



**POWER
HT +**

Installation, User and Service Manual

POWER HT+ 1.130
POWER HT+ 1.150
POWER HT+ 1.200
POWER HT+ 1.250

Dear Customer,

Thank you very much for buying this appliance.

Please read through the manual carefully before using the product, and keep it in a safe place for later reference. In order to ensure continued safe and efficient operation we recommend that the product is serviced regularly. Our service and customer service organisation can assist with this.

We hope you enjoy years of problem-free operation with the product.

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1 Safety

1.1 General safety instructions

For the installer and end user:



Danger

This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved. Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.



Caution

Do not touch the flue gas pipes. Depending on the boiler settings, the temperature of the flue gas pipes can rise to over 60°C.



Caution

Do not touch radiators for long periods. Depending on the boiler settings, the temperature of the radiators may exceed 60°C.



Caution

Take precautions with the domestic hot water. Depending on the boiler settings, the domestic hot water temperature may exceed 65°C.



Danger of electric shock

Before any work, switch off the mains supply to the boiler.

For the installer:

**Danger**

If you smell gas:

1. Do not use a naked flame, do not smoke, do not operate electrical contacts or switches (doorbell, light, motor, lift, etc.).
2. Shut off the gas supply.
3. Open the windows.
4. Locate the probable leak and seal it immediately.
5. If the leak is before the gas meter, contact the gas supplier.

**Danger**

If you smell flue gases:

1. Switch off the appliance.
2. Open the windows.
3. Locate the probable source of the flue gas leak and fix it immediately.

**Warning**

The condensation drain must not be changed or sealed. If a condensate neutralisation system is used, the system must be cleaned regularly in accordance with the instructions provided by the manufacturer.

For the end user:

**Danger**

If you smell gas:

1. Do not use a naked flame, do not smoke, do not operate electrical contacts or switches (doorbell, light, motor, lift, etc.).
2. Shut off the gas supply.
3. Open the windows.
4. Evacuate the property.
5. Contact a qualified professional.

**Danger**

If you smell flue gases:

1. Switch off the appliance.
2. Open the windows.
3. Evacuate the property.
4. Contact a qualified professional.

1.2 Recommendations

**Important**

Keep this document close to the place where the appliance is installed.

**Important**

- Never remove or cover labels and data plates affixed to the boiler.
- Labels and data plates must be legible throughout the entire lifetime of the boiler. Immediately replace damaged or illegible instructions and warning labels.

**Caution**

To enjoy warranty cover, no modifications must be made to the boiler.

**Caution**

The appliance should be switched to Summer or Frost Protection mode rather than be switched off in order to guarantee the following functions:

- Avoidance of pumps blocking
- Frost Protection

**Caution**

The frost protection function only protects the boiler, not the heating system.

**Caution**

The frost protection function does not work if the boiler is powered off.

**Caution**

Remove the boiler casing only to perform maintenance and repair work. Always put the casing back in place after such work.

**Important**

Only qualified professionals are permitted to install the boiler, in accordance with prevailing local and national regulations.

**Important**

Respect the minimum and maximum water inlet pressure to ensure correct operation of the boiler: refer to the chapter Technical Specifications.



Caution

- The boiler must always be connected to the protective earthing.
- Earthing must comply with the prevailing installation standards.
- Earth the appliance before making any electrical connections.

For the type and calibre of the protective equipment, refer to the chapter Electrical Connections in the Installation and Service Manual.



Caution

If a power cord comes with the appliance and it turns out to be damaged, it must be replaced by the manufacturer, its after sales service or persons with similar qualifications in order to obviate any danger.



Danger

For safety reasons, we recommend fitting smoke and CO₂ detectors and alarms at suitable places in your home.

1.3 Liabilities

1.3.1 Manufacturer's liability

Our products are manufactured in compliance with the requirements of the various Directives applicable. They are therefore delivered with the CE marking and any documents necessary. In the interests of the quality of our products, we strive constantly to improve them. We therefore reserve the right to modify the specifications given in this document.

Our liability as manufacturer may not be invoked in the following cases:

- Failure to abide by the instructions on installing and maintaining the appliance.
- Failure to abide by the instructions on using the appliance.
- Faulty or insufficient maintenance of the appliance.

1.3.2 Installer's liability

The installer is responsible for the installation and initial commissioning of the appliance. The installer must observe the following instructions:

- Read and follow the instructions given in the manuals provided with the appliance.
- Install the appliance in compliance with prevailing legislation and standards.
- Carry out initial commissioning and any checks necessary.
- Explain the installation to the user.
- If maintenance is necessary, warn the user of the obligation to check the appliance and keep it in good working order.
- Give all the instruction manuals to the user.

1.3.3 User's liability


To guarantee optimum operation of the system, you must abide by the following instructions:


- Read and follow the instructions given in the manuals provided with the appliance.
- Call on a qualified professional to carry out installation and initial commissioning.
- Get your installer to explain your installation to you.
- Have the required inspections and maintenance carried out by a qualified installer.
- Keep the instruction manuals in good condition close to the appliance.


2 Symbols used


2.1 Symbols used in the manual


This manual uses various danger levels to draw attention to special instructions. We do this to improve user safety, to prevent problems and to guarantee correct operation of the appliance.


**Danger**
Risk of dangerous situations that may result in serious personal injury.

**Danger of electric shock**
Risk of electric shock.

**Warning**
Risk of dangerous situations that may result in minor personal injury.


**Caution**
Risk of material damage.


**Important**
Please note: important information.


**See**
Reference to other manuals or pages in this manual.


2.2 Symbols used on the appliance


Fig.1

1 

2 

3 

4 

5 

1 Alternating current.

2 Protective earthing.

3 Before installing and commissioning the appliance, carefully read the instruction manuals provided.

4 Dispose of used products through an appropriate recovery and recycling structure.

5 Caution: danger of electric shock, live parts. Disconnect the mains power prior to carrying out any work.

MW-2000068-1

3 Technical specifications

3.1 Homologations

3.1.1 Directives

This product has been manufactured and put into circulation in accordance with the requirements and standards of the following European Directives:

- Gas Appliances Regulation (EU) (2016/426)
- Pressure Equipment Directive 2014/68/EU
- Electromagnetic Compatibility Directive (2014/30/EU).
- Low Voltage Directive (2014/35/EU).
- Efficiency Directive (92/42/EEC)
- European Ecodesign Directive (2009/125/EC)
EU Regulation (813/2013)
- Energy Labelling Framework Regulation (EU) (2017/1369)
EU Regulation (811/2013)

Apart from the legal provisions and Directives, the additional Directives described in these instructions must also be observed.

For all provisions and Directives referred to in these instructions, it is agreed that all addenda or subsequent provisions will apply at the time of installation.

3.1.2 Ecodesign Directive

This product conforms to the requirements of European Directive 2009/125/EC on the ecodesign of energy-related products.

3.1.3 EC Declaration of Conformity

The unit complies with the standard type described in the EC declaration of conformity. It has been manufactured and commissioned in accordance with European directives.

The original declaration of conformity is available from the manufacturer.

3.1.4 Gas category

Country	Gas category	Gas type	Supply pressure (mbar)
Austria	II _{2H3P}	G20 (natural gas H) G31 (propane)	20 30-50
Hungary	I _{2HS}	G20 (natural gas H) G25.1 (natural gas L)	20 25
Italy	II _{2H3P}	G20 (natural gas H) G31 (propane)	20 37
Czech Republic	II _{2H3P}	G20 (natural gas H) G31 (propane)	20 37-50

The boiler is pre-set in the factory to run on natural gas H (G20).

For operation with another type of gas, see the chapter "Conversion to another gas".

3.1.5 Certifications

We hereby certify that the series of appliances specified below complies with the standard model described in the CE declaration of conformity.

CE number	0085CP0089
NOx class	Class 6
Gas and pressures	<ul style="list-style-type: none"> • Natural gas (G20) - 20 mbar • Natural gas (G25) - 25 mbar • Natural gas (G25.1) - 25 mbar • Natural gas (G27) - 20 mbar • Propane (G31) - 37/50 mbar

Tab.1 Type of flue gas connection

Boiler model	Type of flue gas connection
POWER HT+ 1.130 POWER HT+ 1.150	<ul style="list-style-type: none"> • B₂₃ – B_{23(P)} • C_{13(X)} • C_{33(X)} • C_{43(X)} • C_{53(X)} • C_{63(X)} • C_{83(X)}
POWER HT+ 1.200 POWER HT+ 1.250	<ul style="list-style-type: none"> • B₂₃ – B_{23(P)} • C₁₃ • C₃₃ • C₄₃ • C₅₃ • C₆₃ • C₈₃

3.2 Technical data

Tab.2 General

	Boiler speed	Unit	POWER HT + 1.130	POWER HT + 1.150	POWER HT + 1.200	POWER HT + 1.250
Useful heat output at 80/60 °C Heating mode	Minimum	kW	24.3	28.1	31.0	38.8
Useful heat output at 80/60 °C Heating mode	Maximum	kW	121.5	140.3	185.9	232.8
Useful heat output at 50/30 °C Heating mode	Minimum	kW	26.2	30.2	33.1	41.7
Useful heat output at 50/30 °C Heating mode	Maximum	kW	130.6	150.9	200	250
Heat output Heating mode	Minimum	kW (LHV)	24.8	28.6	31.8	40
Heat output Heating mode	Maximum	kW (LHV)	123.8	143	191	240
Heat output Heating mode	Minimum	kW (HHV)	27.5	31.7	35.3	44.4
Heat output Heating mode	Maximum	kW (HHV)	137.4	158.7	212	266.6
Efficiency at 80/60 °C Heating mode under full load	Maximum	%	98.1	98.1	97.32	97.02
Efficiency at 50/30 °C	Heating mode under full load	%	105.5	105.5	104.2	104.2
Efficiency Return temperature 30 °C	Heating mode under part load	%	108.5	108.5	109.1	109.1

Tab.3 Characteristics of the heating circuit

	Unit	POWER HT+ 1.130	POWER HT+ 1.150	POWER HT+ 1.200	POWER HT+ 1.250
Water content (excluding expansion vessel)	litre	10	11	13	15
Minimum operating pressure	MPa (bar)	0.05 (0.5)	0.05 (0.5)	0.05 (0.5)	0.05 (0.5)
Maximum operating pressure (PMS)	MPa (bar)	0.6 (6)	0.6 (6)	0.6 (6)	0.6 (6)
Maximum water temperature	°C	85	85	85	85
Maximum operating temperature	°C	80	80	90	90

Tab.4 Data on the gases and combustion gases

For gas flow rates at 15°C and 1013.25 hPA	Boiler speed	Unit	POWER HT + 1.130	POWER HT + 1.150	POWER HT + 1.200	POWER HT + 1.250
Minimum gas pressure (G20)		mbar	17	17	17	17
Nominal pressure (G20)		mbar	20	20	20	20
Maximum pressure (G20)		mbar	25	25	25	25
Minimum gas pressure (G25)		mbar	20	20	20	20
Nominal pressure (G25)		mbar	25	25	25	25
Maximum pressure (G25)		mbar	30	30	30	30
Minimum gas pressure (G25.1)		mbar	18	18	18	18
Nominal pressure (G25.1)		mbar	25	25	25	25
Maximum pressure (G25.1)		mbar	33	33	33	33
Minimum gas pressure (G27)		mbar	16	16	16	16
Nominal pressure (G27)		mbar	20	20	20	20
Maximum pressure (G27)		mbar	23	23	23	23
Minimum gas pressure (G31)		mbar	25	25	25	25
Nominal pressure (G31)		mbar	37	37	37	37
Maximum pressure (G31)		mbar	57.5	57.5	57.5	57.5
Consumption of natural gas (G20)	Minimum	m³/h	2.6	3.0	3.4	4.2
Consumption of natural gas (G20)	Maximum	m³/h	13.1	15.1	20.2	25.4
Consumption of natural gas (G25)	Minimum	m³/h	3.1	3.5	3.9	4.9
Consumption of natural gas (G25)	Maximum	m³/h	15.2	17.6	23.5	29.5
Consumption of natural gas (G25.1)	Minimum	m³/h	3.0	3.5	3.9	4.9
Consumption of natural gas (G25.1)	Maximum	m³/h	15.2	17.6	23.5	29.5
Consumption of natural gas (G27)	Minimum	m³/h	3.2	3.7	4.1	5.2
Consumption of natural gas (G27)	Maximum	m³/h	16.0	18.5	24.7	31.0
Consumption of Propane (G31)	Minimum	kg/h	1.0	1.2	2.5	3.1
Consumption of Propane (G31)	Maximum	kg/h	5.1	5.9	14.8	18.6
NOx according to EN 15502-1	Class 5	mg/kWh	17	23	37	39
Flue gas mass flow rate (G20)	Minimum	kg/h	43.2	50.4	54	69
Flue gas mass flow rate (G20)	Maximum	kg/h	201.6	230.4	322	411
Maximum flue gas temperature	Minimum	°C	70	70	80	80

Tab.5 Electrical specifications

	Unit	POWER HT+ 1.130	POWER HT+ 1.150	POWER HT+ 1.200	POWER HT+ 1.250
Power supply voltage	VAC	230	230	230	230
Maximum absorbed power - Full load	W	187	283	242	369
Maximum absorbed power - Part load	W	51	52	47	48
Maximum absorbed power - Stand-by	W	3	3	3	3

Tab.6 Other specifications

	Unit	POWER HT+ 1.130	POWER HT+ 1.150	POWER HT+ 1.200	POWER HT+ 1.250
Ingress protection rating		IPX1B	IPX1B	IPX1B	IPX1B
Weight empty	kg	126	132	212	232

3.2.1 Other technical parameters

Tab.7 Technical parameters for boiler space heaters

Product name			POWER HT + 1.130	POWER HT + 1.150	POWER HT + 1.200	POWER HT + 1.250
Condensing boiler			Yes	Yes	Yes	Yes
Low-temperature boiler ⁽¹⁾			No	No	No	No
B1 boiler			No	No	No	No
Cogeneration space heater			No	No	No	No
Combination heater			No	No	No	No
Rated heat output	<i>P_{rated}</i>	kW	122	140	186	233
Useful heat output at rated heat output and high temperature regime ⁽²⁾	<i>P₄</i>	kW	121.5	140.0	186.0	233.0
Useful heat output at 30% of rated heat output and low temperature regime ⁽¹⁾	<i>P₁</i>	kW	40.4	46.5	36.0	46.0
Seasonal space heating energy efficiency	<i>η_s</i>	%	-	-	-	-
Useful efficiency at rated heat output and high temperature regime ⁽²⁾	<i>η₄</i>	%	88.4	88.4	87.7	87.4
Useful efficiency at 30% of rated heat output and low temperature regime ⁽¹⁾	<i>η₁</i>	%	97.8	97.8	98.3	98.3
Auxiliary electricity consumption						
Full load	<i>el_{max}</i>	kW	0.187	0.283	0.230	0.369
Part load	<i>el_{min}</i>	kW	0.051	0.052	0.047	0.048
Stand-by	<i>P_{SB}</i>	kW	0.004	0.004	0.004	0.004
Other specifications						
Standby heat loss	<i>P_{stby}</i>	kW	0.078	0.083	0.095	0.117
Ignition burner power consumption	<i>P_{ign}</i>	kW	-	-	-	-
Annual energy consumption	<i>Q_{HE}</i>	GJ	-	-	-	-
Sound power level, indoors	<i>L_{WA}</i>	dB	63	63	-	-
Emissions of nitrogen oxides	NO _x	mg/kWh	17	23	37	39
(1) Low temperature means for condensing boilers 30°C, for low temperature boilers 37°C and for other heaters 50°C return temperature (at heater inlet).						
(2) High temperature regime means 60 °C return temperature at heater inlet and 80 °C feed temperature at heater outlet.						



See

The back cover for contact details.

3.2.2 Sensor specifications

Tab.8 Heating flow sensor and return sensor

Temperature (in °C)	30	65	85
Resistance (in ohms)	8059	2084	1070

Tab.9 Flue gas sensor

Temperature (in °C)	-50	-10	0	40	100	200	250	300
Resistance (in ohms)	1 755765	117521	67650	10569	1377	145	65	34

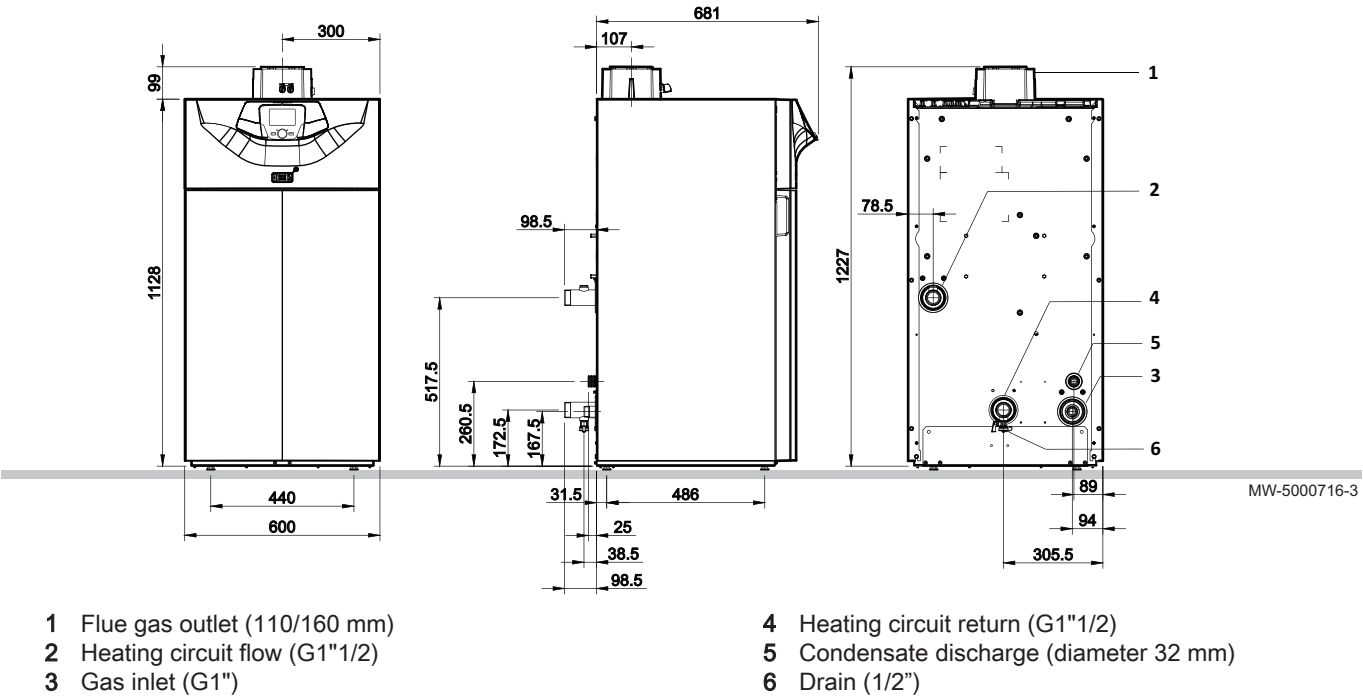
Tab.10 Outside sensor

Temperature (in °C)	-30	-15	-5	0	10	20	30	50
Resistance (in ohms)	13034	5861	3600	2857	1840	1218	827	407

3.3 Dimensions and connections

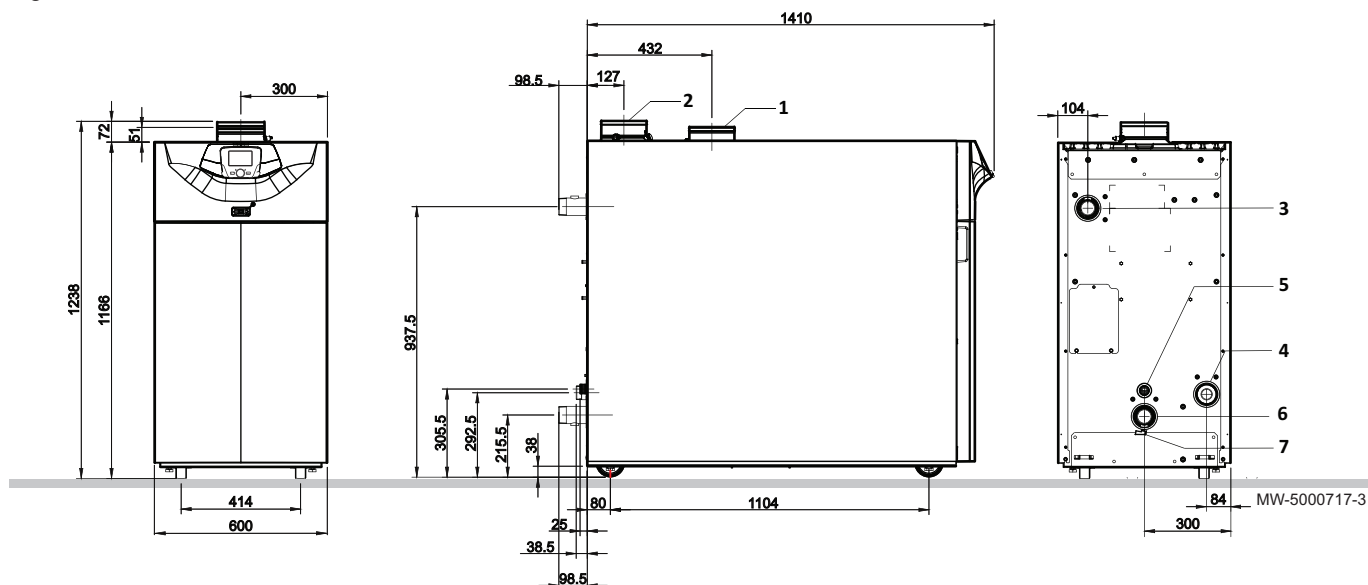
3.3.1 POWER HT+ 1.130 and POWER HT+ 1.150

Fig.2



3.3.2 POWER HT+ 1.200 and POWER HT+ 1.250

Fig.3

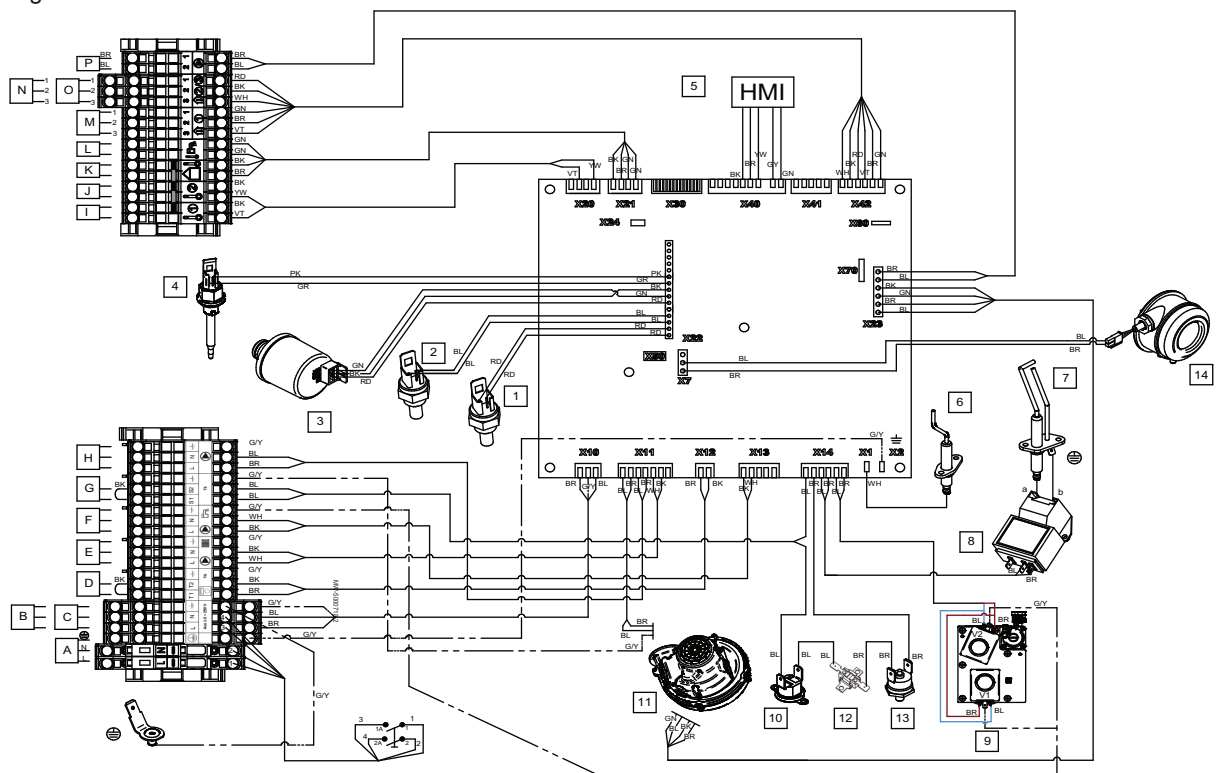


- | | |
|---|---|
| 1 Combustion air inlet (150 mm) | 5 Condensate discharge (diameter 32 mm) |
| 2 Flue gas outlet (150 mm) | 6 Heating circuit return (R2" or DN50 PN6 flange) |
| 3 Heating circuit flow (R2" or DN50 PN6 flange) | 7 Drain (1/2") |
| 4 Gas inlet (G1"1/2) | |

3.4 Electrical diagram

3.4.1 POWER HT+ 1.130 and POWER HT+ 1.150

Fig.4



MW-5000718-3

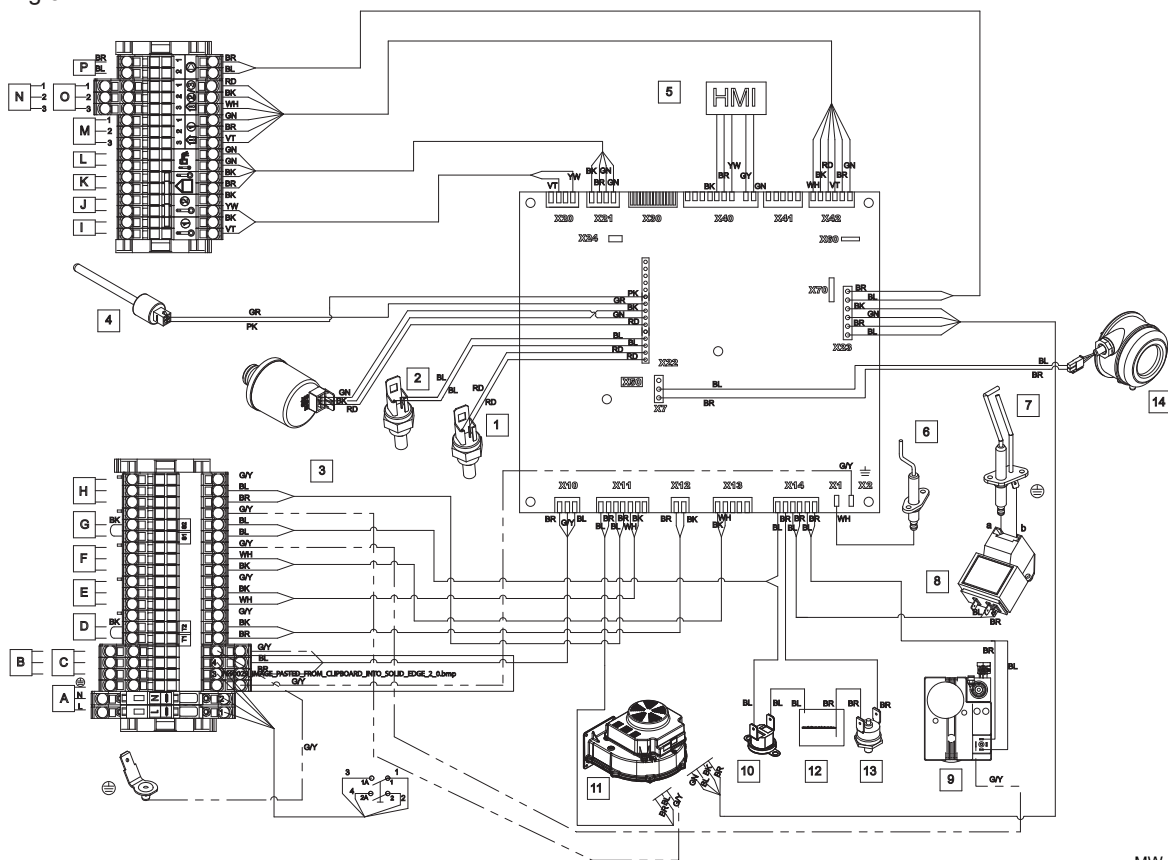
- ⊕ Earth POP rivet
A Power supply 230 V 50 Hz

- B Power supply auxiliary circuit 1
C Power supply auxiliary circuit 2

- | | |
|--------------------------------|---|
| D Room thermostat | 2 Return temperature sensor |
| E Heating circuit pump | 3 Hydraulic pressure sensor |
| F Domestic hot water pump | 4 Flue gas sensor |
| G Safety contact | 5 Control panel display |
| H Boiler pump | 6 Ionisation probe |
| I Auxiliary sensor 1 | 7 Spark plug |
| J Auxiliary sensor 2 | 8 Igniter |
| K Outside sensor | 9 Gas valve |
| L Domestic hot water sensor | 10 Safety thermostat |
| M Room temperature sensor 1 | 11 Fan |
| N Room temperature sensor 2 | 12 Thermal fuse |
| O Room temperature sensor 3 | 13 Safety thermostat on the combustion chamber door |
| P Boiler pump modulation (PWM) | 14 Flue gas pressure switch |
| 1 Flow temperature sensor | |

3.4.2 POWER HT+ 1.200 and POWER HT+ 1.250

Fig.5



MW-4000294-1

- | | |
|------------------------------------|---|
| ⊕ Earth POP rivet | P Boiler pump modulation (PWM) |
| A Power supply 230 V 50 Hz | 1 Flow temperature sensor |
| B Power supply auxiliary circuit 1 | 2 Return temperature sensor |
| C Power supply auxiliary circuit 2 | 3 Hydraulic pressure sensor |
| D Room thermostat | 4 Flue gas sensor |
| E Heating circuit pump | 5 Control panel display |
| F Domestic hot water pump | 6 Ionisation probe |
| G Safety contact | 7 Spark plug |
| H Boiler pump | 8 Igniter |
| I Auxiliary sensor 1 | 9 Gas valve |
| J Auxiliary sensor 2 | 10 Safety thermostat |
| K Outside sensor | 11 Fan |
| L Domestic hot water sensor | 12 Safety thermostat on the combustion chamber door |
| M Room temperature sensor 1 | 13 Safety thermostat on the combustion chamber door |
| N Room temperature sensor 2 | 14 Flue gas pressure switch |
| O Room temperature sensor 3 | |

4 Description of the product

4.1 General description

POWER HT + floor-standing condensing gas boilers have the following characteristics:

- Low pollutant emissions
- High efficiency heating
- Electronic control panel
- Flue gas discharge by a forced flue, chimney or bi-flow type connection.
- Perfectly suitable for cascade systems with several boilers.

4.2 Operating principle

4.2.1 Circulating pump



Important

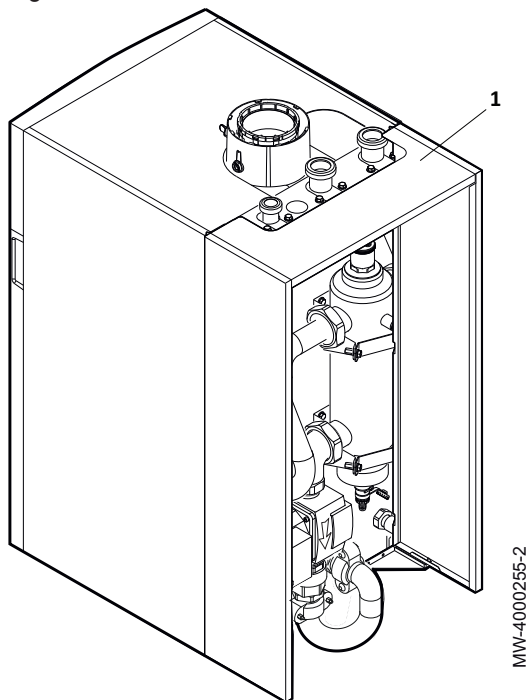
The benchmark for the most efficient circulating pumps is $EEL \leq 0.20$.

4.2.2 Gas/air setting

Boiler model	Operating principle
<ul style="list-style-type: none"> • POWER HT+ 1.130 • POWER HT+ 1.150 	<p>The casing fitted to the boiler is also used as an air box. Air is drawn in by the fan and gas injected into the Venturi by the fan intake. The fan speed is modulated according to the settings, the heat demand and the actual temperatures measured by the temperature sensors. The gas and air are mixed in the Venturi. The gas/air ratio command function accurately adjusts the quantities of gas and air required. This provides optimum combustion over the entire output range. The gas/air mixture is sent to the burner, located upstream of the heat exchanger.</p>
<ul style="list-style-type: none"> • POWER HT+ 1.200 • POWER HT+ 1.250 	<p>An air intake hose conveys the air directly to the air intake nozzle on the venturi inlet. The fan speed is modulated according to the settings, the heat demand and the actual temperatures measured by the temperature sensors. The gas and air are mixed in the Venturi. The gas/air ratio command function accurately adjusts the quantities of gas and air required. This provides optimum combustion over the entire output range. The gas/air mixture is sent to the burner, located upstream of the heat exchanger.</p>

4.2.3 Low-loss header (accessory)

Fig.6



1 Low-loss header kit

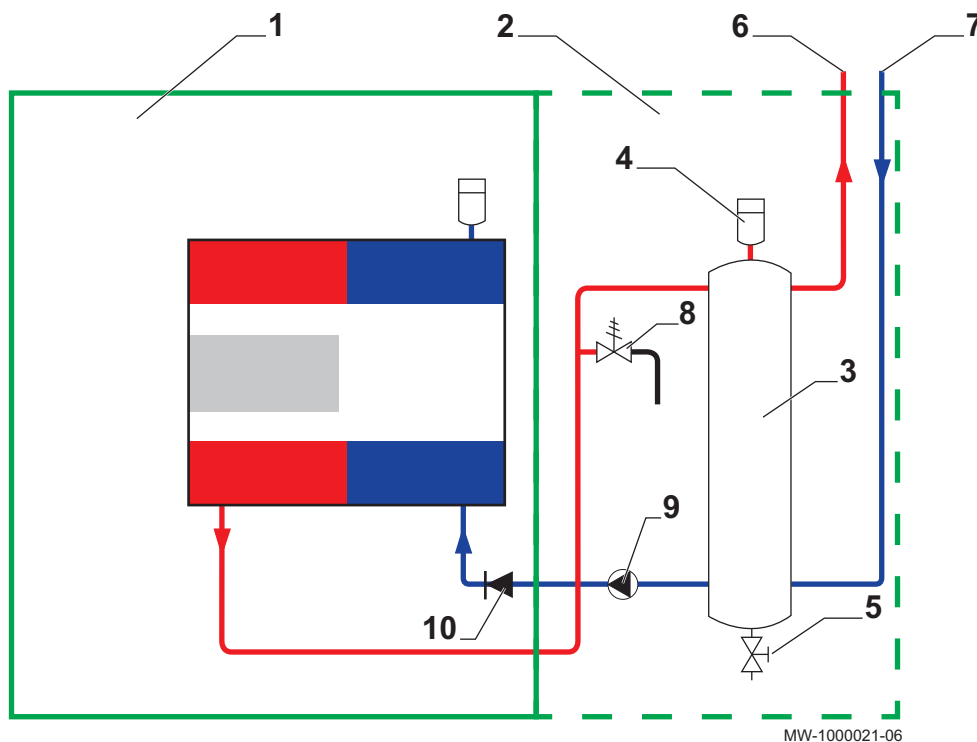
Low-loss headers are available for all boiler outputs.

The low-loss header is a component which enables the primary circuit and secondary circuit to have a hydraulic system independent from the boiler installation.

It offers the following advantages:

- It creates a hydraulically neutral point.
- It ensures the primary flow rate is controlled.
- It allows good control of the secondary flow rate and pressures, particularly when several circuits are operating independently from one another.
- It provides the option of having secondary circuits at different temperatures.
- It allows air to be evacuated thanks to its degassing function
- It enables decanting and removal of sludge via the sludge removal function.

Fig.7 Functional diagram of a boiler with a low-loss header

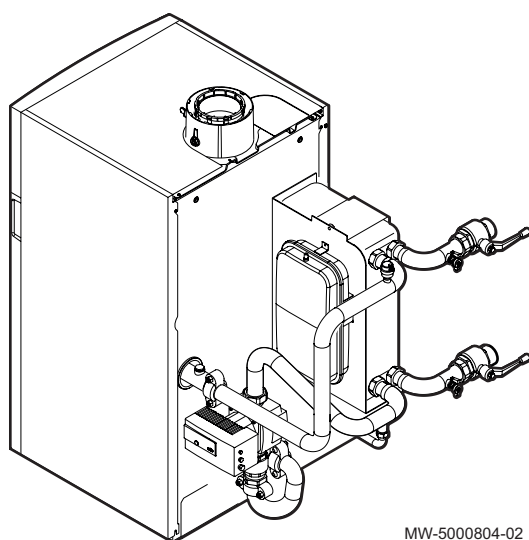


- 1 Boiler
- 2 Low-loss header kit
- 3 Low-loss header
- 4 Air vent
- 5 Drain valve

- 6 Heating circuit flow
- 7 Heating circuit return
- 8 Safety valve
- 9 Modulating circulating pump
- 10 Non-return valve

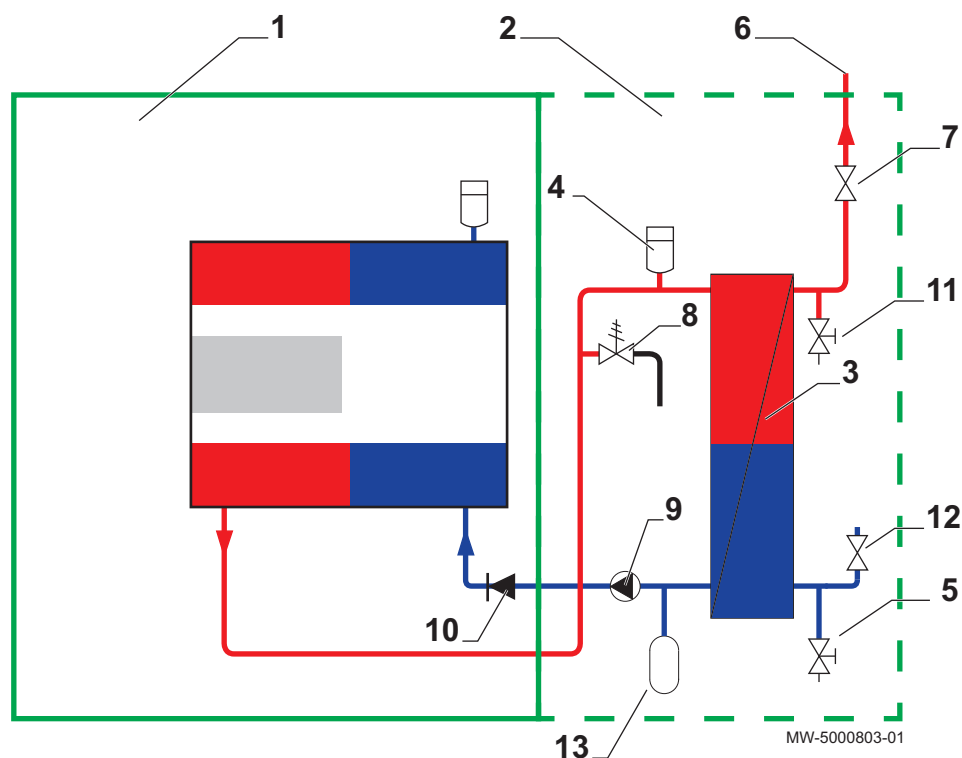
4.2.4 Plate heat exchanger (accessories)

Fig.8



The main advantage of the plate heat exchanger is that it hydraulically isolates the primary and secondary circuits. It also enables the boiler body to be protected from any contamination found in the secondary heating circuit water.

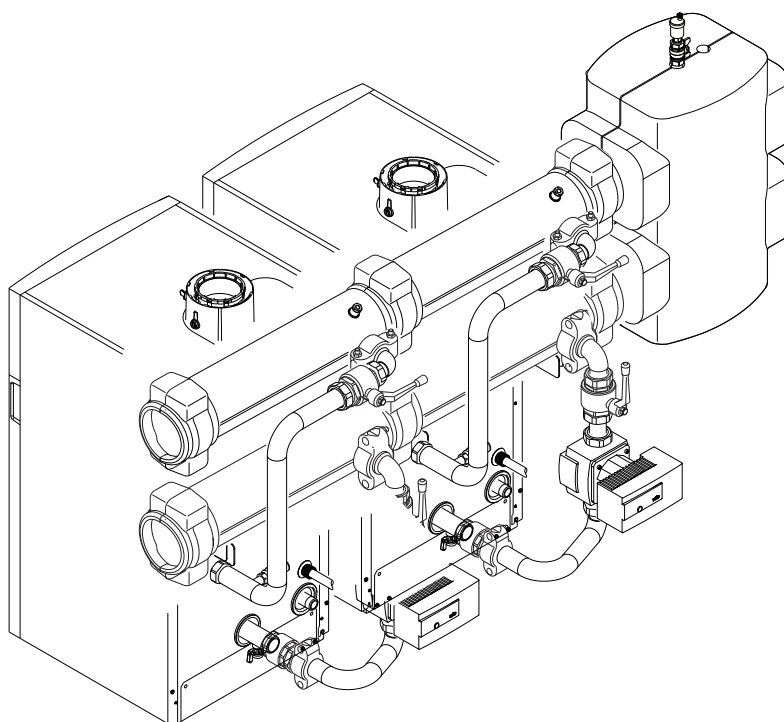
Fig.9 Functional diagram of a boiler with plate heat exchanger



- | | |
|----------------------------|-------------------------------|
| 1 Boiler | 8 Safety valve |
| 2 Plate heat exchanger kit | 9 Modulating circulating pump |
| 3 Plate heat exchanger | 10 Non-return valve |
| 4 Air vent | 11 Drain valve |
| 5 Drain valve | 12 Valve |
| 6 Heating circuit flow | 13 Expansion vessel |
| 7 Valve | |

4.2.5 System in cascade

Fig.10



MW-5000719-3


The boiler is ideally suited for a cascade system configuration.
Use a boiler/cascade connection kit to connect boilers in cascade.

4.2.6 Settings and safety devices


Important

The settings and safety devices are only operational if the boiler is powered up.

Tab.11 Description of the safety devices

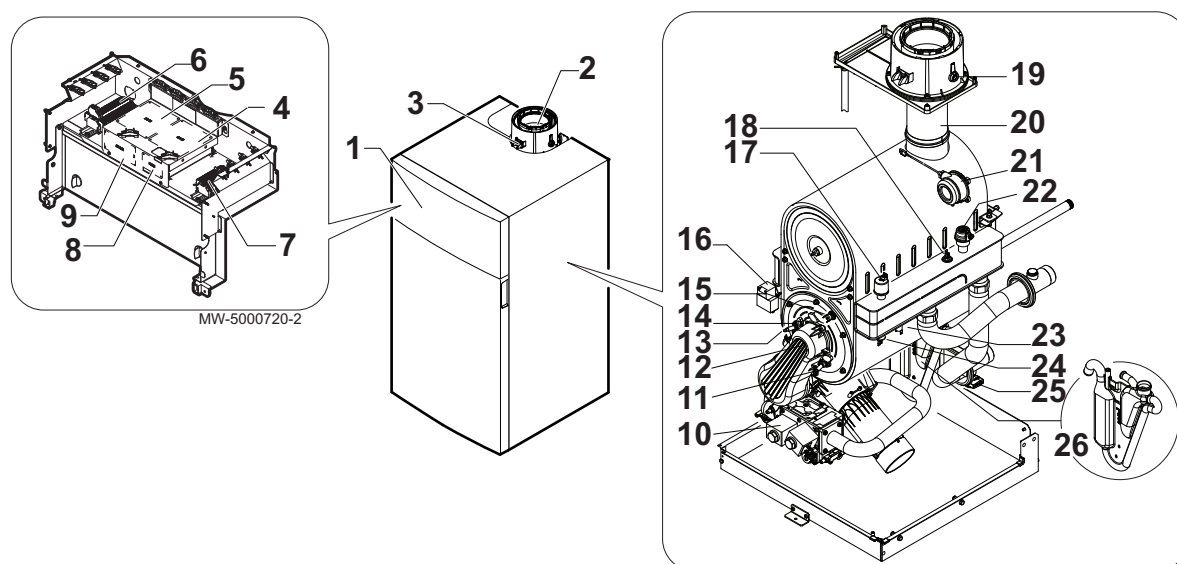
Device	Description
Safety thermostats	<p>The safety thermostats suspend the supply of gas to the burner if the water in the primary circuit overheats. To resume normal operation of the boiler, eliminate the cause of this interruption.</p> <div>  Caution The safety thermostats must in no circumstances be switched off or disconnected. </div>
NTC flue gas sensor	The control panel blocks the gas supply to the burner in the event of overheating. To resume normal operation of the boiler, switch off the boiler and switch it back on again with the ON/OFF switch.
Flame detector by ionisation	The boiler is put into safety lock-down in the event of gas shortage or incomplete cross-lighting on the burner.
Hydraulic pressure switch	<p>Thanks to this device, the burner can only operate if the installation pressure is higher than 0.1 bar (0.10 MPa).</p> <p>When the pressure switch detects a pressure lower than 0.8 bar (0.08 MPa), a warning message is displayed, without stopping the circulating pump.</p>
Post-circulating pump	After the burner stops, depending on the room thermostat setting and if in heating mode, the circulating pump runs for a further 3 minutes.

Device	Description
Frost protection device	When the flow temperature is lower than 5 °C, the burner starts up and runs until the flow temperature reaches 15 °C. This device runs under the following conditions: <ul style="list-style-type: none"> • The boiler is switched on • The gas supply is working • The pressure in the system is higher than 0.5 bar (0.05 MPa)
Anti-blocking of the pump	If there are no heating or domestic hot water requirements for 24 consecutive hours, the pumps start up automatically and run for 10 seconds. The pumps connected directly to the appliance's terminal blocks are started up every Friday at 10:00 a.m. and run for 30 seconds.
Anticipatory start-up of the circulating pumps	In heating mode only, the appliance can start up the circulating pumps before burner ignition. The duration and activation of anticipatory start-up depends on the installation requirements and the operating temperatures. The duration of anticipatory start-up of the circulating pumps therefore varies from a few seconds to several minutes.
Flue gas pressure switch	The flue gas pressure switch interrupts the intake of gas to the burner in the event of a blockage in the discharge pipe for the combustion products or the combustion air inlet pipe.

4.3 Main components

4.3.1 POWER HT+ 1.130 and POWER HT+ 1.150

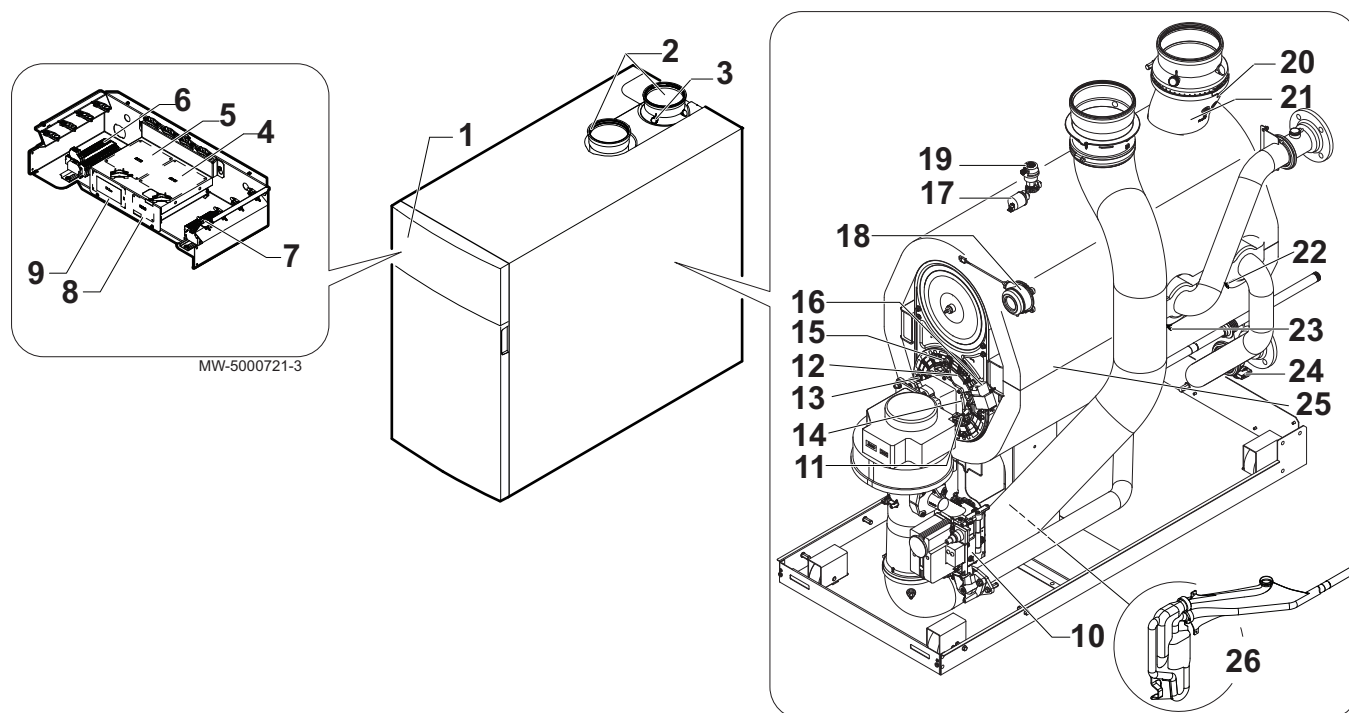
Fig.11



- | | |
|--|---|
| <p>1 Control panel</p> <p>2 Flue gas connection</p> <p>3 Flue gas measuring point</p> <p>4 Controller PCB</p> <p>5 Mounting point for a maximum of two AVS 75 modules. A third AVS 75 module can be used by the boiler but must be fixed to the wall and powered externally.</p> <p>6 Power supply terminal block</p> <p>7 Terminal block for the sensors and the remote control</p> <p>8 Mounting point for communication module OCI 345</p> <div style="border: 1px solid black; padding: 5px; margin: 10px 0;"> <p>Caution
 Danger of short circuit on the OCI 345 communication module if it is fixed in another emplacement.</p> </div> <p>9 Mounting point for conversion module AGU 2.551</p> | <p>10 Gas valve</p> <p>11 Ionisation probe</p> <p>12 Burner</p> <p>13 Ignition electrode</p> <p>14 Flame inspection window</p> <p>15 Safety thermostat on the combustion chamber door</p> <p>16 Ignition transformer</p> <p>17 Hydraulic pressure sensor</p> <p>18 Return temperature sensor</p> <p>19 Flue gas sensor</p> <p>20 Flue gas fitting</p> <p>21 Flue gas pressure switch</p> <p>22 Automatic air vent</p> <p>23 Safety thermostat</p> <p>24 Flow temperature sensor</p> <p>25 Drain valve</p> <p>26 Condensate siphon</p> |
|--|---|

4.3.2 POWER HT+ 1.200 and POWER HT+ 1.250

Fig.12



- 1 Control panel
- 2 Flue gas connection
- 3 Flue gas measuring point
- 4 Controller PCB
- 5 Mounting point for a maximum of two AVS 75 modules. A third AVS 75 module can be used by the boiler but must be fixed to the wall and powered externally.
- 6 Power supply terminal block
- 7 Terminal block for the sensors and the remote control
- 8 Mounting point for communication module OCI 345
- 9 Mounting point for conversion module AGU 2.551

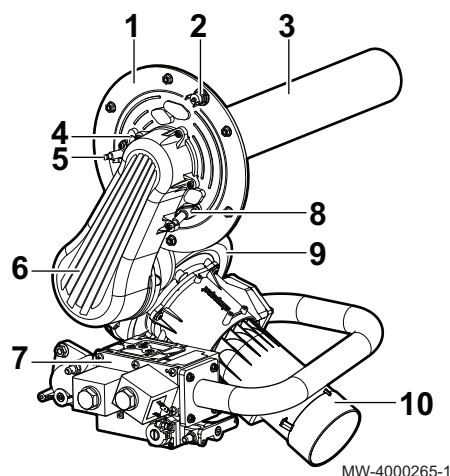
**Caution**

Danger of short circuit on the OCI 345 communication module if it is fixed in another emplacement.

- 10 Gas valve
- 11 Ionisation probe
- 12 Burner
- 13 Ignition electrode
- 14 Flame inspection window
- 15 Safety thermostat on the combustion chamber door
- 16 Ignition transformer
- 17 Hydraulic pressure sensor
- 18 Flue gas pressure switch
- 19 Automatic air vent
- 20 Flue gas sensor
- 21 Flue gas fitting
- 22 Return temperature sensor
- 23 Flow temperature sensor
- 24 Drain valve
- 25 Safety thermostat
- 26 Condensate siphon

4.3.3 Main burner components

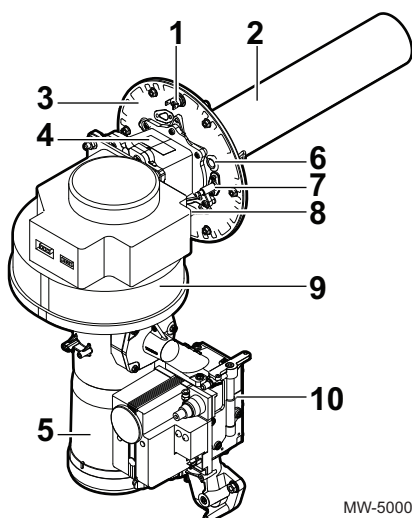
Fig.13 Burner for POWER HT+ 1.130 and POWER HT+ 1.150



MW-4000265-1

- 1 Burner door
- 2 Safety thermostat on the combustion chamber door
- 3 Burner
- 4 Flame inspection window
- 5 Ignition electrode
- 6 Air/gas inlet pipe
- 7 Gas valve
- 8 Ionisation probe
- 9 Fan
- 10 Venturi

Fig.14 Burner for POWER HT+ 1.200 and POWER HT+ 1.250

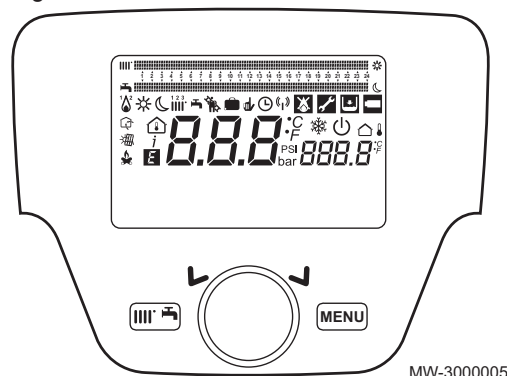


MW-5000722-2

- 1 Safety thermostat on the combustion chamber door
- 2 Burner
- 3 Burner door
- 4 Flue gas non-return valve
- 5 Venturi
- 6 Flame inspection window
- 7 Ignition electrode
- 8 Ionisation probe
- 9 Fan
- 10 Gas valve





4.4 Control panel description

Fig.15



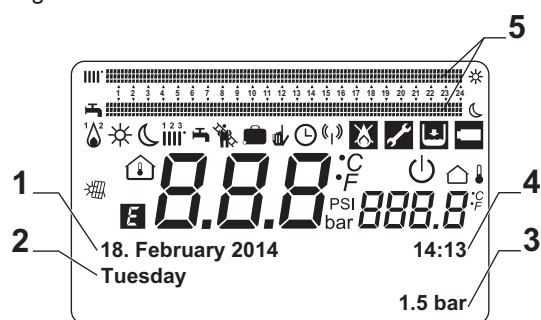
MW-3000005

4.4.1 Description of the keys

-  Shortcuts menu key
-  Quick access to the operating modes
-  Menu key
-  Selection and confirmation button
 - Rotary button for navigating between menu or parameter screens
 - Push button to select a menu/parameter or to confirm a value/action

4.4.2 Description of the symbols

Fig.16



- 1 Date: day, month, year
- 2 Day of the week
- 3 Boiler / heating circuit pressure
- 4 Clock: hours and minutes
- 5 Operating period indicators in Comfort/Eco mode over 24 hours:
 - Top line: Heating mode
 - Bottom line: Domestic hot water mode

MW-3000006-GB-05

Type of information	Symbol	Description
Information		Room temperature (°C)
		Outdoor temperature (°C)
	°C, °F, bar, PSI	Temperature and hydraulic pressure units: international system or imperial system.
		Data transmission: only when the wireless remote control is connected.
		Solar integration available
Operating modes		Comfort operating mode: comfort room temperature
		Eco operating mode: reduced room temperature
		Operating mode: Heating <ul style="list-style-type: none"> • (1): Zone 1 active • (2): Zone 2 active • (3): Zone 3 active Symbol displayed: <ul style="list-style-type: none"> • No symbol: heating circuit not connected • Fixed symbol: heating circuit connected • Flashing symbol: heating requested
		Operating mode: Domestic hot water activated
		Important The heating is off during production of domestic hot water .
		Operating mode: Comfort / Eco override mode
		Operating mode: Automatic, according to the timer programs
		Sweep Function activated
		Holidays program function activated
		Frost protection mode: the boiler frost protection has been activated
error		Burner on: <ul style="list-style-type: none"> • (1): Output < 70% • (2): Output > 70%
		Error: the burner cannot start up
		Error: After Sales Service intervention required
		Hydraulic pressure too low
		Generic error

4.5 Standard delivery

The POWER HT + boiler comes in a package that includes:

- A floor-standing gas boiler
- An installation, user and maintenance manual
- A data plate.

4.6 Accessories & options

A detailed list of accessories and options can be found in our catalogue.

5 Before installation

5.1 Installation regulations


Warning

The boiler must be installed by a qualified installer in accordance with local and national regulations.

5.2 Installation requirements

5.2.1 Water treatment

In many cases, the boiler and the heating system can be filled with mains water, without treating the water.


Caution

Do not add any chemical products to the central heating water without first consulting a water treatment specialist. For example: antifreeze, water softeners, products to increase or reduce the pH value, chemical additives and/or inhibitors. These may cause faults in the boiler and damage the heat exchanger.


Important

- Flush the installation with at least 3 times the volume of water contained in the central heating system.
- Flush the DHW circuit with at least 20 times its volume of water.

The water in the installation must comply with following characteristics:

Tab.12 Heating water specifications

Specification	Unit	Total output of the installation (kW)			
		≤ 70	70 - 200	200 - 550	> 550
Degree of acidity (untreated water)	pH	7.5 - 9.5	7.5 - 9.5	7.5 - 9.5	7.5 - 9.5
Degree of acidity (treated water)	pH	7.5 - 9.5	7.5 - 9.5	7.5 - 9.5	7.5 - 9.5
Conductivity at 25°C	μS/cm	≤ 800	≤ 800	≤ 800	≤ 800
Chlorides	mg/litre	≤ 50	≤ 50	≤ 50	≤ 50
Other components	mg/litre	< 1	< 1	< 1	< 1
Total water hardness ⁽¹⁾	°f	1 - 35	1 - 20	1 - 15	1 - 5
	°dH	0.5 - 20.0	0.5 - 11.2	0.5 - 8.4	0.5 - 2.8
	mmol/litre	0.1 - 3.5	0.1 - 2.0	0.1 - 1.5	0.1 - 0.5

(1) For installations with constant heating and a maximum total system output of 200 kW, the appropriate maximum total water hardness is 8.4°dH (1.5 mmol/l, 15°f). For installations of more than 200 kW, the appropriate maximum total hardness is 2.8°dH (0.5 mmol/l, 5°f).


Important

If water treatment is necessary, Baxi recommends the following manufacturers:

- Sotin
- Fernox
- Sentinel

5.2.2 Gas supply

- Before mounting, check that the gas meter has sufficient capacity (in m³/h). To do this, you should bear in mind the consumption of all appliances. If the capacity of the gas meter is too low, inform the gas supply company.

- The boilers are preset to run on G20 gas (gas H) and can be adapted to run with the following gases:
 - G25 (gas L),
 - G25.1 (gas S),
 - G27 (gas Lw),
 - G31 (gas P),

**Important**

To use a different type of gas, contact an approved assistance service.

5.2.3 Electrical power supply

Power supply voltage	230 V AC/50 Hz
----------------------	----------------

**Caution**

Please ensure the polarities shown on the terminals are followed, i.e live (L), neutral (N) and earth (\div)

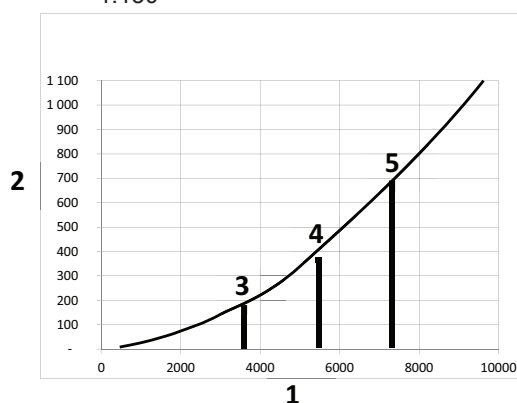
5.2.4 Circulating pump

The boiler's water flow rates must be higher than or equal to the specifications in the table below:

Tab.13 Water flow rates in the boiler

Boiler model	Working flow rate with the low-loss header kit: minimum flow rate (litres/hour)
POWER HT+ 1.130	2250
POWER HT+ 1.150	3000
POWER HT+ 1.200	3500
POWER HT+ 1.250	4500

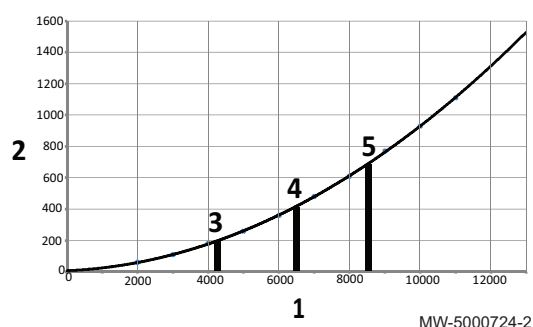
Fig.17 Pressure drops for POWER HT+ 1.130



MW-5000723-1

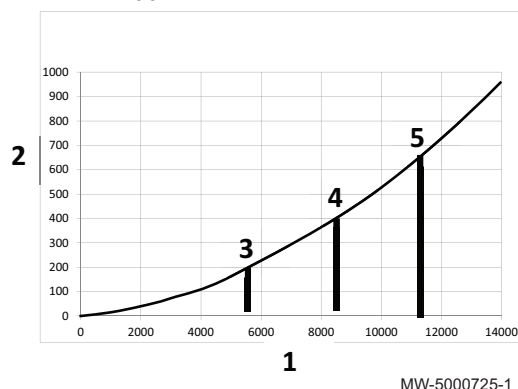
- 1 Q flow rate (litres/hour)
 - 2 H pressure in millibar (mbar)
 - 3 Operating water flow rate at nominal heat output = 3730 litres/hour where $\Delta T = 30^\circ\text{C}$
 - 4 Operating water flow rate at nominal heat output = 5600 litres/hour where $\Delta T = 20^\circ\text{C}$
 - 5 Operating water flow rate at nominal heat output = 7500 litres/hour where $\Delta T = 15^\circ\text{C}$
- ΔT Temperature difference between the flow water and the return water in the boiler

Fig.18 Pressure drops for POWER HT+ 1.150



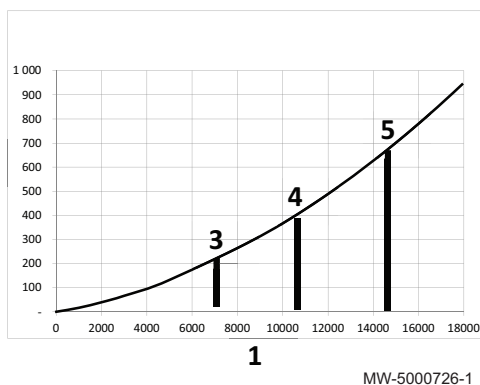
- 1 Q flow rate (litres/hour)
- 2 H pressure in millibar (mbar)
- 3 Operating water flow rate at nominal heat output = 4310 litres/hour where $\Delta T = 30^\circ\text{C}$
- 4 Operating water flow rate at nominal heat output = 6460 litres/hour where $\Delta T = 20^\circ\text{C}$
- 5 Operating water flow rate at nominal heat output = 8610 litres/hour where $\Delta T = 15^\circ\text{C}$
- ΔT Temperature difference between the flow water and the return water in the boiler

Fig.19 Pressure drops for POWER HT+ 1.200



- 1 Q flow rate (litres/hour)
- 2 H pressure in millibar (mbar)
- 3 Operating water flow rate at nominal heat output = 5740 litres/hour where $\Delta T = 30^\circ\text{C}$
- 4 Operating water flow rate at nominal heat output = 8610 litres/hour where $\Delta T = 20^\circ\text{C}$
- 5 Operating water flow rate at nominal heat output = 11480 litres/hour where $\Delta T = 15^\circ\text{C}$
- ΔT Temperature difference between the flow water and the return water in the boiler

Fig.20 Pressure drops for POWER HT+ 1.250



- 1 Q flow rate (litres/hour)
- 2 H pressure in millibar (mbar)
- 3 Operating water flow rate at nominal heat output = 7180 litres/hour where $\Delta T = 30^\circ\text{C}$
- 4 Operating water flow rate at nominal heat output = 10770 litres/hour where $\Delta T = 20^\circ\text{C}$
- 5 Operating water flow rate at nominal heat output = 14350 litres/hour where $\Delta T = 15^\circ\text{C}$
- ΔT Temperature difference between the flow water and the return water in the boiler

5.3 Choice of the location

Before mounting the boiler, decide on the ideal position for mounting, bearing in mind any Directives and the dimensions of the appliance.

**Caution**

Install the thermodynamic water heater in a frost-free environment.

**Caution**

Install the boiler on a solid, stable structure able to bear its weight.

**Caution**

Do not stock chloride or fluoride compounds close to the boiler. They are particularly corrosive and may contaminate the combustion air. Chloride and fluoride compounds are present in aerosol sprays, paints, solvents, cleaning products, washing products, detergents, glues, snow clearing salts.

**Caution**

Do not store, even temporarily, explosive or easily combustible materials in the boiler room or near the boiler.

**Caution**

Use plugs for the intake of air and discharge of combustion gases observing the prevailing regulations and directives.

**Caution**

Connect the condensate discharge to the waste water near the boiler.

**Caution**

France: Abide by the regulatory provisions of the Order of 23 June 1978 and the **ATG C 321.4**

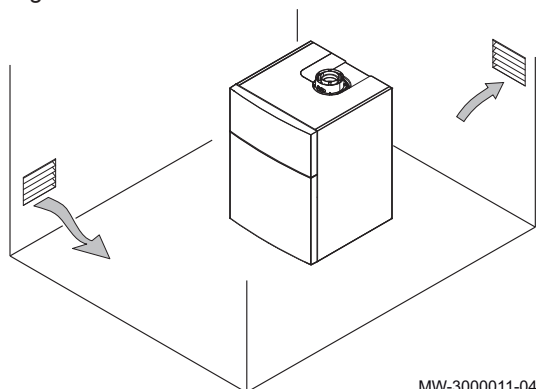
5.3.1 Ventilation

To allow the intake of combustion air, sufficient ventilation must be provided in the boiler room, for which the cross section and position must satisfy the regulations in force in the country in which the boiler is installed: If the boiler is installed in closed premises, respect the minimum dimensions given in the diagram below. Also allow for openings to obviate the following hazards:

- Accumulation of gas
- Overheating of the premises
- **All countries except Great Britain:** Minimum cross section of the openings: $S1 + S2 = 150 \text{ cm}^2$

■ Ventilation to be provided for the boilers

Fig.21



MW-3000011-04

5.3.2 Overall space needed for the boiler

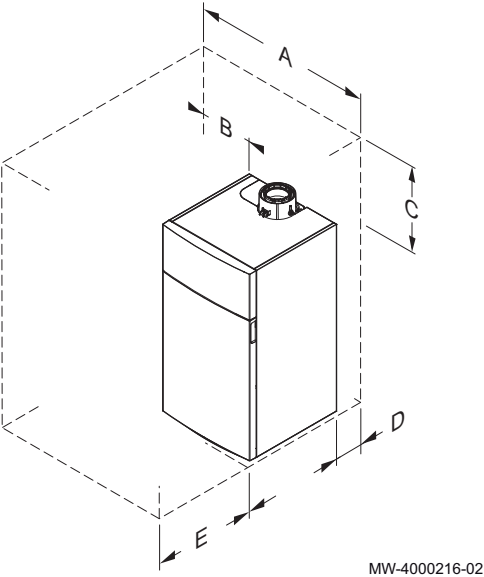
To ensure adequate access to the appliance and facilitate maintenance, allow sufficient space around the boiler, according to the information provided.



Important
Keep the boiler accessible at all times.

Clearance to be provided for the boilers

Fig.22



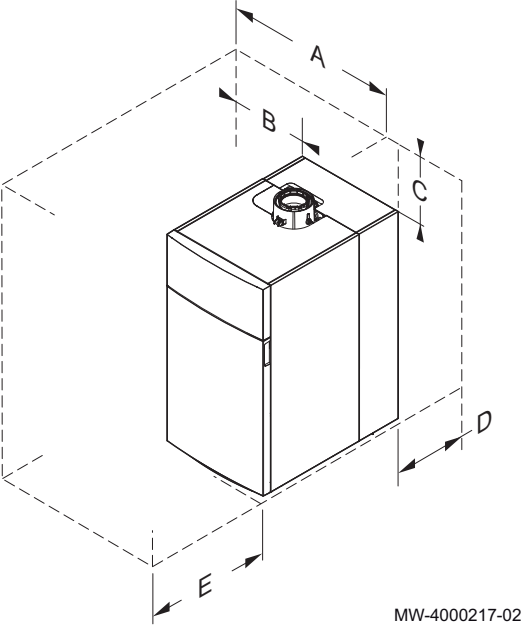
MW-4000216-02

Tab.14

Boiler model	A	B	C	D	E
POWER HT+ 1.130	1100	500	400	800	1000
POWER HT+ 1.150	1100	500	400	800	1000
POWER HT+ 1.200	1100	500	750	800	1000
POWER HT+ 1.250	1100	500	750	800	1000

Clearance to be provided for boilers equipped with a low-loss header kit, plate heat exchanger kit, or cascade kit

Fig.23



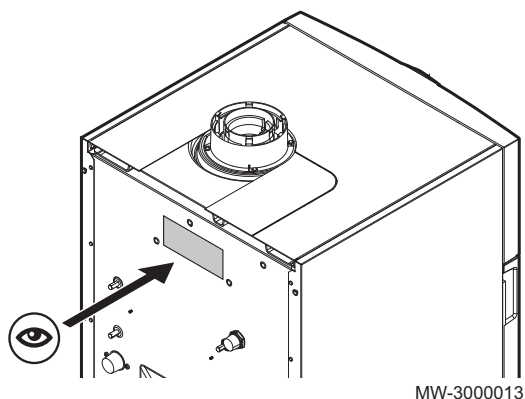
MW-4000217-02

Tab.15

Boiler model	A	B	C	D	E
POWER HT+ 1.130	1100	500	400	500	1000
POWER HT+ 1.150	1100	500	400	500	1000

Boiler model	A	B	C	D	E
POWER HT+ 1.200	1100	500	750	500	1000
POWER HT+ 1.250	1100	500	750	500	1000

Fig.24



5.3.3 Data plate

The data plate is located on the back of the boiler. The data plate provides important information regarding the appliance:

- Serial number
- Model
- Gas category
- etc.

5.3.4 Selecting the position for the outside temperature sensor (optional)

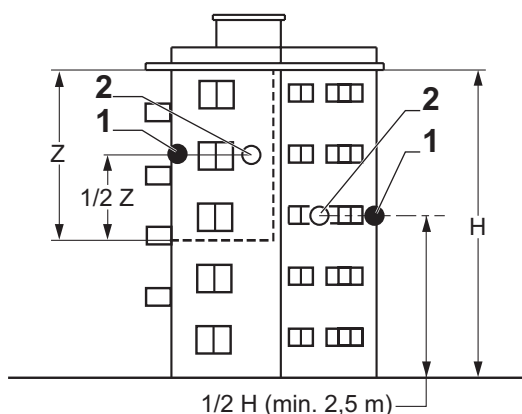
It is important to select a position that allows the sensor to measure the outside conditions correctly and effectively.

■ Recommended positions

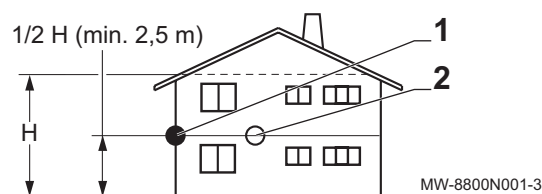
Place the outside sensor in a position that covers the following characteristics:

- On a façade of the area to be heated, on the north if possible.
- Half way up the wall of the area to be heated.
- Under the influence of changes in the weather.
- Protected from direct sunlight.
- Easy to access.

Fig.25



- 1 Optimum location
2 Possible position



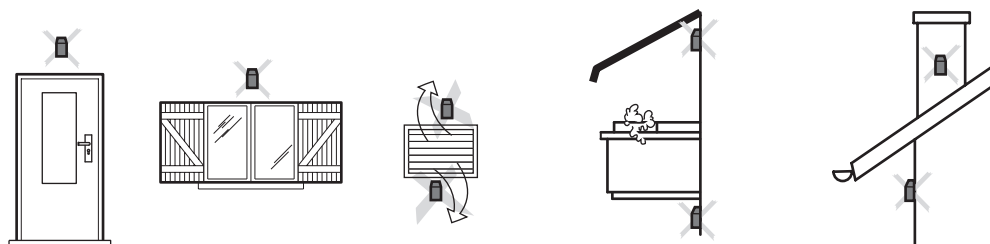
- H Inhabited height controlled by the sensor
Z Inhabited area controlled by the sensor

■ Positions to be avoided

Avoid placing the outside sensor in a position with the following characteristics:

- Masked by part of the building (balcony, roof, etc.).
- Close to a disruptive heat source (sun, chimney, ventilation grid, etc.).

Fig.26



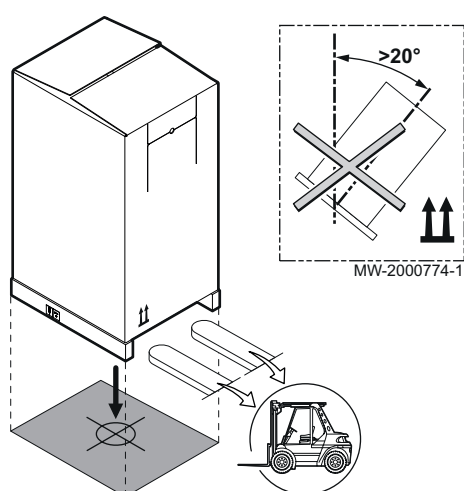
MW-3000014-2

5.4 Transport and unpacking

5.4.1 POWER HT+ 1.130 and POWER HT+ 1.150

■ Transport

Fig.27



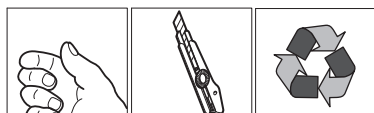
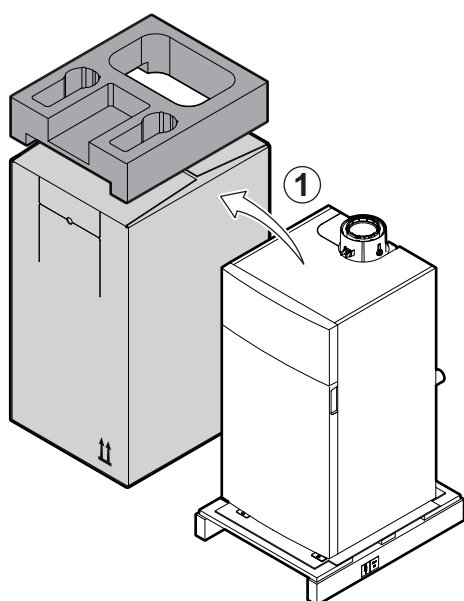
Caution

- Have at least two people standing by.
- Handle the appliance with gloves.
- Transport the pallet carrying the appliance using a pallet truck, a forklift truck or a 4-wheel removals cart.
- Do not use the top cover of the appliance for transport lifting.
- Transport the appliance vertically.

■ Unpacking & initial preparation

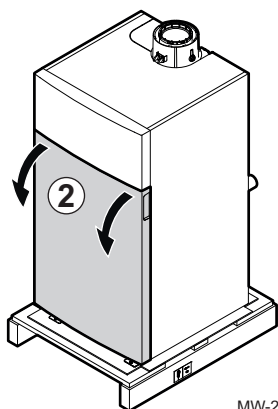
1. Remove the cardboard packaging and polystyrene packing.

Fig.28



MW-2000775-2

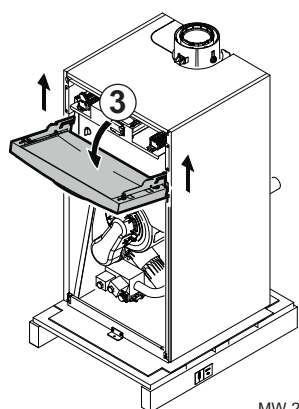
Fig.29



2. Remove the front panel by pulling firmly on the slots provided.



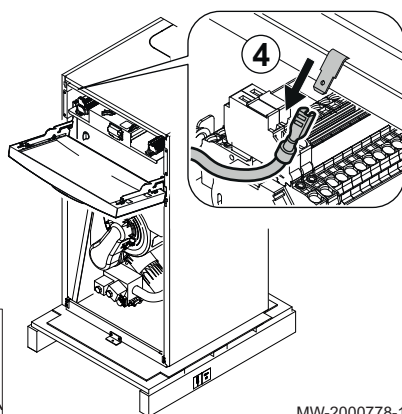
Fig.30



3. Lift and tilt the control panel.



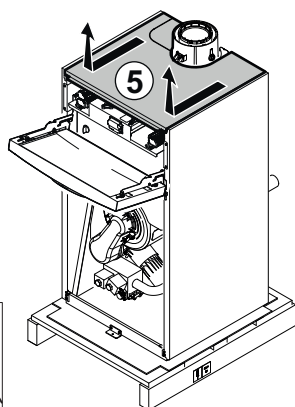
Fig.31



4. Disconnect the earth wire.



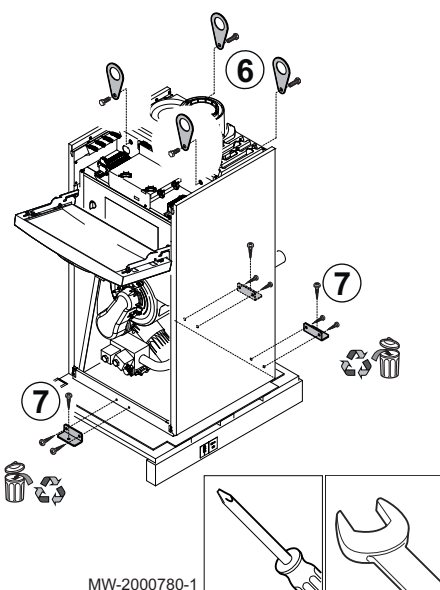
Fig.32



5. Pull and lift the top panel.



Fig.33



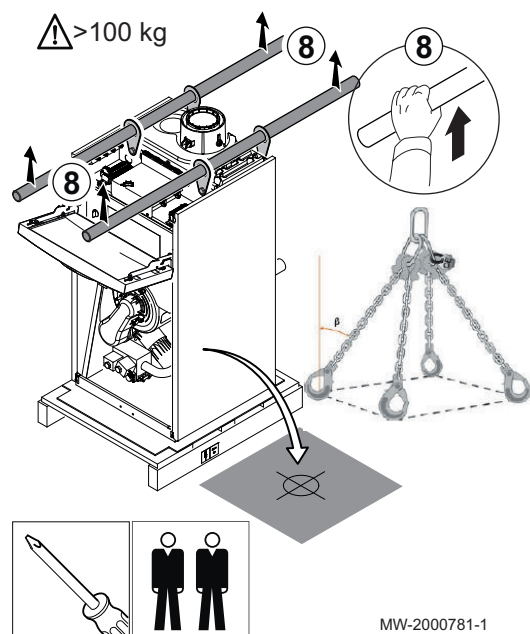
6. Screw the lifting rings into the locations provided. Tightening torque: 23 N.m.

**Important**

The rings are supplied with the boiler.

7. Remove the screws attaching the boiler to the pallet.

Fig.34



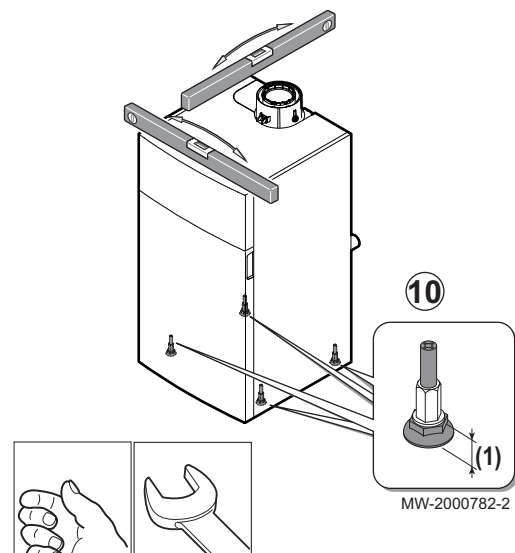
8. Use carrying bars or slings (not provided) to move the boiler.

Sling attachment angle	$\beta < 60^\circ$
POWER HT+ 1.130	126 kg
POWER HT+ 1.150	132 kg

**Caution**

Moving the boiler is a job for two people.

Fig.35



9. Close the boiler.

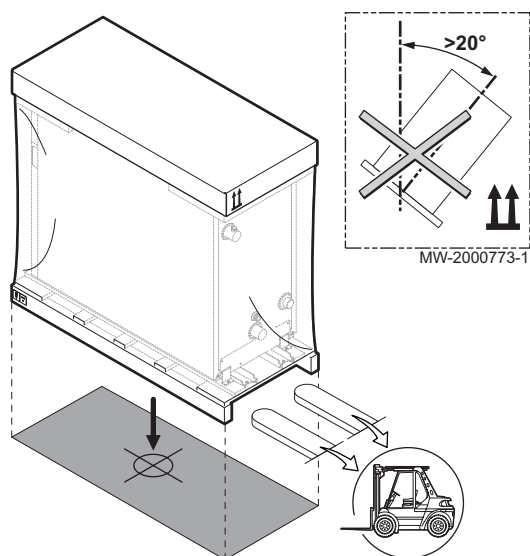
(1) Adjustment range for the feet: 30 mm

10. Level the boiler using the adjustable feet.

5.4.2 POWER HT+ 1.200 and POWER HT+ 1.250

■ Transport

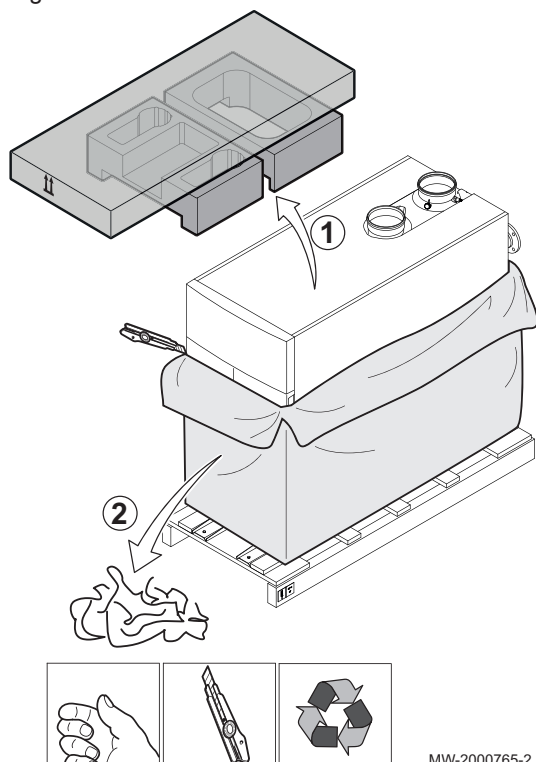
Fig.36



Caution

- Have at least two people standing by.
- Handle the appliance with gloves.
- Transport the pallet carrying the appliance using a pallet truck, a forklift truck or a 4-wheel removals cart.
- Do not use the top cover of the appliance for transport lifting.
- Transport the appliance vertically.

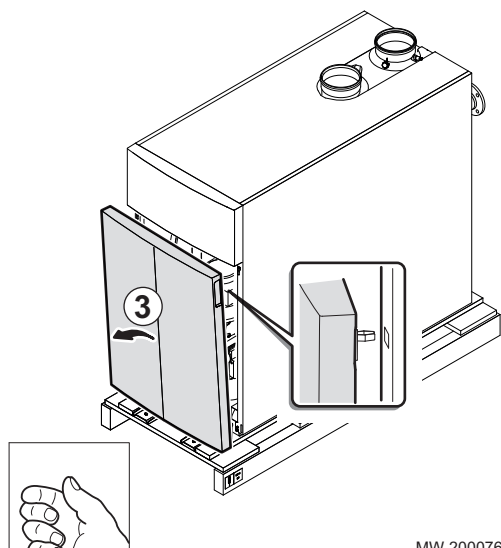
Fig.37



■ Unpacking & initial preparation with rails

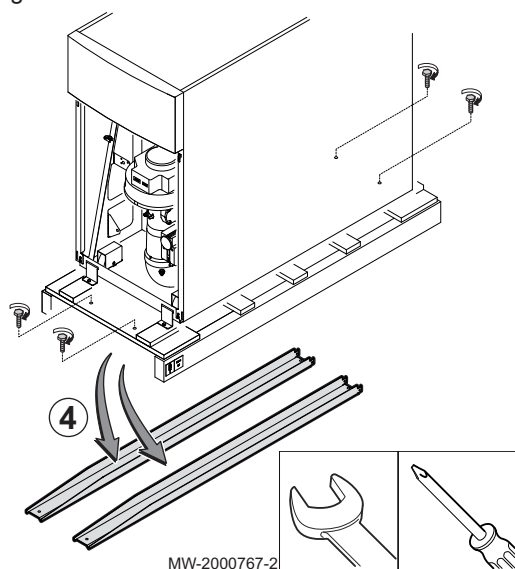
1. Remove the cardboard and the polystyrene packing.
2. Remove the protective plastic.

Fig.38



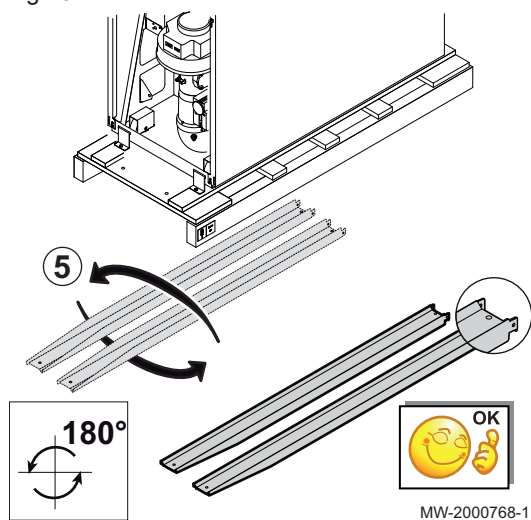
3. Remove the front panel by pulling firmly on the slots provided.

Fig.39



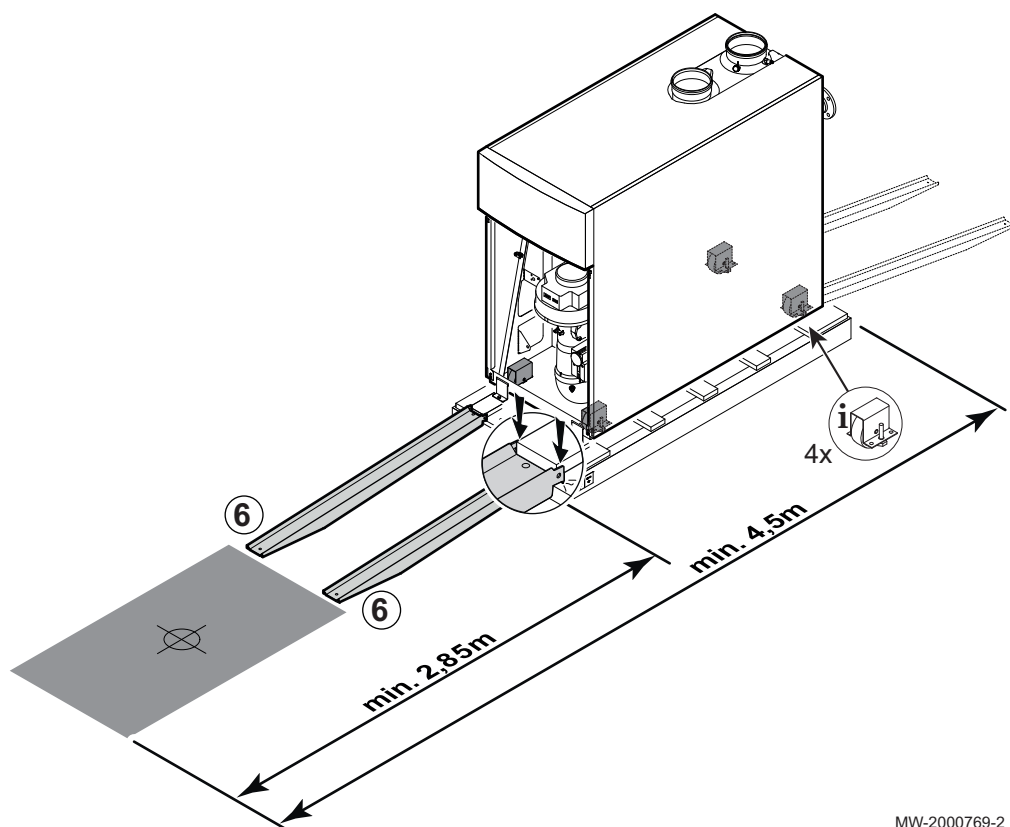
4. Remove the 2 unloading rails by unscrewing the 4 screws.

Fig.40



5. Rotate the 2 rails by 180°.

Fig.41



6. Fit the 2 rails on the edge of the pallet.



Caution

Ensure there is sufficient space to move the boiler.

Fig.42

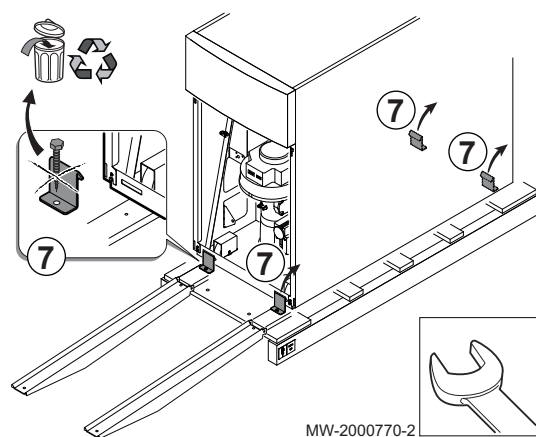


Fig.43

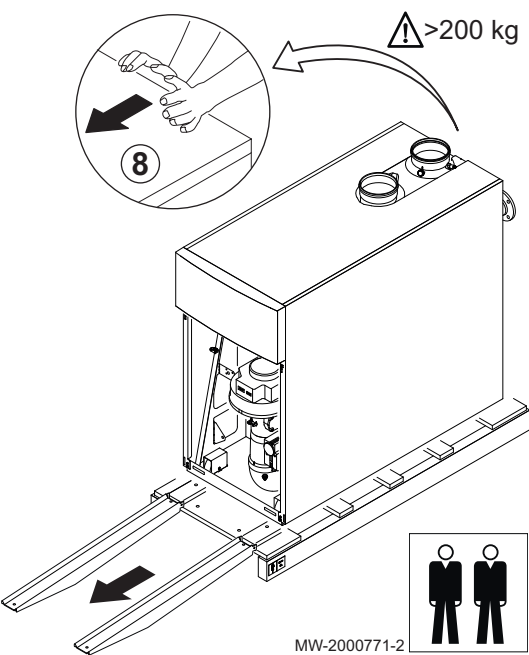
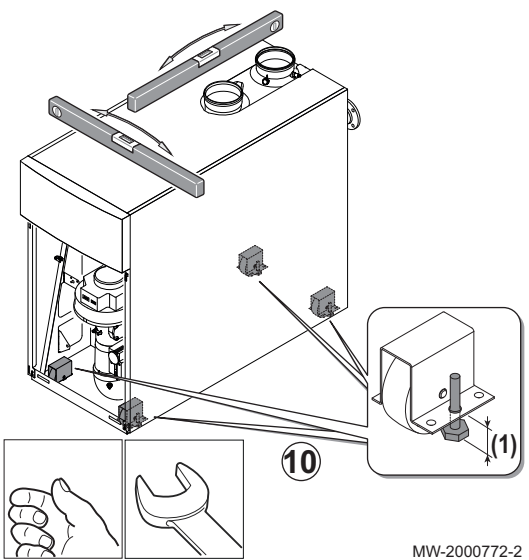


Fig.44



8. Slide the boiler onto the unloading rails.

POWER HT+ 1.200	212 kg
POWER HT+ 1.250	232 kg



Caution

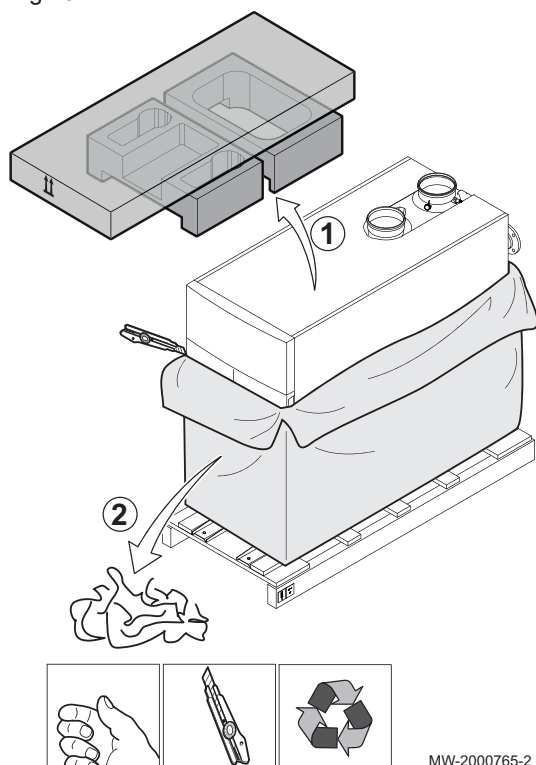
Moving the boiler is a job for two people.

9. Close the boiler.

(1) Adjustment range for the feet: 20 mm

10. Level the boiler using the adjustable feet.

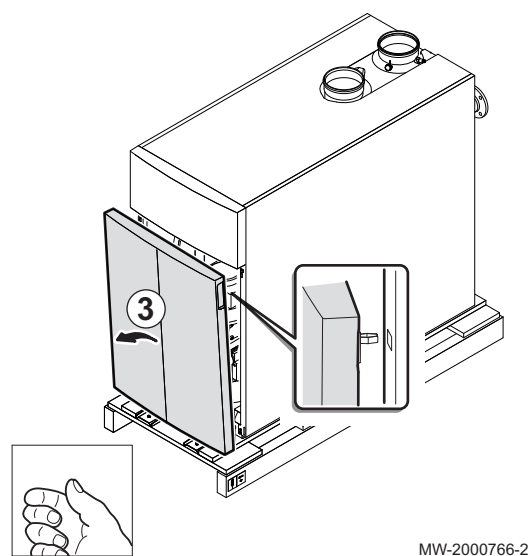
Fig.45



■ Unpacking & initial preparation with slings

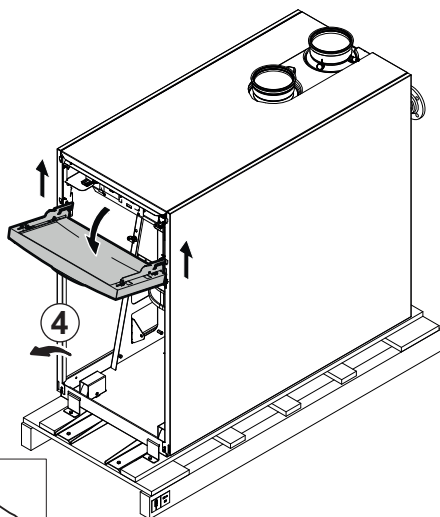
1. Remove the cardboard and the polystyrene packing.
2. Remove the protective plastic.

Fig.46



3. Remove the front panel by pulling firmly on the slots provided.

Fig.47

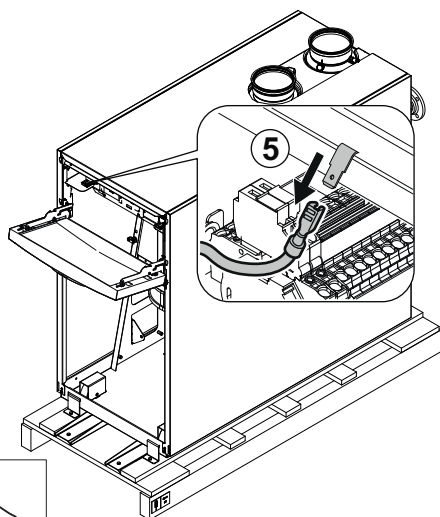


4. Lift and tilt the control panel.



MW-4000295-1

Fig.48

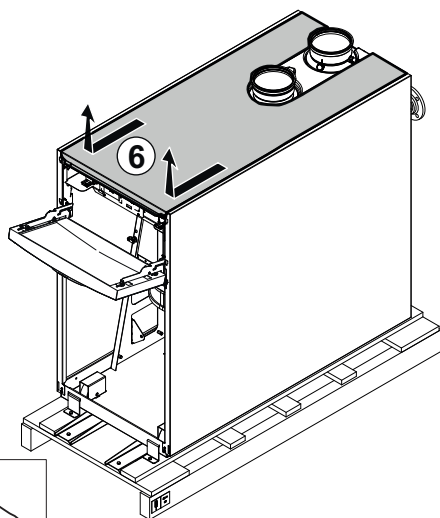


5. Disconnect the earth wire.



MW-4000296-1

Fig.49

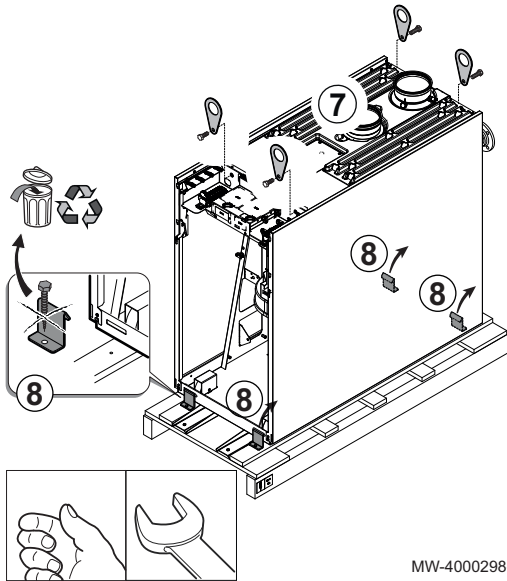


6. Pull and lift the top panel.



MW-4000297-1

Fig.50



7. Screw the lifting rings into the locations provided. Tightening torque: 23 N.m.

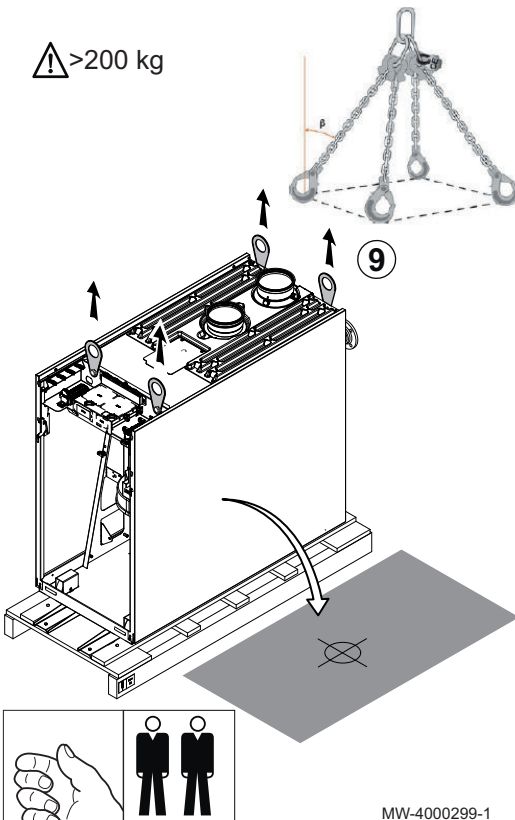
**Important**

The rings are supplied with the boiler.

8. Remove the screws attaching the boiler to the pallet.

Fig.51

⚠ >200 kg



9. Use slings (not provided) to move the boiler.

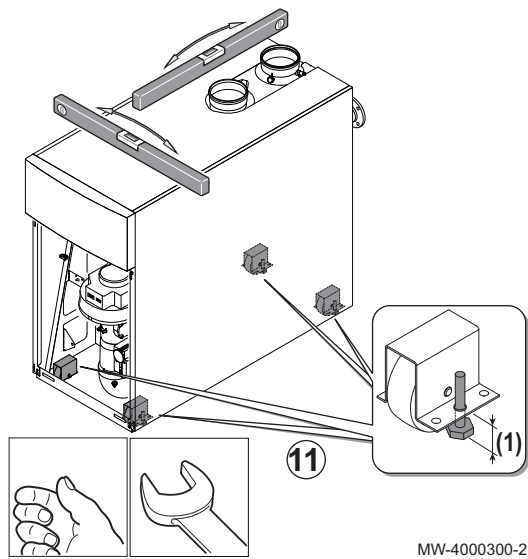
Sling attachment angle	$\beta < 60^\circ$
POWER HT+ 1.200	212 kg
POWER HT+ 1.250	232 kg

**Caution**

Moving the boiler is a job for two people.

10. Close the boiler.

Fig.52

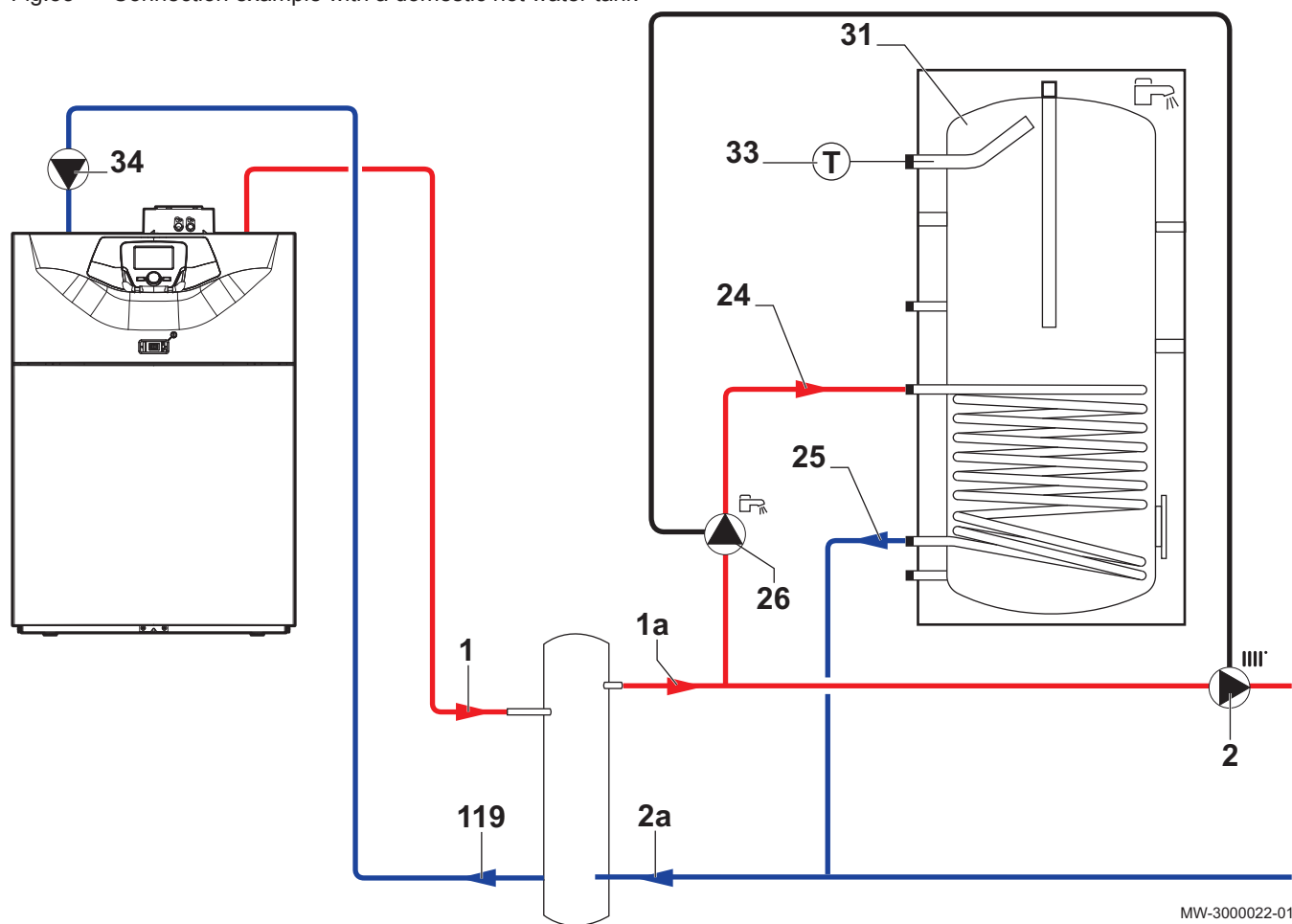


11. Level the boiler using the adjustable feet.

(1) Adjustment range for the feet: 20 mm

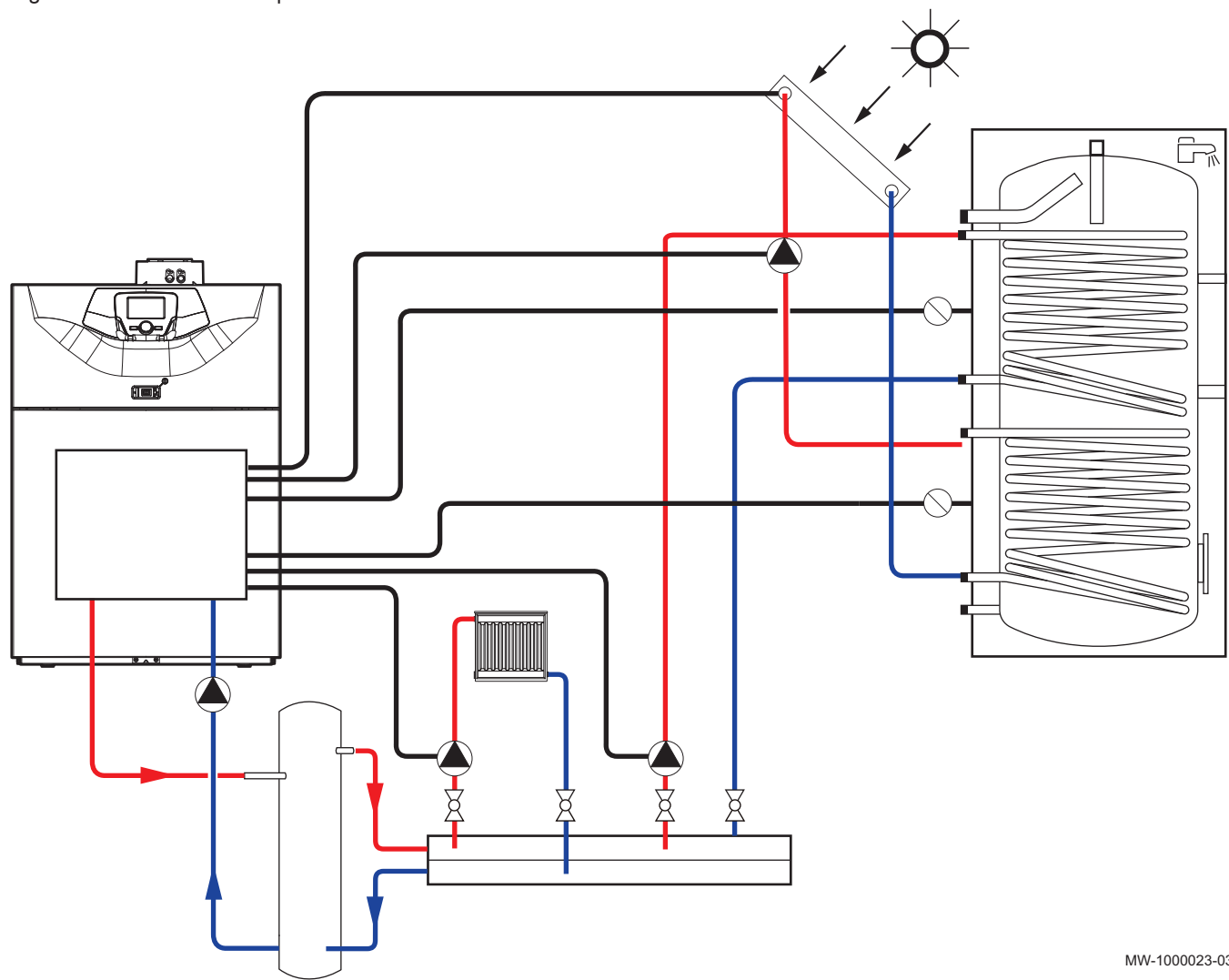
6 Connecting diagrams

Fig.53 Connection example with a domestic hot water tank



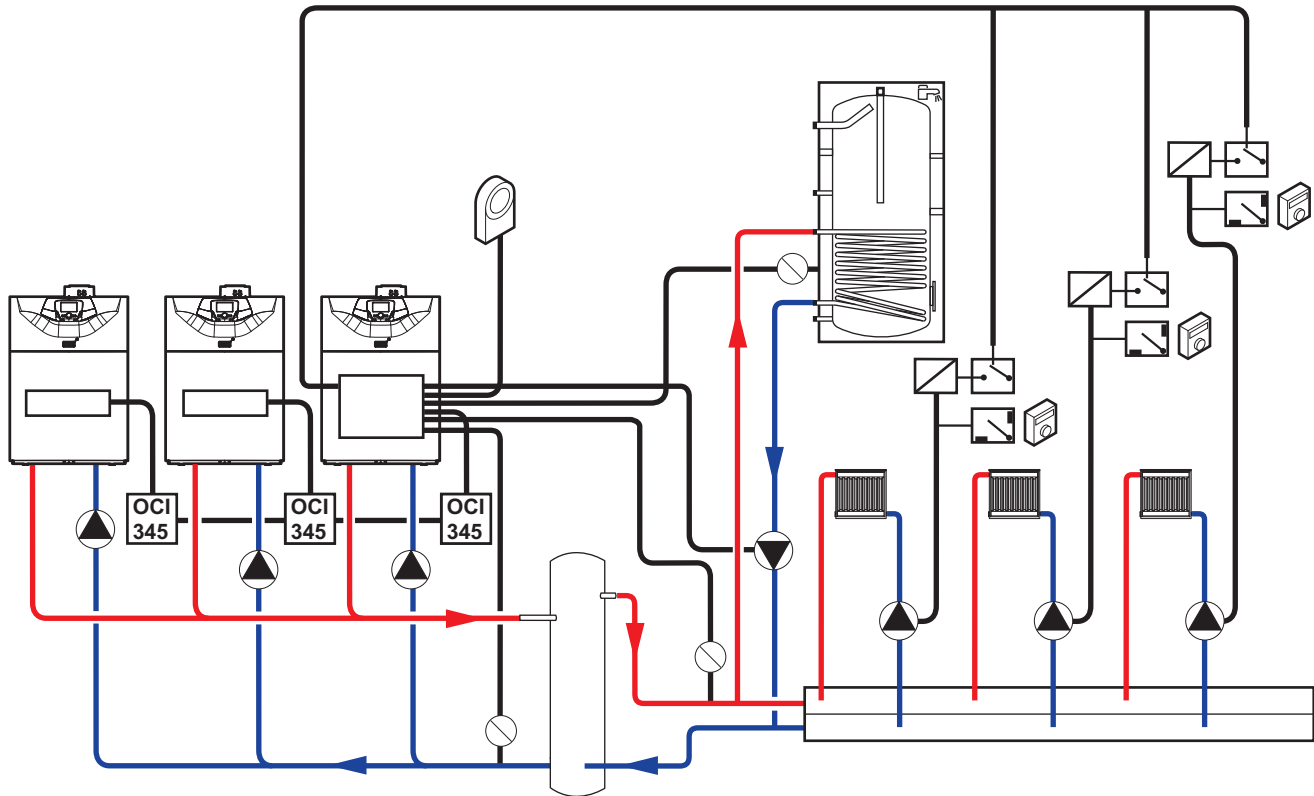
- | | |
|---|--|
| 1 Boiler flow | 26 DHW load pump |
| 2 Heating pump | 31 Independent domestic hot water tank |
| 24 Domestic hot water tank exchanger primary inlet | 119 Boiler return |
| 25 Domestic hot water tank exchanger primary outlet | |

Fig.54 Connection example with a solar domestic hot water tank



MW-1000023-03

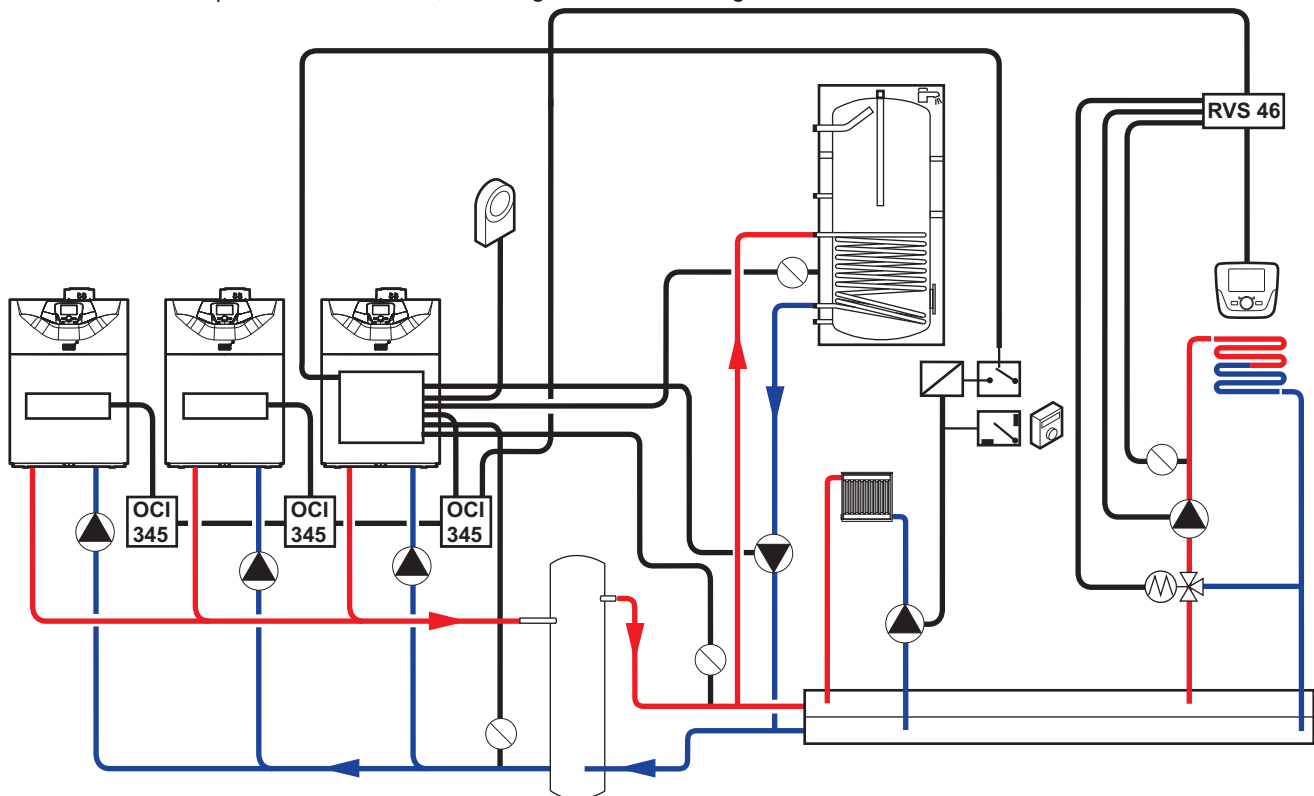
Fig.55 Connection example for boilers in cascade with domestic hot water tank and several heating circuits equipped with room temperature thermostats



MW-100024-03

OCI 345 Optional interface unit for boilers in cascade

Fig.56 Connection example for boilers in cascade with domestic hot water tank and several heating circuits equipped with room temperature thermostats, including underfloor heating circuits



MW-100025-03

OCI 345 Optional interface unit for boilers in cascade

RVS 46 Connection option for underfloor heating

7 Installation

7.1 General

Installation must be carried out in accordance with the prevailing regulations, codes of practice and the recommendations in this manual.

7.2 Accessing the internal boiler components

Fig.57

1. Remove the front panel by pulling firmly on the notches provided.

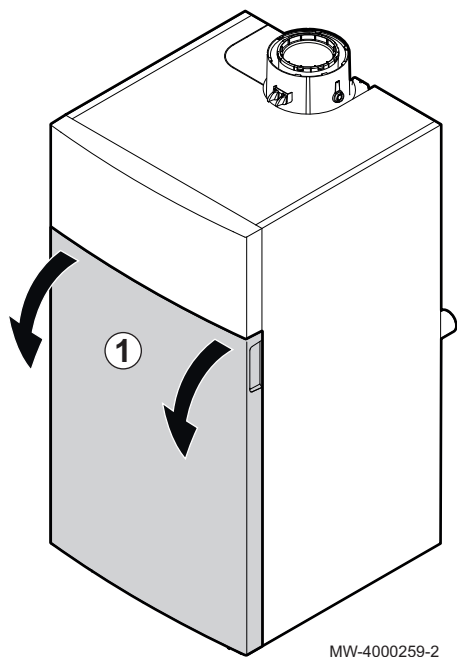


Fig.58

2. Lift and tilt the panel holding the control panel

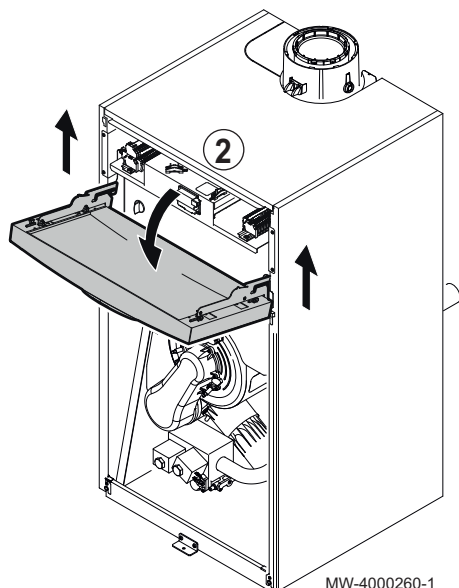
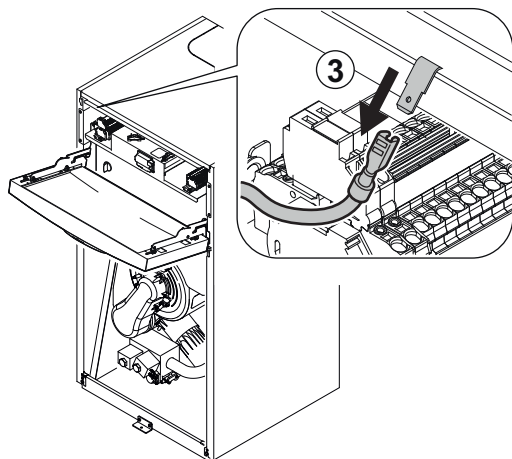


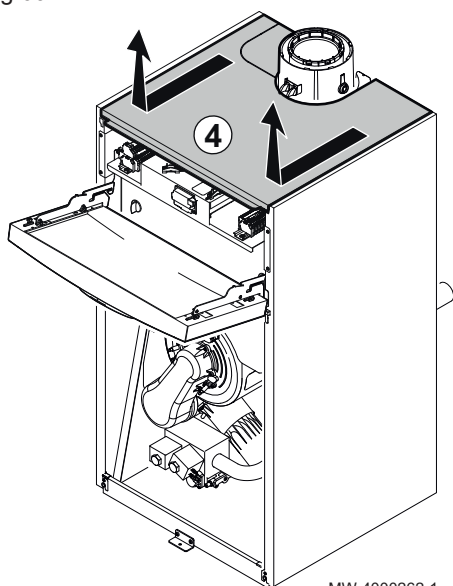
Fig.59



MW-4000261-1

3. Disconnect the earth wire.

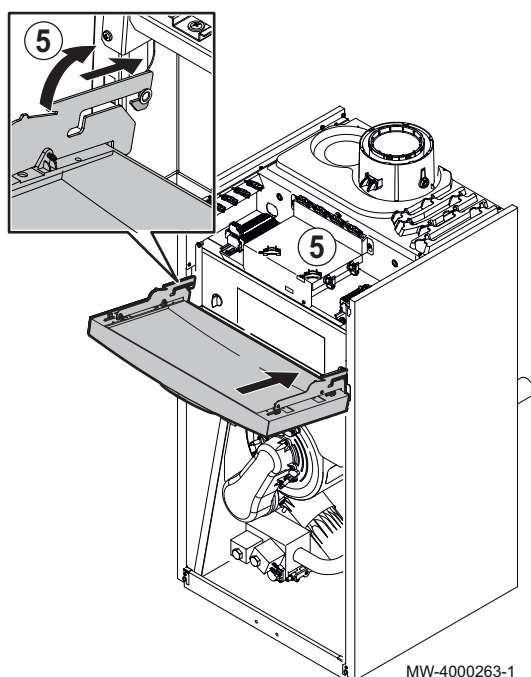
Fig.60



MW-4000262-1

4. Pull and lift the top panel.

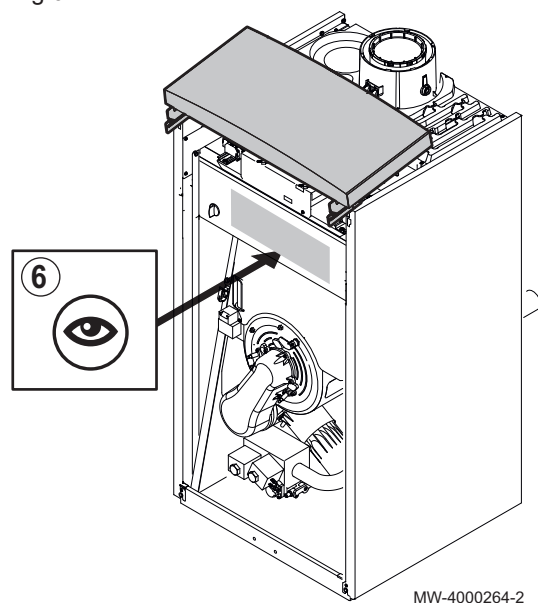
Fig.61



MW-4000263-1

5. Unhook the panel holding the control panel then place it on the boiler.

Fig.62



6. For **POWER HT+ 1.130** and **POWER HT+ 1.150** only: remove the detachable panel if necessary.

**See**

The disassembly instructions can be found on the detachable panel.

7.3 Hydraulic connections

7.3.1 Connecting the heating circuit

Respect the installations shown in the hydraulic diagrams.

**Caution**

- The heating pipe must be mounted in accordance with the provisions applicable.
- If installing stop valves, position the fill/drain valve and the expansion vessel between the stop valves and the boiler.
- Always install a safety valve calibrated to 6 bar on the heating circuit. The safety valve can be connected to a venting pot. The safety valve must not be used to drain the heating circuit.

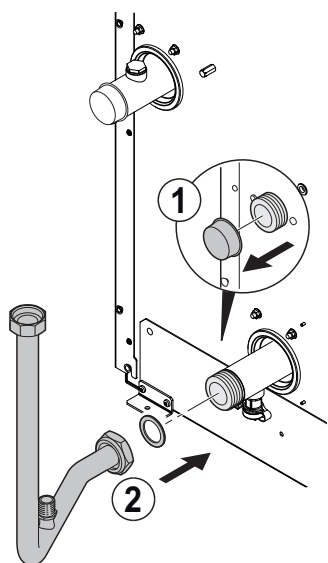
**See**

- In the case of an assembly with a low-loss header, use the assembly instructions for the low-loss header.
- If using a cascade kit, use the assembly instructions for the cascade kit.
- If using an exchanger kit, use the assembly instructions for the plate heat exchanger kit.

**Important**

The pipes are not provided.

Fig.63

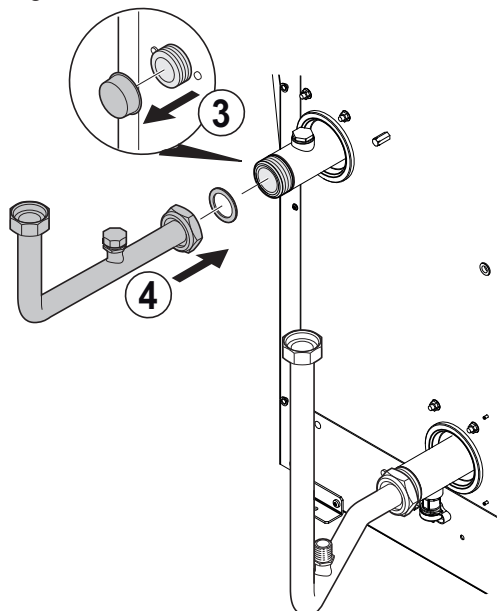


MW-4000266-1

■ POWER HT+ 1.130 and POWER HT+ 1.150

1. Remove the anti-dust plug located on heating return.
2. Connect the pipe to the heating return.

Fig.64



MW-4000267-1

3. Remove the anti-dust plug on the heating flow.
4. Mount the filling and drain valves to the boiler's inlet and outlet (valves not provided).



Important

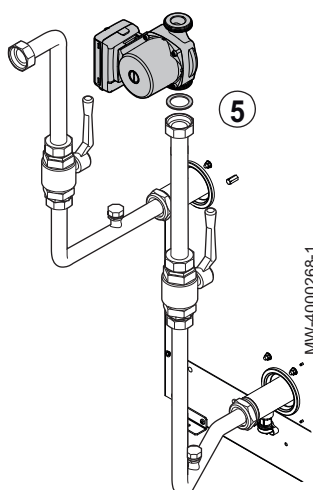
To facilitate maintenance work, we recommend mounting a stop valve on the heating flow and return pipes.



Caution

Position the safety valve between the boiler and the stop valve.

Fig.65



MW-4000268-1

5. Fit the circulating pump on the heating return pipe (circulating pump not provided).

■ POWER HT+ 1.200 and POWER HT+ 1.250



Important

The brackets are supplied with the boiler.

Fig.66

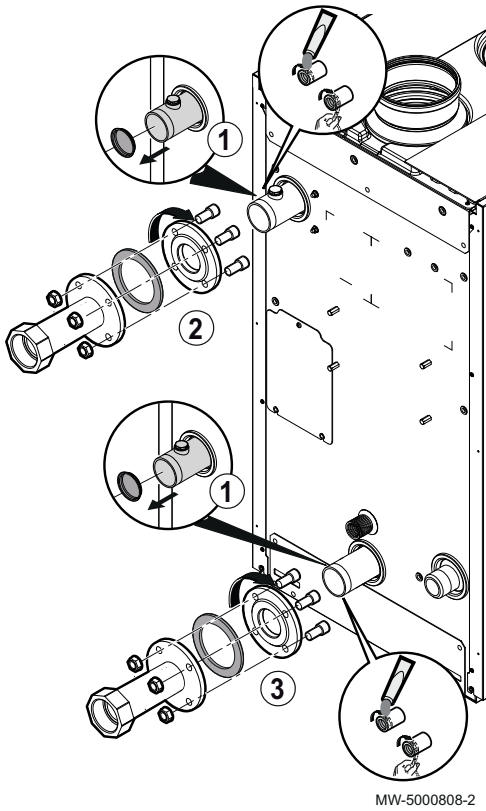
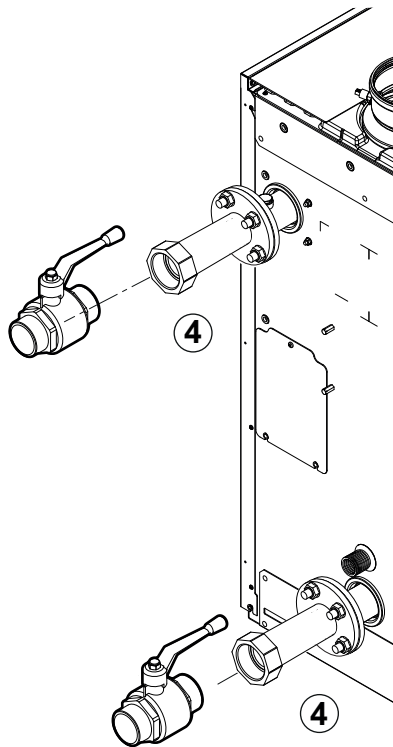


Fig.67



4. Mount the filling and drain valves to the boiler's inlet and outlet (valves not provided).



Important

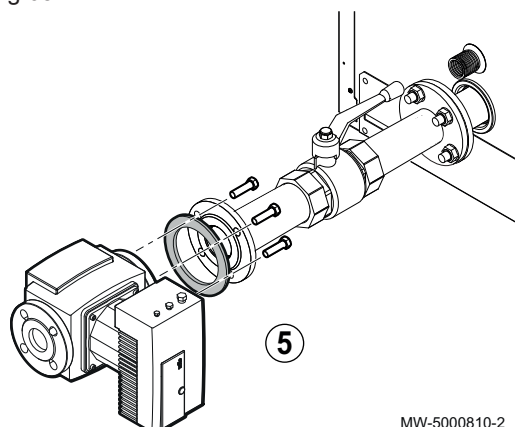
To facilitate maintenance work, we recommend mounting a stop valve on the heating flow and return pipes.



Caution

Position the safety valve between the boiler and the stop valve.

Fig.68



MW-5000810-2

5. Fit the circulating pump on the heating return pipe (circulating pump not provided).

7.3.2 Connecting the expansion vessel

1. Determine the volume of the expansion vessel according to the volume of water in the heating circuit.
2. Connect the expansion vessel to the heating circuit return pipe.

■ Volume of the expansion vessel on the heating circuit

Tab.16 Volume of the expansion vessel in relation with the volume of heating circuit

Initial pressure of the expansion vessel	Volume of the installation (in litres)							
	100	125	150	175	200	250	300	> 300
50 kPa (0.5 bar)	4.8	6.0	7.2	8.4	9.6	12.0	14.4	Volume of the installation x 0.048
100 kPa (1 bar)	8.0	10.0	12.0	14.0	16.0	20.0	24.0	Volume of the installation x 0.080
150 kPa (1.5 bar)	13.3	16.6	20.0	23.3	26.6	33.3	39.9	Volume of the installation x 0.133

Terms and conditions of validity:

- Safety valve calibrated to 0.6 MPa (6 bar).
- Average water temperature: 70°C.
- Heating circuit flow temperature: 80°C.
- Heating circuit return temperature: 60°C.
- Filling pressure in the system lower than or equal to the initial pressure in the expansion vessel.

7.3.3 Connecting the condensate discharge pipe

The condensate discharge pipe is located inside the boiler.

- Do not block the condensate discharge pipe.
- Set the discharge pipe at a gradient of at least 30 mm per metre, maximum horizontal length 5 metres.
- Do not drain condensation water into a roof gutter.
- Connect the condensate discharge pipe in accordance with prevailing standards.
- It is preferable to use the condensate neutralisers recommended by the manufacturer of the boiler.

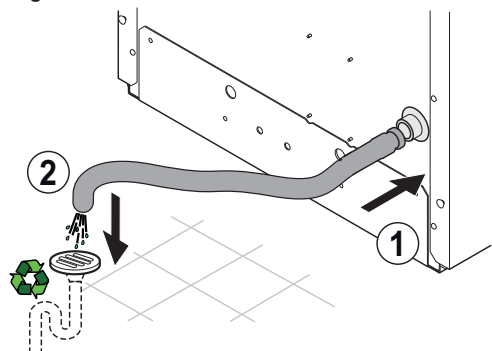
1. Connect a plastic hose to the condensate discharge outlet (DN18) or a rigid pipe (DN32).
2. Insert the other end of the hose into a waste water discharge outlet.



Important

Treat the condensate in accordance with prevailing local regulations.

Fig.69



MW-3000032-03

7.4 Gas connection

7.4.1 POWER HT+ 1.130 and POWER HT+ 1.150


Warning

Close the main gas valve before starting work on the gas pipes.

The gas pipes are not provided.


Danger

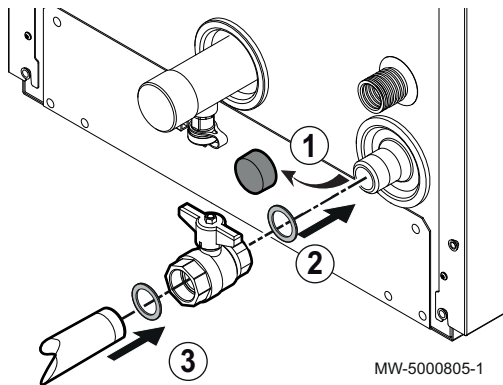
The diameters of the pipes must be defined in accordance with the standards in force in your country.

1. Remove the anti-dust plug located on the boiler's gas inlet.
2. Fit a gas stop valve (not provided) on the boiler's gas inlet (G1").
3. Connect the gas inlet pipe to the gas stop valve.


Caution

- Ensure that there is no dust in the gas pipe.
- Connect the gas pipe in accordance with prevailing standards and regulations.
- Check the leak-tightness using a leak detector spray.

Fig.70



7.4.2 POWER HT+ 1.200 and POWER HT+ 1.250


Warning

Close the main gas valve before starting work on the gas pipes.

The gas pipes are not provided.


Danger

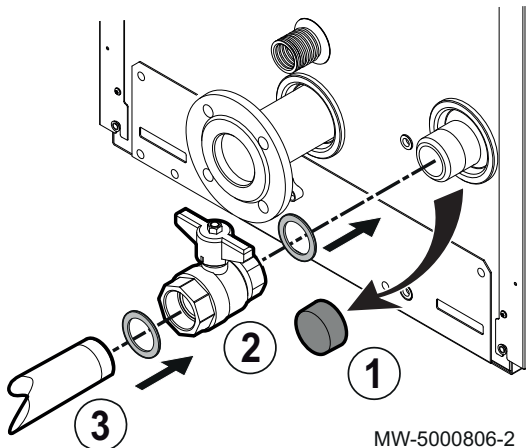
The diameters of the pipes must be defined in accordance with the standards in force in your country.

1. Remove the anti-dust plug located on the boiler's gas inlet.
2. Fit a gas stop valve (not provided) on the boiler's gas inlet (G1"1/2).
3. Connect the gas inlet pipe to the gas stop valve:


Caution

- Ensure that there is no dust in the gas pipe.
- Connect the gas pipe in accordance with prevailing standards and regulations.
- Check the leak-tightness using a leak detector spray.

Fig.71



7.5 Air supply/flue gas outlet connections

7.5.1 Classification

The discharge and intake pipes must be certified for the appropriate configuration and must meet the requirements of the prevailing installation standards in the country.

The pipes must deliver a maximum pressure drop in compliance with the values given in the table below.

Tab.17 Configurations and recommendations for the flue system

Configuration	Description										
B ₂₃ – B _{23P}	<ul style="list-style-type: none"> Connection to a chimney using a connection kit (single pipe in a flue, combustion air taken from the boiler room). The maximum pressure drop in the pipes ΔP must not exceed the values given in the table below. The pipes must be certified for this type of use and for a temperature in excess of 100°C. <p>Tab.18</p> <table> <tr> <th>Model</th><th>Maximum pressure drop ΔP (Pa)</th></tr> <tr> <td>POWER HT+ 1.130</td><td>200</td></tr> <tr> <td>POWER HT+ 1.150</td><td>200</td></tr> <tr> <td>POWER HT+ 1.200</td><td>200</td></tr> <tr> <td>POWER HT+ 1.250</td><td>200</td></tr> </table>	Model	Maximum pressure drop ΔP (Pa)	POWER HT+ 1.130	200	POWER HT+ 1.150	200	POWER HT+ 1.200	200	POWER HT+ 1.250	200
Model	Maximum pressure drop ΔP (Pa)										
POWER HT+ 1.130	200										
POWER HT+ 1.150	200										
POWER HT+ 1.200	200										
POWER HT+ 1.250	200										
C ₁₃	<ul style="list-style-type: none"> Air/flue gas connection using concentric pipes to a horizontal terminal (so-called forced flue). The terminal parts of the singled-up discharge pipe must be scheduled inside a 50 cm square. 										
C ₃₃	<ul style="list-style-type: none"> Air/flue gas connection using concentric pipes to a vertical terminal (roof outlet). The terminal parts of the singled-up discharge pipe must be scheduled inside a 50 cm square. 										
C ₄₃	<ul style="list-style-type: none"> Air/flue gas connection to a collective flue for sealed boilers. The chimney or flue gas pipe must be suitable for such use. 										
C ₅₃	<ul style="list-style-type: none"> Separate air/flue gas connection using a bi-flow adapter. The terminal parts of combustion air intake and combustion product discharge pipes must not be planned on opposite walls of the building. 										
C ₆₃	<ul style="list-style-type: none"> The maximum pressure drop in the pipes ΔP must not exceed the values given in the table below. The pipes must be certified for this type of use and for a temperature of more than 100 °C. The terminal part of the flue gas pipe must be certified as complying with the EN 1856-1 Standard. If installing discharge and intake pipes not supplied by Baxi, these must be certified for the type of use scheduled and present a maximum pressure drop in line with the values given in the table below. <p>Tab.19</p> <table> <tr> <th>Model</th><th>Maximum pressure drop ΔP (Pa)</th></tr> <tr> <td>POWER HT+ 1.130</td><td>170</td></tr> <tr> <td>POWER HT+ 1.150</td><td>280</td></tr> <tr> <td>POWER HT+ 1.200</td><td>230</td></tr> <tr> <td>POWER HT+ 1.250</td><td>230</td></tr> </table>	Model	Maximum pressure drop ΔP (Pa)	POWER HT+ 1.130	170	POWER HT+ 1.150	280	POWER HT+ 1.200	230	POWER HT+ 1.250	230
Model	Maximum pressure drop ΔP (Pa)										
POWER HT+ 1.130	170										
POWER HT+ 1.150	280										
POWER HT+ 1.200	230										
POWER HT+ 1.250	230										
C ₈₃	<ul style="list-style-type: none"> Flue gas connection to a collective flue for sealed boilers. The air supply is individual via a terminal coming from outside the building. The chimney or flue gas pipe must be suitable for such use. 										



Important

- Only original components are authorised for connection to the boiler and for the terminal.
- The clear section must comply with the standard.
- The chimney must be swept before installing the discharge flue.



Caution

Ensure that the flue gas discharge pipes are securely attached to the wall with suitable retaining flanges to prevent any damage and guarantee the tightness of every gasket in the circuit.



Caution

The minimum gradient of the condensates discharge pipe from the boiler to the waste water discharge must be 1 cm per linear metre.

7.5.2 Coaxial pipes

Fig.72 POWER HT+ 1.130 and POWER HT+ 1.150

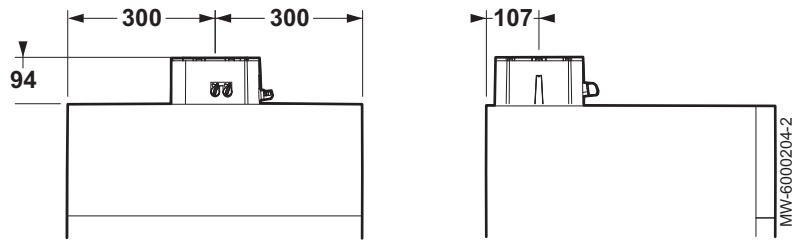
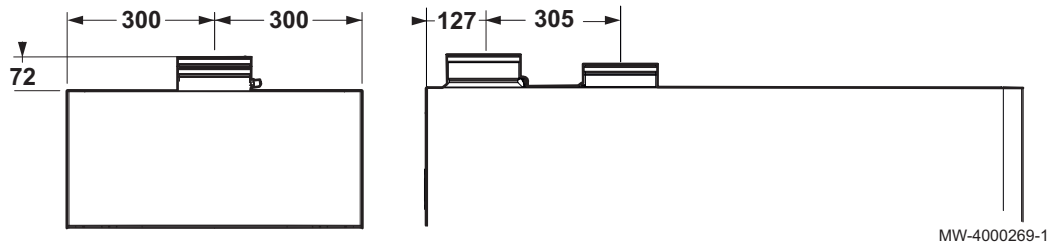


Fig.73 POWER HT+ 1.200 and POWER HT+ 1.250



This type of pipe is used to discharge exhaust gases and draw in combustion air, whether outside the building or in the flue gas pipes. The 90° coaxial elbow is used to connect the boiler to the discharge/intake pipes in every direction due to the 360° rotation option. It can also be used as an extra elbow in combination with the coaxial pipe or the 45° elbow.

If discharging to the outside, the discharge/intake pipe must stick out of the wall by at least 18 mm to allow fitting of the aluminium rosette and its sealing unit and thus prevent any infiltration of water.

- Insertion of a 90° elbow reduces the total length of the pipe by 1 metres.
- Insertion of a 45° elbow reduces the total length of the pipe by 0.5 metres.
- The first 90° elbow is not taken into account in calculating the maximum length available.

7.5.3 Flue gas system accessories

A detailed list of flue system accessories can be found in our catalogue.

7.5.4 Pipes in cascade (not provided)

These types of pipes are used to discharge the combustion products from several boilers interlinked in cascade via a shared flue gas collector. The collector must be used solely to connect the boilers to the flue gas pipe. .



Caution
The calculation of the length of the flue gas pipe must be made by a qualified technician during the installation design phase, in accordance with the requirements of the prevailing standards.

7.5.5 Lengths of the air/flue gas pipes



Warning
The discharge and intake pipes must be certified for the adapted configuration and their pressure drops must comply with the values given in the following corresponding table(s).



Caution
Be careful that the discharge pipe outlet for combustible products is not directed towards a habitation zone.

■ **B23p configuration**

All countries except Italy	Ventilation of the premises: in accordance with the NFP 45 – 204 or DTU 61.1 standard.
Italy	Ventilation of the premises: in accordance with the UNI CIG 7129-2001 standard.
All countries	Lengths L1, L2 and L3 are obtained with Centrotec pipes covered by CE marking and the TAD Technical Application Directive.

Fig.74 Flexible flue system B_{23p}

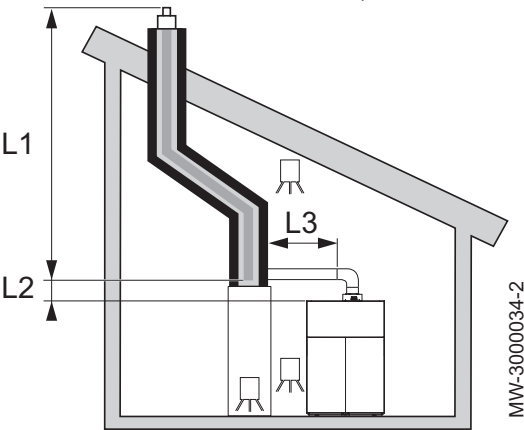


Fig.75 Rigid flue system B_{23p}

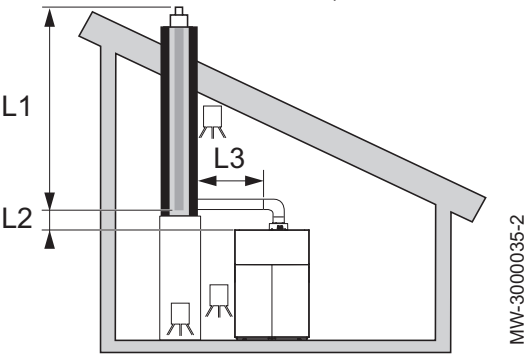
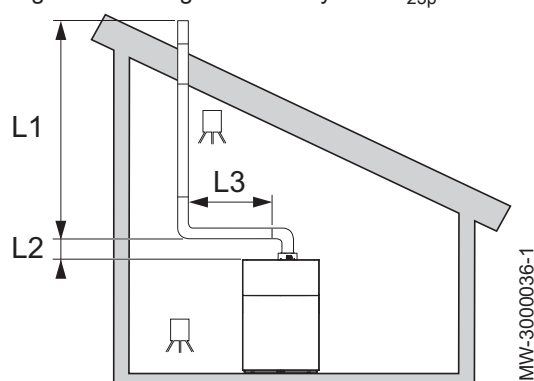


Fig.76 Through-roof flue system B_{23p}**Important**

For B_{23p} configurations, the lengths given in the tables are valid for horizontal pipes with a maximum length of 1 metre. For each additional metre of horizontal pipe, subtract 1.2 m from the vertical length L_{max} .

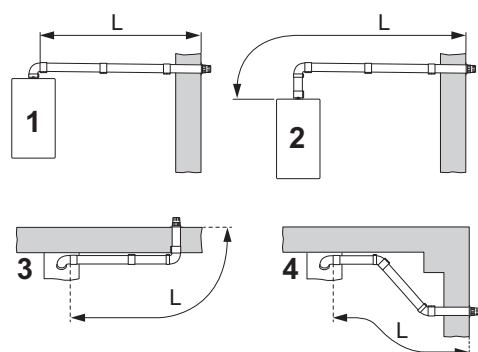
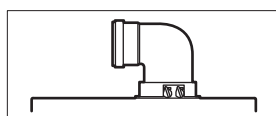
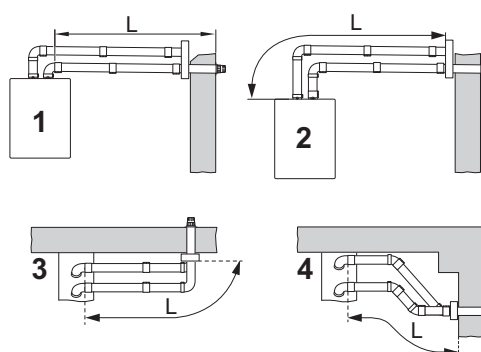
Tab.20 Flue gas system connection type B_{23p}

Arrangement	Configuration	Unit	POWER HT + 1.130	POWER HT + 1.150	POWER HT+ 1.200	POWER HT+ 1.250
		mm	Ø 110	Ø 110	Ø 160	Ø 160
L3<2m + 2 elbows	(L1 + L2) rigid	m	20	27	39	23
L3<2m + 2 elbows	(L1 + L2) flexible	m	7	9	19	13
L3<5m + 2 elbows	(L1 + L2) rigid	m	17	23	36	19
L3<5m + 2 elbows	(L1 + L2) flexible	m	-	6	15	10

■ Configuration C₁₃**Important**

Pipes subject to technical evaluation 14 08–1289.

Fig.77

130 - 150 kW**200 - 250 kW**

MW-4000280-1

Tab.21 Maximum length for configuration C₁₃

Configuration	Unit	POWER HT+ 1.130	POWER HT+ 1.150	POWER HT+ 1.200	POWER HT+ 1.250
	mm	Ø 110	Ø 110	Ø 160	Ø 160
1	m	L < 8	L < 8	L < 45	L < 22
2	m	L < 8	L < 8	L < 45	L < 22
3	m	L < 7	L < 7	L < 42	L < 19
4	m	L < 7	L < 7	L < 41	L < 18

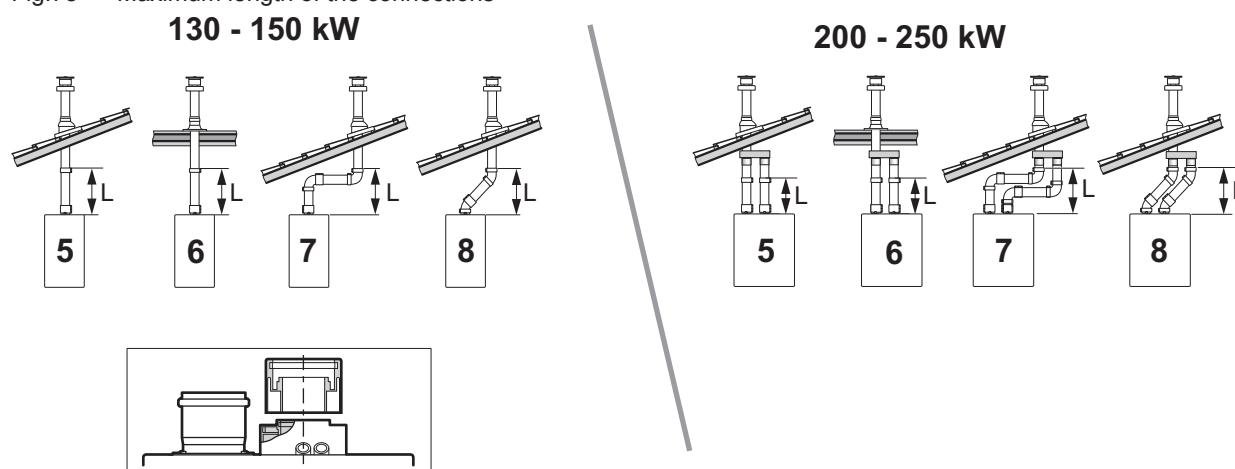
■ Configuration C₃₃



Important

Pipes subject to technical evaluation 14 08–1289.

Fig.78 Maximum length of the connections



Tab.22 Maximum length for configuration C₃₃

Configuration	Unit	POWER HT+ 1.130	POWER HT+ 1.150	POWER HT+ 1.200	POWER HT+ 1.250
	mm	Ø 110	Ø 110	Ø 160	Ø 160
5	m	L < 8	L < 8	L < 20	L < 11
6	m	L < 8	L < 8	L < 22	L < 12
7	m	L < 6	L < 6	L < 16	L < 6
8	m	L < 7	L < 7	L < 20	L < 9

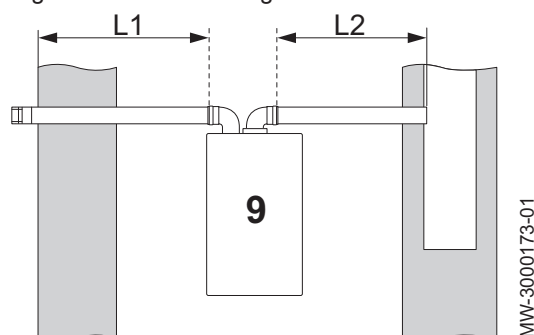
■ Configuration C₅₃



Important

Pipes subject to technical evaluation 14 08–1289.

Fig.79 Maximum length of the connections



Tab.23 Maximum length for configuration C₅₃

Configuration	Unit	POWER HT+ 1.130	POWER HT+ 1.150	POWER HT+ 1.200	POWER HT+ 1.250
	mm	Ø 110	Ø 110	Ø 160	Ø 160
9	m	(L1 + L2) max = 20 (L1 max) = 10	(L1 + L2) max = 20 (L1 max) = 10	(L1 + L2) max = 42	(L1 + L2) max = 21

7.6 Electrical connections

7.6.1 Recommendations

- Only qualified professionals may carry out electrical connections, always with the power off.
- Earth the appliance before making any electrical connections.
- France: Earthing must comply with the NFC 15-100 standard.
- Power the appliance via a circuit that includes an omni-polar switch with contact opening distance of 3 mm or more.
- When making electrical connections to the mains, respect the polarities.



Danger

Position the various electrical cables in such a way that they never touch the heating pipes.
Keep the various electrical cables far enough from the heating pipes so that they cannot be damaged by the effect of the heat.

7.6.2 Recommended cable cross section

Decide on the cable according to the following information:

- Distance of the appliance from the power source.
- Upstream protection.
- Neutral operating conditions.

Tab.24 Specifications of the power cable and the power source

Cable cross section	3 x 1.5 mm ²
Curve C (circuit breaker)	10 A



Caution

Provide a separate power supply for the pump and a power switch, if necessary.

7.6.3 Wiring the terminal blocks

Use a flat-bladed screwdriver less than 3.5 mm in width.

1. Press down the spring on the terminal block with a suitable screwdriver.

Fig.80

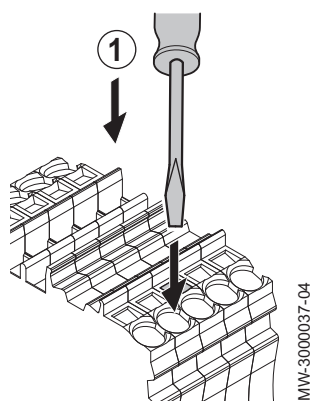


Fig.81

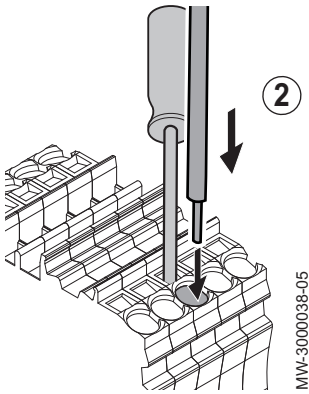
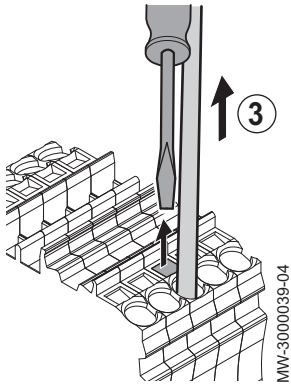



Fig.82



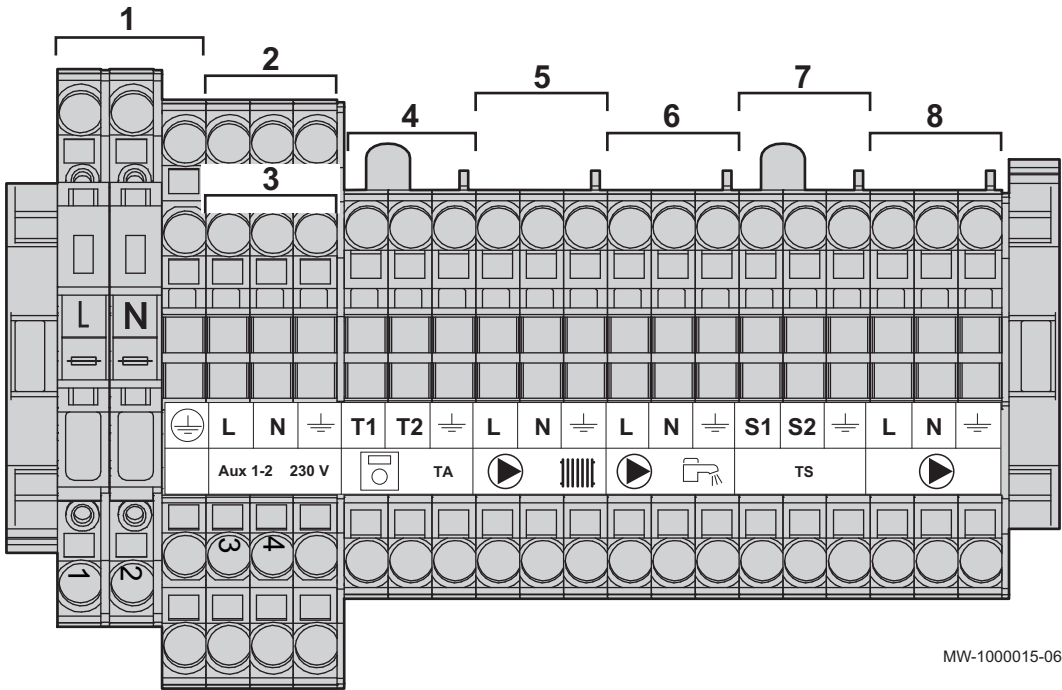
2. Insert the stripped part of the wire into the corresponding connector.

**Caution**
The length to be stripped must be between 10 and 12 mm.

3. Release the pressure on the spring.
⇒ The wire is attached.
4. Check that the wire is attached by pulling it gently upwards. If it comes out of the housing, repeat step 3.

7.6.4 Description of the power supply terminal block

Fig.83



- 1 Power supply 230 V 50 Hz
- 2 Power supply auxiliary circuit 1

- 3 Power supply auxiliary circuit 2
- 4 Room thermostat
- 5 Heating circuit pump

- 6 Domestic hot water pump
- 7 Safety contact
- 8 Boiler pump

**Important**

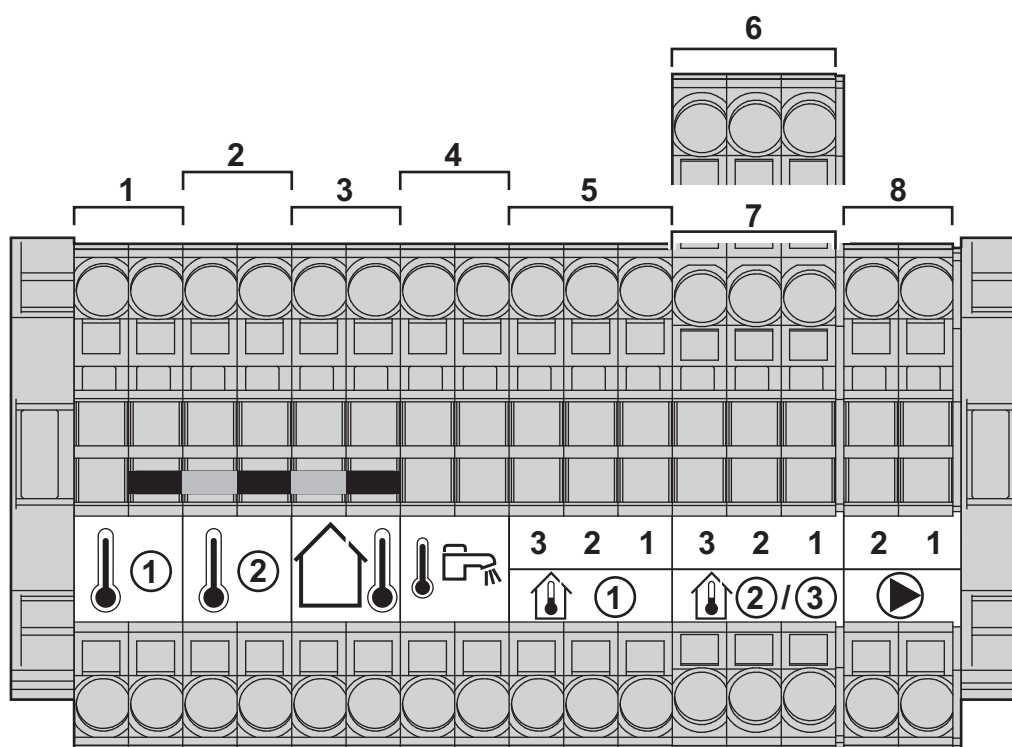
Terminals 5, 6 and 7 are associated with the parameters QX1, QX2 and QX3 in the **Configuration** menu

**Caution**

All connections are made to the terminal blocks provided for that purpose in the boiler connection box. The output available per outlet is 180 W (1 A, with $\cos \phi = 0.8$) and the inrush current must be less than 5 A. If the load exceeds either of these values, the control must be relayed using a contactor that must not be installed in the control panel under any circumstances. The sum of the currents from all outlets must not exceed 6.3 A.

7.6.5 Description of the sensor terminal block

Fig.84



MW-1000016-05

- 1 Auxiliary sensor 1 - BX3: flow sensor + cascade return connection
- 2 Auxiliary sensor 2 - BX2: heating circuits collector flow sensor connection
- 3 Outside sensor

- 4 Domestic hot water sensor - BX1
- 5 Room temperature sensor 1
- 6 Room temperature sensor 2
- 7 Room temperature sensor 3
- 8 Boiler pump modulation (PWM)

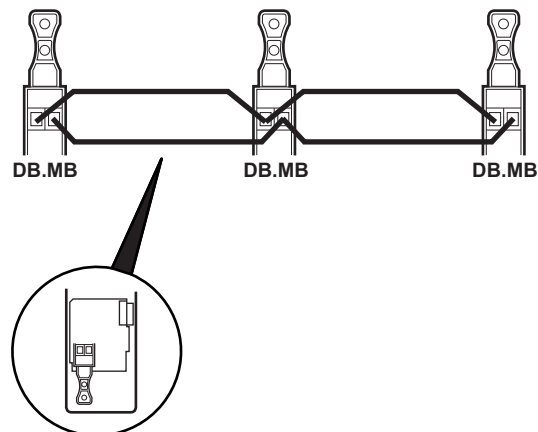
7.6.6 Connecting boilers in cascade with a OCI 345 module

Connect the boilers included in the boiler cascade with OCI 345 modules (electronic devices that handle communication through a BUS link). The OCI 345 modules must be connected to each boiler with three connectors.

Tab.25 Connecting the boiler components in cascade

Component 1	Component 2
OCI 345 module on the boiler	X30 connector on the boiler PCB. (Flat cable supplied with the OCI 345 module)
MB connector of a OCI 345 module	MB connector of a boiler OCI 345 module
DB connector of a OCI 345 module	DB connector of a boiler OCI 345 module

Fig.85 Connecting OCI 345 modules for boilers in cascade



MW-3000042-2

To make the connections between the various MB and DB connectors, use a shielded cable with the following specifications:

Type	Cross section	Maximum length
HAR H05 VV-F	2 x 1.5 mm ²	200 m

7.7 Filling the installation

7.7.1 POWER HT+ 1.130 and POWER HT+ 1.150

Before filling the heating installation, rinse it thoroughly.

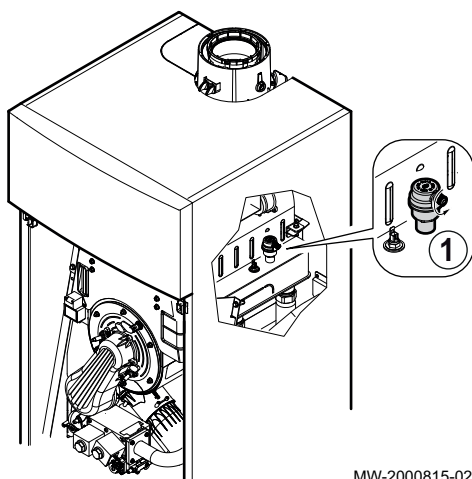
1. Open the plug on the automatic air vent.
2. Fill the heating system until you reach a pressure of between 0.15 and 0.2 MPa (1.5 and 2 bar).
3. Check the tightness of the hydraulic connections.
4. Completely vent the heating circuit for optimum running.



For more information, see

Flushing new installations and installations less than 6 months old, page 64

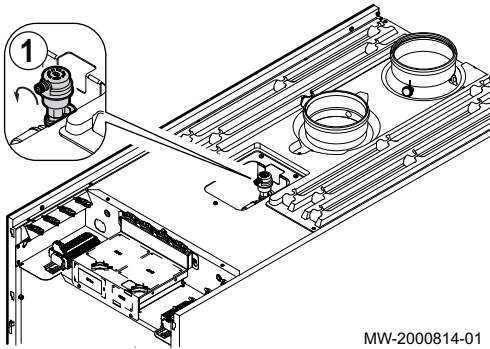
Flushing an existing installation, page 64



MW-2000815-02

7.7.2 POWER HT+ 1.200 and POWER HT+ 1.250

Before filling the heating installation, rinse it thoroughly.



1. Open the plug on the automatic air vent.
2. Fill the heating system until you reach a pressure of between 0.15 and 0.2 MPa (1.5 and 2 bar).
3. Check the tightness of the hydraulic connections.
4. Completely vent the heating circuit for optimum running.



For more information, see

Flushing new installations and installations less than 6 months old,
page 64

Flushing an existing installation, page 64

7.7.3 Flushing new installations and installations less than 6 months old

1. Clean the installation with a powerful universal cleaner to eliminate debris from the system (copper, hemp, flux).
2. Thoroughly flush the installation until the water runs clear and shows no impurities.

7.7.4 Flushing an existing installation

1. Remove any sludge from the installation.
2. Flush the installation.
3. Clean the installation with a universal cleaner to eliminate debris from the system (copper, hemp, flux).
4. Thoroughly flush the installation until the water runs clear and shows no impurities.

7.7.5 Filling the siphon

1. Completely fill the siphon until it overflows.



Danger

Fill the siphon to the top. If the siphon is empty, there is a danger of poisoning by combustion products.

7.8 Completing installation

1. Reconnect the earth wire and put the front panel back in place.
2. Discard the various packaging items.

8 Commissioning

8.1 General

Commissioning the boiler is done for first time use, after a prolonged shutdown (more than 28 days) or after any event that would require complete re-installation of the boiler. Commissioning of the boiler allows the user to review the various settings and checks to be made to start up the boiler in complete safety.

8.2 Check-list before commissioning

1. Check that the gas type supplied matches the data shown on the boiler's data plate.



Warning

Do not commission the boiler if the gas supplied does not match the gas types approved for the boiler.

2. Check connection of the earth wires.
3. Check the tightness of the gas circuit from the non-return valve to the burner.
4. Check the hydraulic circuit from the boiler's isolation valves to the connection to the heating body.
5. Check the hydraulic pressure in the heating system.
6. Check the electricity supply connections to the various boiler components.
7. Check the electrical connections on the thermostat and the other external components.
8. Check the ventilation in the room in which the system is installed.
9. Check the flue gas connections.
10. Test the boiler at full load.
11. Test the boiler at part load.

8.3 Commissioning procedure

8.3.1 Checking the gas inlet



Danger

Ensure that the boiler is switched off.

1. Open the main gas valve.
2. Open the gas valve on the boiler.
3. Open the front panel.
4. Check the gas supply pressure at the pressure outlet on the gas valve unit.
5. Check the tightness of the gas connections made after the gas valve unit in the boiler.
6. Check the tightness of the gas pipe, including any valves, from the non-return valve to the burner. The test pressure must not exceed 0.06 bar (0.006 MPa).
7. Vent the gas supply pipe by unscrewing the pressure outlet on the gas valve unit. Close the outlet again when the pipe has been sufficiently vented.
8. Check the tightness of the gas connections in the boiler.

8.3.2 Checking the electrical connections

1. Check for the presence of the recommended circuit breaker.
2. Check the electrical connection to the mains.
3. Check the connection of the sensors.
4. Check the position of the sensors. Respect the distance of the sensors according to the power.
5. Check the connection of the circulating pump(s).


6. Check the connection of the optional equipment.
7. Check the length of the cables and that they are firmly secured in the cable clamps.

8.3.3 Checking the hydraulic circuit

1. Check the siphon, which must be completely filled with water.
2. Check that there are no leaks on the boiler's hydraulic connections.
3. Check the pressure in the expansion vessel before filling the system.

8.3.4 Initial commissioning

During initial commissioning of the boiler:

- the **311:Commissioning function** starts up automatically: see 312:Deaeration apprx 10min function below,
 - the control panel needs to be synchronised with the boiler: the default language for the control panel is English.
1. Wait for the end of the **311:Commissioning function** function.
 2. Press the  button for 5 seconds.
⇒ Synchronisation between the boiler and the control panel is running and shows its progress from 1% to 100%. Synchronisation may take several minutes.
 3. Select the language.
 4. Set the date and time.
 5. Configure the parameters for the installation.

■ 312:Deaeration apprx 10min function

This function enables the air inside the heating circuit to be removed once installation is complete, after maintenance operations, or after the primary circuit has been drained of water.

The error message: **311:Commissioning function** is displayed during initial commissioning of the boiler.

To clear the error message: **311:Commissioning function**, proceed as follows:




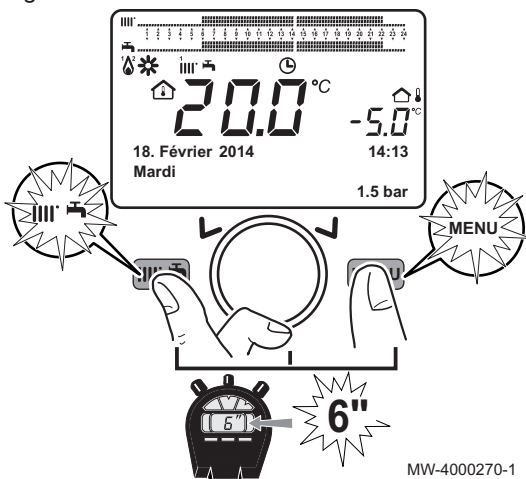
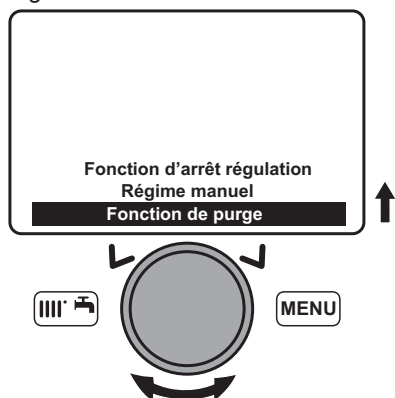
1. From the main menu, simultaneously press the   keys for approximately 6 seconds.
⇒ The name of the functions 301–303–304–312 flashes.
2. Turn the  button to select the required function.

Fig.86



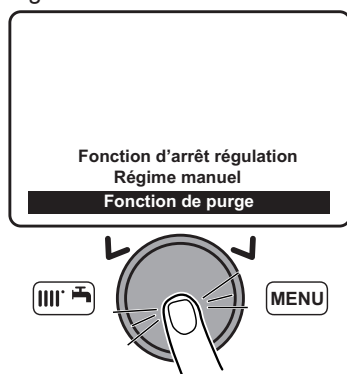
MW-4000270-1

Fig.87



MW-5000815-1

Fig.88



MW-5000818-1

3. Access the **312:Deaeration apprx 10min** function.
⇒ The **312:Deaeration apprx 10min** parameter appears.
4. Turn the button to select **312:Deaeration apprx 10min**.

5. Confirm the selection by pressing the button.
⇒ The function 312 appears.
6. Wait for the end of the venting cycle.
The PCB will activate an on/off cycle of the pump which will last 10 minutes.
The function will stop automatically at the end of the cycle.

**Important**

Do not interrupt this venting function.

8.4 Gas settings

8.4.1 Configuring the fan speed

The boiler's fan speed has to be configured according to gas type before the gas valve is set.

1. Go to the installer parameters.
2. Select the **Boiler Settings** menu by turning the button.
3. Confirm the menu selection by pressing the button.
4. Modify parameter 2441 **Fan speed heating max** according to the gas type. Use the button to select and modify the parameter.
5. Confirm the setting by pressing the button.
6. Select the **Burner control** menu by turning the button.
7. Modify parameters 9512 **Required speed ignition**, 9524 **Required speed LF** and 9529 **Required speed HF** according to the gas type.
Use the button to select and modify the parameters.

■ Fan speed according to gas type

Tab.26 Fan speed for gas type G20

Parameter	Output	Unit	POWER HT+ 1.130	POWER HT+ 1.150	POWER HT+ 1.200	POWER HT+ 1.250
9524 Required speed LF	minimum	rpm	1550	1800	1480	1560
9524 Required speed LF	minimum for boilers in cascade	rpm	1550	1800	1480	1560
9529 Required speed HF	maximum	rpm	5800	6900	5550	6150
2441 Fan speed heating max						
9512 Required speed ignition	ignition	rpm	2500	2500	2200	2200

Tab.27 Fan speed for gas type G25

Parameter	Output	Unit	POWER HT+ 1.130	POWER HT+ 1.150	POWER HT+ 1.200	POWER HT+ 1.250
9524 Required speed LF	minimum	rpm	1550	1800	1450	1570
9524 Required speed LF	minimum for boilers in cascade	rpm	1550	1800	1450	1570
9529 Required speed HF 2441 Fan speed heating max	maximum	rpm	5800	6900	5050	6100
9512 Required speed ignition	ignition	rpm	2500	2500	2200	2200

Tab.28 Fan speed for gas type G25.1

Parameter	Output	Unit	POWER HT+ 1.130	POWER HT+ 1.150	POWER HT+ 1.200	POWER HT+ 1.250
9524 Required speed LF	minimum	rpm	1550	1800	1450	1570
9524 Required speed LF	minimum for boilers in cascade	rpm	1550	1800	1450	1570
9529 Required speed HF 2441 Fan speed heating max	maximum	rpm	5800	6900	5300	6150
9512 Required speed ignition	ignition	rpm	2500	2500	2200	2200

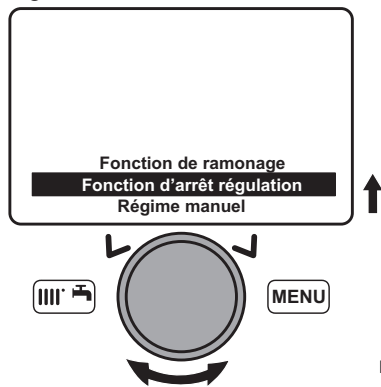
Tab.29 Fan speed for gas type G27

Parameter	Output	Unit	POWER HT+ 1.130	POWER HT+ 1.150	POWER HT+ 1.200	POWER HT+ 1.250
9524 Required speed LF	minimum	rpm	1550	1800	1450	1570
9524 Required speed LF	minimum for boilers in cascade	rpm	1550	1800	1450	1570
9529 Required speed HF 2441 Fan speed heating max	maximum	rpm	5800	6900	5300	6300
9512 Required speed ignition	ignition	rpm	2500	2500	2500	2500

Tab.30 Fan speed for gas type G31

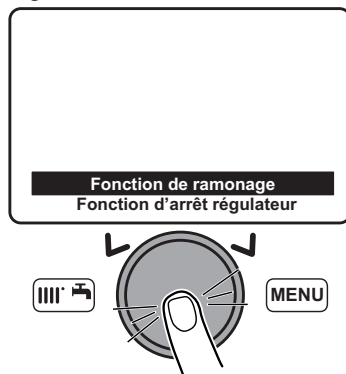
Parameter	Output	Unit	POWER HT+ 1.130	POWER HT+ 1.150	POWER HT+ 1.200	POWER HT+ 1.250
9524 Required speed LF	minimum	rpm	1950	2000	1370	1510
9524 Required speed LF	minimum for boilers in cascade	rpm	1950	2000	1370	1510
9529 Required speed HF 2441 Fan speed heating max	maximum	rpm	5800	6900	5200	5830
9512 Required speed ignition	ignition	rpm	2500	2500	2200	2200

Fig.89



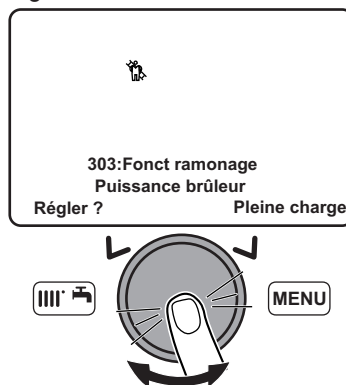
MW-4000282-FR-01

Fig.90




MW-4000283-FR-01


Fig.91



MW-4000284-FR-01

8.4.2 Setting the air/gas ratio (maximum heat input)

1. Accessing the Chimney sweep function **303** function.
⇒ The **Chimney sweep function** parameter appears.
2. Turn the  button to select **Chimney sweep function**.

3. Confirm the selection by pressing the  button.
⇒ The 303 function appears.




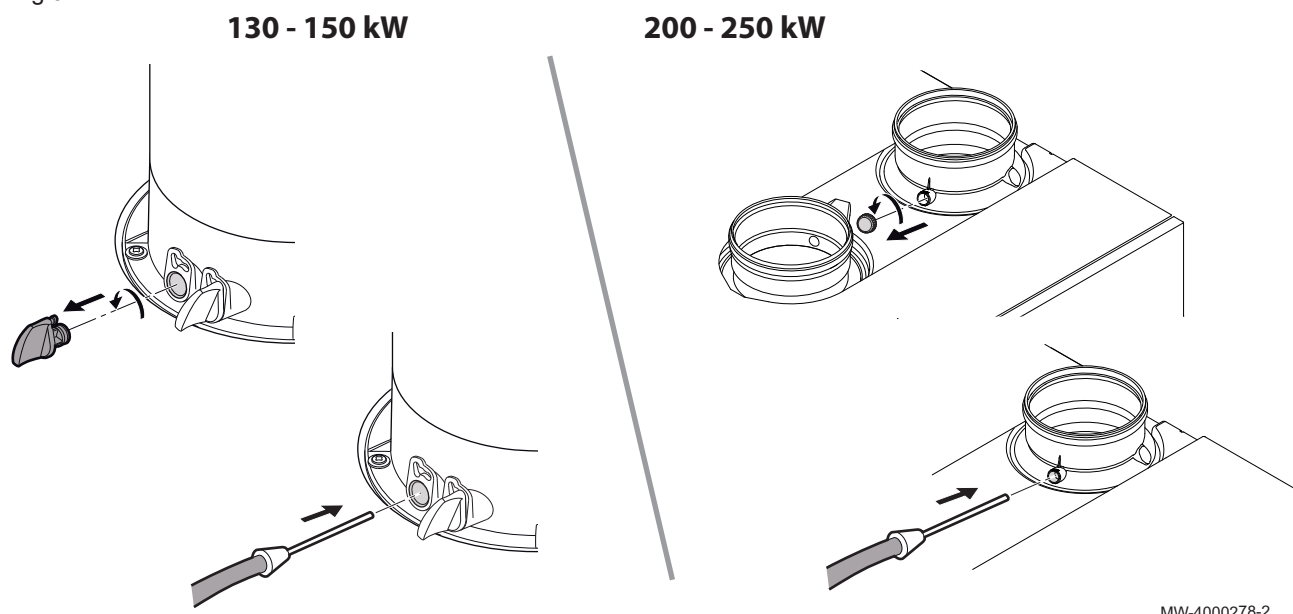
4. Turn the  button to select **Full load**.
5. Press the  button to adjust the setting.
6. Confirm the selection by pressing the  button.

Fig.92



7. Unscrew:

<ul style="list-style-type: none"> • POWER HT+ 1.130 • POWER HT+ 1.150 	the left-hand plug, which corresponds to the flue gas measurement point connection.
<ul style="list-style-type: none"> • POWER HT+ 1.200 • POWER HT+ 1.250 	the plug for the rear nozzle.

8. Connect the flue gas analyser to the measurement point.

**Important**

- Ensure that the opening around the sensor is completely sealed when taking measurements.
- POWER HT+ 1.130 and POWER HT+ 1.150: Insert the sensor into the flue gas measurement point to at least 8 cm.

- Set the boiler's heat input to 100% at full load.
- Measure the percentage of CO₂ in the flue gases.
- Compare the values measured with the set point values in the Control and setting values table.
- If necessary, adjust the air/gas ratio using the gas flow rate adjustment screw.

**Important**

- Turn the gas adjustment screw clockwise to reduce the CO₂ content.
- Turn the gas adjustment screw counter-clockwise to increase the CO₂ content.

Tab.31 Checking and setting values for gas type G20 / G25 / G25.1 / G27 / G31

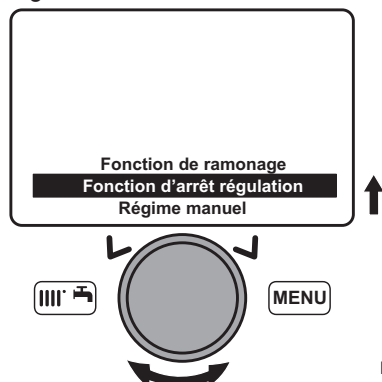
Boiler model	Maximum CO (ppm)
POWER HT+ 1.130	< 250
POWER HT+ 1.150	< 250
POWER HT+ 1.200	< 250
POWER HT+ 1.250	< 250

Tab.32 Authorised CO₂ ranges at maximum output

Boiler model	Type G20	Type G25	Type G25.1	Type G27	Type G31
POWER HT+ 1.130	9.2 +0.2/- 0	9.2 +0.2/- 0	10.3 +0.2/-0	9.2 +0.2/-0	10 +0.2/- 0
POWER HT+ 1.150	9.2 +0.2/- 0	9.2 +0.2/- 0	10.3 +0.2/-0	9.2 +0.2/-0	10 +0.2/- 0
POWER HT+ 1.200	9.2 +0.2/- 0	9.2 +0.2/- 0	9.8 +0.3/-0	8.85 +0.2/-0	10.2 +0.2/- 0
POWER HT+ 1.250	8.85 +0.2/- 0	9.2 +0.2/- 0	9.8 +0.3/-0	8.85 +0.2/-0	10.2 +0.2/- 0

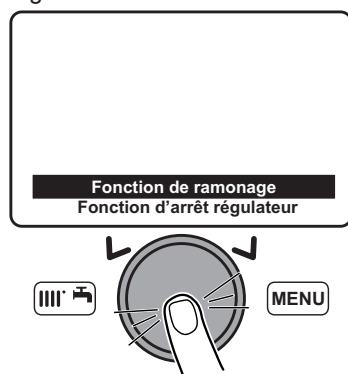
8.4.3 Setting the air/gas ratio (reduced heat input)

Fig.93



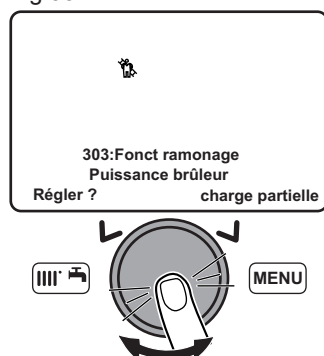
MW-4000282-FR-01

Fig.94



MW-4000283-FR-01

Fig.95



MW-4000285-FR-01

1. Accessing the Chimney sweep function **303** function.
⇒ The Chimney sweep function parameter appears.
2. Turn the button to select **Chimney sweep function**.

3. Confirm the selection by pressing the button.
⇒ The 303 function appears.

4. Turn the button to select **Partial load**.
5. Confirm the selection by pressing the button.
6. Unscrew the left-hand plug, which corresponds to the flue gas measurement point connection.
7. Connect the flue gas analyser to the connection on the left.

Important

- Ensure that the opening around the sensor is completely sealed when taking measurements.
- POWER HT+ 1.130 and POWER HT+ 1.150: Insert the sensor into the flue gas measurement point to at least 8 cm.

8. Set the boiler's heat input to 0%.
9. Measure the percentage of CO₂ in the flue gases.
10. Compare the values measured with the authorised CO₂ range in the Control and setting values table.
11. If necessary, adjust the air/gas ratio using the OFFSET adjustment screw.

Important

- Turn the gas adjustment screw clockwise to increase the CO₂ content.
- Turn the gas adjustment screw counter-clockwise to reduce the CO₂ content.

Tab.33 Checking and setting values for gas type G20 / G25 / G25.1 / G27 / G31

Boiler model	Maximum CO (ppm)
POWER HT+ 1.130	< 250
POWER HT+ 1.150	< 250
POWER HT+ 1.200	< 250
POWER HT+ 1.250	< 250

Tab.34 Authorised CO₂ ranges at minimum output

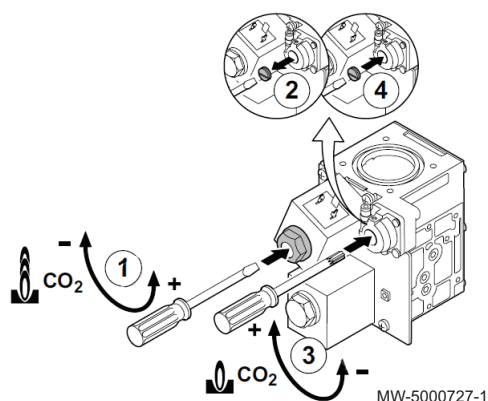
Boiler model	Type G20	Type G25	Type G25.1	Type G27	Type G31
POWER HT+ 1.130	8.5 +0/-0.2	8.5 +0/-0.2	10.0 +0/-0.2	8.5 +0/-0.2	9.7 +0/-0.2
POWER HT+ 1.150	8.5 +0/-0.2	8.5 +0/-0.2	10.0 +0/-0.2	8.5 +0/-0.2	9.7 +0/-0.2
POWER HT+ 1.200	9.0 +0/- 0.2	8.9 +0/-0.2	9.3 +0/-0.3	8.4 +0/-0.2	10.0 +0/-0.2
POWER HT+ 1.250	8.45 +0/- 0.2	8.9 +0/-0.2	9.3 +0/-0.3	8.4 +0/-0.2	10.0 +0/-0.2

8.4.4 Gas valve basic settings

Tab.35 Settings values for a new gas valve

Boiler model	Nominal heat input: Number of turns for the gas flow rate settings screw	Minimum heat input: Number of turns for the OFFSET settings screw
POWER HT+ 1.130	4 + 1/4	2
POWER HT+ 1.150	4	2 + 1/2
POWER HT+ 1.200	1 + 1/4	7 + 3/4
POWER HT+ 1.250	1 + 3/8	8 + 5/8

Fig.96 Gas valve for POWER HT+ 1.130 and POWER HT+ 1.150



1 Gas flow rate setting screw

The settings screw is screwed down as far as it will go and is then unscrewed according to the number of turns given in the above table.

2 OFFSET setting screw:

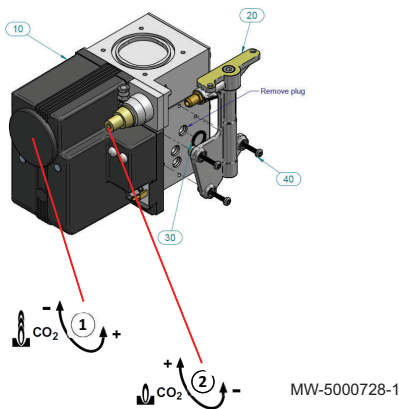
1 Remove the protective cap.

2 Use a Torx screwdriver (T40) or flat-head screwdriver (10 mm).

3 The settings screw is screwed down as far as it will go and is then unscrewed according to the number of turns given in the above table.

4 Refit the cap using a Torx screwdriver (T40) or flat-head screwdriver (10 mm).

Fig.97 Gas valve for POWER HT+ 1.200 and POWER HT+ 1.250



1 Gas flow rate setting screw

The settings screw is screwed down as far as it will go and is then unscrewed according to the number of turns given in the above table.

2 OFFSET setting screw:

1 Remove the protective cap.

2 Use an Allen key.

3 The settings screw is screwed down as far as it will go and is then unscrewed according to the number of turns given in the above table.

4 Put the cap back in place.

8.4.5 Conversion to propane (G31)

■ POWER HT+ 1.130 and POWER HT+ 1.150



Caution

Only a fully trained, qualified professional may carry out the following operations.

The boiler is pre-set in the factory to run on natural gas H (G20).

Adaptation kits are available for propane (G31).

1. Close the mains gas valve.
2. Disconnect the gas valve electrical connection.
3. Remove the two nuts from the flange under the gas valve.
4. Remove the 4 screws from the flange connecting the gas valve to the venturi.
5. Take out the gas valve.
6. Integrate the restrictor provided for the required gas on the gas valve outlet.
7. Replace the O-ring.
8. Proceed to refit the valve by reversing the steps above.
9. Check the tightness using a leak detector spray.
10. Replace the gas setting label with the one delivered with the boiler and tick the corresponding gas setting.

■ POWER HT+ 1.200 and POWER HT+ 1.250



Caution

Only a fully trained, qualified professional may carry out the following operations.

The boiler is pre-set in the factory to run on natural gas H (G20).

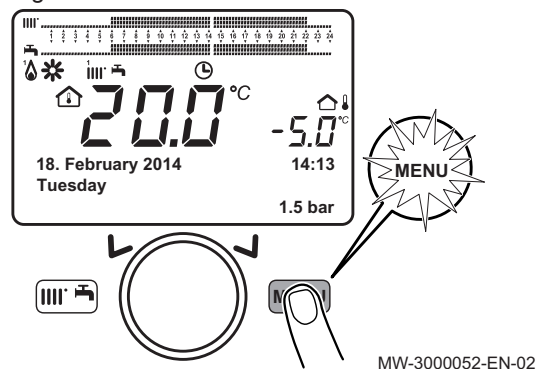
Adaptation kits are available for propane (G31).

1. Close the mains gas valve.
2. Disconnect the gas valve electrical connection.
3. Remove the 8 screws from the elbow connecting the gas valve to the venturi (4 screws per flange).
4. Remove the elbow.
5. Integrate the restrictor provided for the required gas on the gas valve outlet.
6. Change the O-rings.
7. Proceed to refit the elbow by reversing the steps above.
8. Check the tightness using a leak detector spray.
9. Replace the gas setting label with the one delivered with the boiler and tick the corresponding gas setting.

9 Operation

9.1 Use of the control panel

Fig.98



9.1.1 Modifying the user parameters

1. Press the key to access the parameters.



Important

Press the key to return to the main display.

⇒ The user parameters can now be accessed. Use the button to select and modify them.

9.1.2 Modifying the installer parameters

1. Press the key to access the parameters.

Fig.99

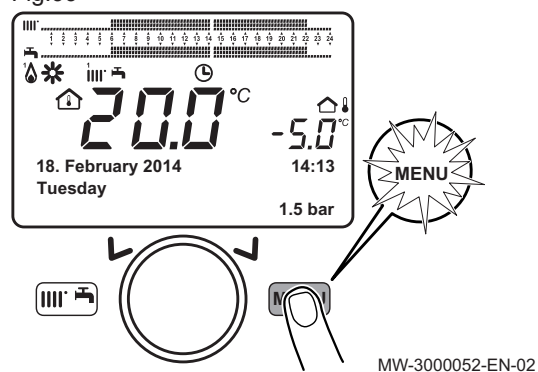
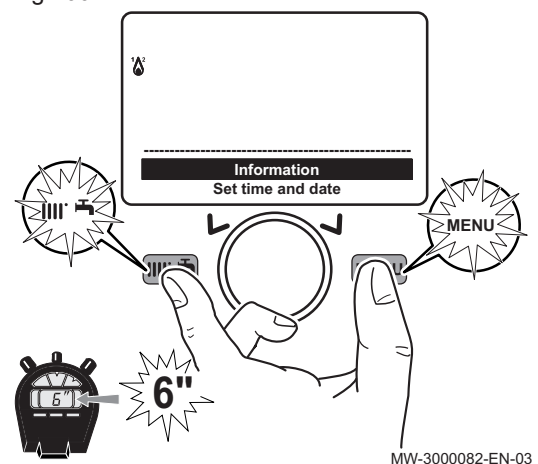


Fig.100



2. Press the and keys simultaneously for at least 6 seconds.
3. Select the **Commissioning** menu by turning the button.
4. Confirm the menu selection by pressing the button.



Important

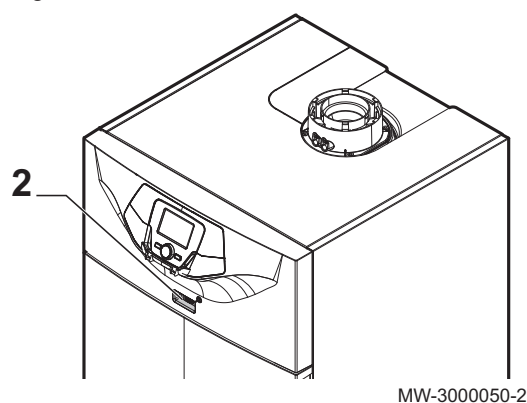
Press the key to return to the main display.

⇒ The parameters for the **Commissioning** mode can now be accessed. Use the button to select and modify them.

9.2 Starting up the boiler

1. Open the gas cock.

Fig.101



2. Start up the boiler by pressing the ON/OFF switch.
 3. Press the key to access the shortcuts menu.
 4. Select the **Standby/operation** parameter by turning the button.
 5. Press the button to start up the boiler.
- ⇒ The symbol disappears.

9.3 Stopping the boiler



Important

Choose the operating mode **Off** or **Standby**.

1. Switch off the boiler by pressing the ON/OFF switch.
2. Close the gas cock.

9.3.1 Putting the boiler in Standby mode

1. Press the key to access the shortcuts menu.
 2. Select the **Standby/operation** parameter by turning the button.
 3. Press the button to put the boiler in standby.
- ⇒ The symbol is displayed.

9.4 Frost Protection

The electronic management system of the boiler includes protection against frost. If the water temperature falls below 5°C, the burner starts up in order to provide a water temperature of 30°C.

This function only works if the boiler is turned on, the gas supply open and the hydraulic pressure correct.

9.4.1 Activating the Off

1. Press the key to access the shortcuts menu.
 2. Select the parameter **Central heating mode CH1** by turning the button.
 3. Confirm the selection by pressing the button.
 4. Select the parameter **Off** by turning the button.
 5. Confirm the selection by pressing the button.
- ⇒ The symbol is displayed.



Important

When the operating mode **Off** is activated:

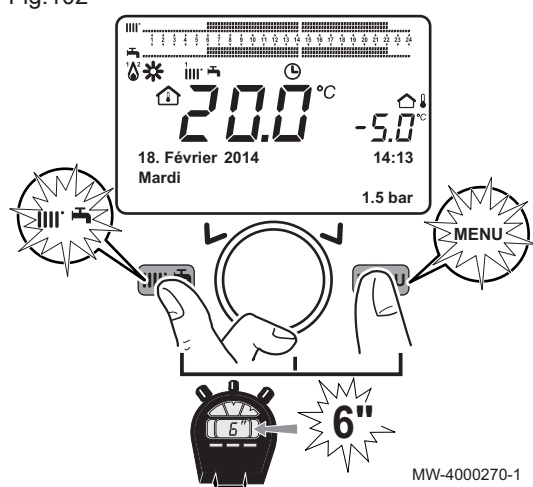
- The electrical circuits continue to be powered up.
- The frost protection function is activated.

9.5 Special functions

Tab.36

Number and Name of the function	Description
301:Manual control	The boiler operates in heating mode according to the programmed temperature set point value. Adjustment range: 25 to 90 °C
303:Chimney sweep function	<ul style="list-style-type: none"> • Full load: boiler at its maximum heat output, • Part load: reduced heat output, • Heating full load: heating function at its maximum heat output.
304:Controller stop	Activate this function to facilitate the gas valve calibration operations. Adjustment range: 100 % (maximum heat output) to 0 % (reduced heat output).
312:Deaeration apprx 10min	<ul style="list-style-type: none"> • On: activates the function, • Off: exits the function.

Fig.102



To activate a special function:

1. From the main menu, simultaneously press the (MENU) keys for approximately 6 seconds.
⇒ The name of the functions 301–303–304–312 flashes.
2. Turn the button to select the required function.
3. Press the button to activate the selected function.
4. Confirm the selection by pressing the button.
⇒ The menu for the selected function flashes.
5. Modify by turning the button



Important

To manually interrupt the function, repeat the procedure described above. When the function is deactivated, the display indicates "Off".



For more information, see













312:Deaeration apprx 10min function, page 66

10 Settings

10.1 List of parameters

10.1.1 Shortcuts menu




Tab.37 Functions accessible with the shortcut key 

Parameter	Description	Adjustment range
Standby/operation	Boiler standby/Start-up.	<ul style="list-style-type: none"> • Standby : Boiler put on standby. <ul style="list-style-type: none"> - The symbol  is displayed. - The boiler's operating modes are deactivated. - The frost protection function is activated. • On : Putting the boiler into operation
316:Hot water boost	Forcing domestic hot water production.	<ul style="list-style-type: none"> • On : <ul style="list-style-type: none"> - Activates the domestic hot water override. - The symbol  is displayed. - If a domestic hot water tank is connected to the boiler circuit, the boiler will give priority to forcing heating of the DHW tank, independently of the other parameters. • Off : Deactivates forcing of domestic hot water.
Central heating mode CH1	Boiler operating mode.	<ul style="list-style-type: none"> • On : <ul style="list-style-type: none"> - The heating is activated in Comfort mode. - The symbols ,  and  are displayed. • Reduced: <ul style="list-style-type: none"> - The heating is activated in Eco mode. - The symbols ,  and  are displayed. • Timed : <ul style="list-style-type: none"> - The heating operates according to the defined timer programs. - The symbols  and  are displayed. • Off : <ul style="list-style-type: none"> - The boiler is shut down and frost protection is active. - The symbol  is displayed.
Room temperature CH1	Room temperature set point in comfort mode.	
Hot water heating	Setting domestic hot water production.	<ul style="list-style-type: none"> • On : Enables domestic hot water production. • Off : <ul style="list-style-type: none"> - Disables domestic hot water production. - The symbol  disappears from the display. • Eco : Not used.
Hot water temp setpoint	Domestic hot water temperature set point.	

10.1.2 Information menu

Tab.38 Information menu

Information	Description	Unit
Room temperature	Is displayed if the control system unit is configured as a room temperature appliance	
Room temperature min		
Room temperature max		
Boiler temperature	Boiler flow temperature	°C
Outside temp	Outdoor temperature	°C

Information	Description	Unit
Outside temp min	Minimum outside temperature value memorised  Important The outside sensor must be connected.	°C
Outside temp max	Maximum outside temperature value memorised  Important The outside sensor must be connected.	°C
Hot water temp 1	Domestic hot water temperature  Important The value displayed comes from the sensor on the boiler's domestic hot water circuit.	°C
Collector temp 1	Instantaneous temperature of the solar panel sensor (when associated to a solar system)	°C
State central heating CH1	Operating mode of heating circuit 1	
State central heating CH2	Operating mode of heating circuit 2	
State central heating CH3	Operating mode of heating circuit 3	
State hot water	Domestic hot water circuit operating mode	
State boiler	Boiler operating mode	
State solar	Indicates solar running (when associated to a solar system)	-
Telephone customer service	Telephone number of the After Sales Service	

10.1.3 List of user parameters

Tab.39 Structure of the user menu

Menu	Feature
Set time and date	Setting the time and date
Operator section	<ul style="list-style-type: none"> • Change Language • Programming lock
Time program Time hot water	Predefined or custom programs with a maximum of 3 comfort or domestic hot water production ranges for each 24 hours
Holiday Settings	Eco heating or frost protection mode for a defined period
Temps / mode CH1 Temps / mode CH2 Temps / mode CH3	Choice of Comfort/Eco/Auto/Standby mode for each heating circuit with reduced or comfort temperature

Tab.40 Set time and date menu

Parameter number	Parameter	Description
1	Hours / minutes	Setting the time
2	Day / month	Setting the day and the month
3	Year	Setting the year

Tab.41 Operator section menu

Parameter number	Parameter	Description	Factory setting
20	Change Language	Setting the interface language	English
27	Programming lock	Setting the programming lock <ul style="list-style-type: none"> • Off: the parameters can be displayed and modified • On: the parameters can be displayed but cannot be modified 	Off

Tab.42 Time program menu

Parameter number			Parameter	Description
Heating circuit 1	Heating circuit 2	Heating circuit 3		
500	520	540	Select days	Selecting the days or group of days for the timer program.
514	534	554	Mon-Sun	Selecting a default timer program.
501	521	541	1st Time ON	Start of timer period 1.
502	522	542	1st Time OFF	End of timer period 1.
503	523	543	2nd Time ON	Start of timer period 2.
504	524	544	2nd Time OFF	End of timer period 2.
505	525	545	3rd Time ON	Start of timer period 3.
506	526	546	3rd Time OFF	End of timer period 3.
516	536	556	Default values	Reset the timer programming parameters (Yes / No)

Tab.43 Time hot water menu

Parameter number	Parameter	Description
560	Select days	Selecting the days or group of days for the timer program.
574	Mon-Sun	Selecting a default timer program.
561	1st Time ON	Start of timer period 1.
562	1st Time OFF	End of timer period 1.
563	2nd Time ON	Start of timer period 2.
564	2nd Time OFF	End of timer period 2.
565	3rd Time ON	Start of timer period 3.
566	3rd Time OFF	End of timer period 3.
576	Default values	Reset the timer programming parameters (Yes / No).

Tab.44 Holiday Settings menu

Parameter number			Parameter	Description	Factory setting
Heating circuit 1	Heating circuit 2	Heating circuit 3			
641	651	661	Select	Selecting the holiday period	Period 1
642	652	662	Start	Selecting the day and month of the start of the current holiday period.	
643	653	663	End	Selecting the day and month of the end of the current holiday period.	
648	658	668	Operating level	Boiler operating mode during the holiday period. • Off • Reduced	Off

Tab.45 Temps / mode CH1 – Temps / mode CH2 – Temps / mode CH3 menu

Parameter number			Parameter	Description	Factory setting
Heating circuit 1	Heating circuit 2	Heating circuit 3			
700	1000	1300	Operating mode	<p>The control unit is installed on the boiler:</p> <ul style="list-style-type: none"> • Off : heating is deactivated. • Timed : the heating is dependent on the timer program. • Reduced : heating is in permanent reduced mode. • On : heating is in permanent reduced mode. <p>The control unit is installed as a room temperature control system:</p> <ul style="list-style-type: none"> • Off : the boiler starts up when the room temperature falls below the frost protection set point. • Timed : the heating is dependent on the timer program. • Reduced : the room temperature set point is the reduced set point (Parameters 712, 1010, 1310) • On : the room temperature set point is the comfort set point (Parameters 710, 1010, 1310) 	On
710	1010	1310	Comfort setpoint		20 °C
712	1012	1310	Reduced temp setpoint		16 °C

10.1.4 List of installer parameters

Tab.46 Structure of the installer menu

Menu	Sub-menu
Installer	Operator section
	Temps / mode CH1
	Temps / mode CH2
	Temps / mode CH3
	Temps / mode hot water
	Boiler Settings
	Solar
	Configuration
	Error
	Service/special operation
	State
	Diagnostics heat generation
	Burner control

Tab.47 Operator section menu

Parameter number	Parameter	Description	Factory setting
24	Lighting	<ul style="list-style-type: none"> • Off • Temporarily • Permanently 	Temporarily
29	Units	<ul style="list-style-type: none"> • °C, bar • °F, PSI 	°C, bar

Parameter number	Parameter	Description	Factory setting
40	Used as	<ul style="list-style-type: none"> • Operator unit 1 : The control system unit is installed on the boiler. • Room unit 1 : The control system unit is configured as a room temperature unit for heating circuit 1. • Room unit 2 : The control system unit is configured as a room temperature unit for heating circuit 2. • Room unit 3 : The control system unit is configured as a room temperature unit for heating circuit 3. 	Operator unit 1
42	Assignment device 1	<p>As Room Temperature Unit 1, the action of the control system unit can be assigned to CC1 or to two heating circuits:</p> <ul style="list-style-type: none"> • Temps / mode CH1 • Central heating 1 and 2 • Central Heating 1 and 3 • All central heatings 	All central heatings
43	Action operation	<ul style="list-style-type: none"> • Locally : The room temperature unit controls only the respective heating circuit. • Centrally : Only room temperature unit 1 can be centralised. It also controls the domestic hot water and standby mode. 	Centrally
54	Readjustment room sensor	-3°C to +3°C	0 °C
70	Software version		

Tab.48 Temps / mode CH1 – Temps / mode CH2 – Temps / mode CH3 menus

Parameter number			Parameter	Description	Unit	Factory setting
Heating circuit 1	Heating circuit 2	Heating circuit 3				
714	1014	1314	Frost protection setpoint		°C	6
720	1020	1320	Heating curve slope	Heating curve gradient: The regulator calculates the flow temperature set point which is used for the control system, according to outside weather conditions.	–	<ul style="list-style-type: none"> • Heating circuit 1: 1.5 • Heating circuit 2: 1.5 • Heating circuit 3: 1.5
730	1030	1330	Summer/winter heating limit	Limit temperature for switching between Heating/Protection mode. Triggers or shuts down the heating in the course of the year according to variations in outside temperature. This switch is made automatically in Automatic Mode.		20
732	1032	1332	24-hour heating limit	The heating is shut down when the outside temperature is equal to the room temperature + parameter 732 (deactivated in Comfort mode).	°C	0
740	1040	1340	Flow temp setpoint min	The flow set point calculated is limited by the set value.	°C	25
741	1041	1341	Flow temp setpoint max	The flow set point calculated is limited by the set value.	°C	80
742	1042	1342	Flow temp setpoint room stat	The set flow value is applied in room temperature thermostat mode. '---' the boiler is running in modulation mode.	°C	80

Parameter number			Parameter	Description	Unit	Factory setting
Heating circuit 1	Heating circuit 2	Heating circuit 3				
750	1050	1350	Room influence	<ul style="list-style-type: none"> Influence of the room temperature and the outside temperature on calculating the flow temperature: ---%: Simple regulation in accordance with outside weather conditions: 1...99%: Regulation in accordance with outside weather conditions with room temperature influence. 100%: Regulation in accordance with the room temperature only. 	%	50
760	1060	1360	Room temp limitation	Cuts the circulating pump if the room temperature exceeds the current set point + parameter 760, 1060, 1360.	°C	0.5
809	1109	1409	Continuous pump operation	<ul style="list-style-type: none"> No : The heating circuit / boiler pump may be shut down during an accelerated decline in temperature or when the room temperature set point is reached. Yes : The heating circuit / boiler pump also continues to run during the accelerated decline in temperature and when the room temperature set point is reached. 	–	no
834	1134	1434	Actuator running time	Setting the stroke of the servomotor on the mixing valve used	seconds	30
850	1150	1450	Floor curing function	Controlled screed-drying function: <ul style="list-style-type: none"> Off : The function is inoperative. Curing/functional heating : Active for 7 days, 3 days at 25 °C and 4 days at 55 °C. Curing heating : Active for 18 days, 6 days from 25 °C to 55 °C increasing by 5 °C a day, 6 days at 55 °C, 6 days from 55 °C to 25 °C diminishing by 5 °C a day. Functional/curing heating : "Functional Heating" cycle first, and then "Ready for Occupation". Manually : Regulation is based on the "Manual Control Drying" set point. 	S	Off
851	1151	1451	Floor curing setp manually	The flow temperature set point of the "Manual" controlled drying function can be set separately for each heating circuit.	°C	25
855	1155	1455	Floor curing setp current	Displays the current day of the controlled screed-drying function. With '---' the function is deactivated.	-	'---'
856	1156	1456	Days complete.current	Displays the current flow temperature set point of the controlled screed-drying function. With '---' the function is deactivated.	-	'---'

Tab.49 Temps / mode hot water menu

Parameter number	Parameter	Description	Factory setting
1600	Operating mode	<ul style="list-style-type: none"> Off: Permanent running at the frost protection set point. On : Domestic hot water loading is done automatically at the comfort set point. Eco : The temperature maintenance function is deactivated. 	On
1610	Hot water temp setpoint	DHW set point during release times	60°C
1612	Reduced temp setpoint	Reduced temperature set point outside release times	35°C

Parameter number	Parameter	Description	Factory setting
1620	Release	Start-up enabled: <ul style="list-style-type: none"> • Time hot water : This setting provides domestic hot water preparation with a dedicated timer program. • Time setting central heating : Domestic hot water is released with the same timer program as the heating circuits. • 24h/day : Default setting for instantaneous boilers. 	Time hot water
1640	Legionella function	<ul style="list-style-type: none"> • Off • Periodically • Fixed weekday 	Off
1641	Legionella funct periodically	Determines after how many days the anti-legionella function must be reactivated.	7
1642	Legionella funct weekday	Determines on which day the anti-legionella function must be activated.	Monday
1644	Legionella funct time	Determines the start-up time of the anti-legionella function (Hours / Minutes).	-- --
1660	Circulating pump release	The circulating pump is tripped during the release time: <ul style="list-style-type: none"> • Time central heating CH3 • Hot water release • Time hot water • Time auxiliary 	Hot water release
1663	Circulation setpoint	The regulator monitors the temperature measured while the anti-legionella function is running.	45 °C
1680	Optg mode changeover	In cases of external switching via the Hx inputs, the regime to which the switch must be made must first be defined. <ul style="list-style-type: none"> • None • Off 	None

Tab.50 Boiler Settings menu

Parameter number	Parameter	Description	Unit	Factory setting
2214	Setpoint manual control	In manual mode, the flow temperature set point can be set to a fixed value.	°C	80 °C
2441	Fan output heating max	Maximum fan speed in heating mode.	rpm	depending on the model


Tab.51 Solar menu (with additional extension module)

Parameter number	Parameter	Description	Unit	Factory setting
3810	Temp diff on	Min. ΔT between the solar collector sensor and the solar domestic hot water tank for running the solar pump.	°C	8
3811	Temp diff off	Max. ΔT between the solar collector sensor and the solar domestic hot water tank for shutting down the solar pump.	°C	4
3830	Collector start function	To measure the temperature on the solar collector correctly (pipes empty) (--- = deactivated)	min	30
3831	Min run time collector pump	Minimum running of the collector pump.	Seconds	30
3850	Collector overtemp prot	If there is a danger of overheating in the collector, tank loading continues to eliminate any excess heat.	°C	120

Tab.52 Configuration menu

Parameter number	Parameter	Description	Factory setting
5710	Temps / mode CH1	Activation of heating circuit 1: <ul style="list-style-type: none"> • Off • On 	On
5715	Temps / mode CH2	Activation of heating circuit 2: <ul style="list-style-type: none"> • Off • On 	Off
5721	Temps / mode CH3	Activation of heating circuit 3: <ul style="list-style-type: none"> • Off • On 	Off
5730	Hot water sensor	Selection of the domestic hot water sensor: <ul style="list-style-type: none"> • Hot water sensor B3 : Domestic hot water sensor for tank • Thermostat : The sensor used for domestic hot water is a thermostat 	Hot water sensor B3
5731	HW controlling element	Type of actuator for controlling the domestic hot water requirement: <ul style="list-style-type: none"> • No charging request : No function • Charging pump : Domestic hot water loading is done with a pump. • Diverting valve : Domestic hot water loading is done with a bypass valve. 	Diverting valve







Parameter number	Parameter	Description	Factory setting
5890	Relay output QX1	<ul style="list-style-type: none"> • None • Circulating pump Q4 : Domestic hot water circulating pump. • El imm heater HW K6 • Collector pump Q5 : Circulating pump for the solar collector circuit. • Cons circuit pump VK1 Q15 : The VK1 consumer circuit pump can be used for an additional boiler consumer. • Boiler pump Q1 : The pump connected is used for circulating the boiler water. • Bypass pump Q12 • Alarm output K10 : Presence of an error signalled by relay. Closure of the contact is on a time delay of 2 min. • 2nd pump speed CH1 Q21 • 2nd pump speed CH2 Q22 • 2nd pump speed CH3 Q23 • heating pump CH3 Q20 : The heating circuit with CH3 pump is activated (3WV Zone). • Cons circuit pump VK2 Q18 • System pump Q14 : The pump connected is used as the mains pump. • Heat gen shutoff valve Y4 • Solid fuel boiler pump Q10 : Integration of a solid fuel boiler: Circulating pump in the boiler circuit. • Time setting 5 K13 : The relay is controlled according to the settings on timer program 5. • Buffer return valve Y15 • Solar pump ext exch K9 • Solar ctrl elem buffer K8 • Solar ctrl elem swi pool K18 : Contact for heating the swimming pool with solar energy (if using several heat exchangers). • Cons circuit pump VK2 Q18 • Cascade pump Q25 : Boiler pump common to all boilers in a cascade. • St tank transfer pump Q11 • Hot water mixing pump Q35 • HW interm circ pump Q33 • Heat request K27 • Refrigeration request K28 : Cooling requirement for cooling circuit 1. • heating pump CH1 Q2 : The heating circuit with CH1 pump is activated. • heating pump CH2 Q6 : The heating circuit with CH2 pump is activated. • Hot water ctrl elem Q3 : Pump / distribution valve for hot water tank. • Instant WH ctrl elem Q34 : Pump / distribution valve for boiler producing instantaneous hot water. • Water refill K34 : Solenoid filling valve command. • 2nd boiler pump speed Q27 : Boiler pump second speed. • Status output K35 • Status information K36 • Flue gas damper K37 • Fan shutdown K38 : Fan shut-down function for cutting the power to the fan if it is not used. 	heating pump CH1 Q2

Parameter number	Parameter	Description	Factory setting
5931	Sensor input BX2	<ul style="list-style-type: none"> • None : No function on the sensor input. • Hot water sensor B31 : Sensor in the bottom section of the domestic hot water tank. • Collector sensor B6 : Solar collector sensor. • HW circulation sensor B39 : Circulation / DHW preparation sensor. • Buffer sensor B4 : Sensor in the top section of the storage tank. • Buffer sensor B41 : Sensor in the bottom section of the storage tank. • Flue gas temp sensor B8 : Flue gas sensor • Common flow sensor B10 : Common flow sensor (cascade). • Solid fuel boiler sensor B22 : Sensor for solid fuel boiler. • HW charging sensor B36 • Buffer sensor B42 : Third sensor (in the middle) of the storage tank. • Common return sensor B73 • Cascade return sensor B70 : Cascade return sensor. • Swimming pool sensor B13 : Swimming pool sensor. • Solar flow sensor B63 : Solar flow sensor for measuring efficiency. • Solar return sensor B64 : Solar return sensor for measuring efficiency. • Primary exch sensor B26 	None
5932	Sensor input BX3	 See Sensor input BX2	None
5970	Function input H4	<ul style="list-style-type: none"> • None : Default setting for boilers with domestic hot water tank. • Flow measurement Hz : Default setting for instantaneous boilers. • Error/alarm message 	None
5971	Contact type H4	<ul style="list-style-type: none"> • NC • NO 	Error/alarm message
5973	Frequency value 1 H4	Definition of the parameters for collector specifications	15
5974	Function value 1 H4	Definition of the parameters for collector specifications	20
5975	Frequency value 2 H4	Definition of the parameters for collector specifications	162
5976	Function value 2 H4	Definition of the parameters for collector specifications	120

Parameter number	Parameter	Description	Factory setting
5977	Function input H5	<ul style="list-style-type: none"> • None • Optg mode change CHs+HW : Heating and domestic hot water circuit changeover mode. • Optg mode changeover HW : Domestic hot water circuit changeover mode. • Optg mode changeover CHs : The regimes of the heating circuits are switched to parameter mode on line 900-1200-1500. • Optg mode changeover CH1 : The regimes of the heating circuits are switched to parameter mode on line 900-1200-1500. • Optg mode changeover CH2 : The regimes of the heating circuits are switched to parameter mode on line 900-1200-1500. • Optg mode changeover CH3 : The regimes of the heating circuits are switched to parameter mode on line 900-1200-1500. • Heat generation lock : The generator is locked. All heating circuit and domestic hot water temperature requirements are ignored. (boiler frost protection active) • Error/alarm message : The input causes an error message on the regulator. • Consumer request VK1 : The input causes an error message on the regulator. • Consumer request VK2 : The input causes an error message on the regulator. • Release swimpool source htg : Swimming pool demand • Excess heat discharge : Enables an external generator to force the switches (heating circuit, DHW, Hx pump) to dissipate any heat surplus. • Release swi pool solar : This function enables the release of solar swimming pool heating by an external resource. • Operating level HW : The temperature level can be adjusted by a contact (external timer program) rather than by the internal timer program. • Operating level CH1 : The temperature level can be adjusted by a contact (external timer program) rather than by the internal timer program. • Operating level CH2 : The temperature level can be adjusted by a contact (external timer program) rather than by the internal timer program. • Operating level CH3 : The temperature level can be adjusted by a contact (external timer program) rather than by the internal timer program. • Room thermostat CH1 : This input is used to generate a room thermostat demand for heating circuit 1. • Room thermostat CH2 : This input is used to generate a room thermostat demand for heating circuit 2. • Room thermostat CH3 : This input is used to generate a room thermostat demand for heating circuit 3. • Hot water flow switch : Connection of the flow rate controller on the instantaneous water heater. • Hot water thermostat : Connection of the domestic hot water tank thermostat. • Pulse count : Impulse counter. • Checkb sign flue gas damper : Feedback on flue gas valve position. • Boiler flow switch : Start-up authorisation by flow rate controller. • Boiler pressure switch : Start-up authorisation by pressure switch. 	Room thermostat CH1
5978	Contact type H5	<ul style="list-style-type: none"> • NC • NO 	NO
6020 to 6068		See following table	
6097	Sensor type collector	Type of collector sensor: <ul style="list-style-type: none"> • NTC • Pt 1000 	NTC
6100	Readjustm outside sensor	The value of the outdoor temperature measurement can be offset by +/- 3 °C.	0 °C

Parameter number	Parameter	Description	Factory setting
6200	Save sensors	Records the sensors used in the appliance.	no
6212	Check no. heat source 1	Information on the manufacturer	
6213	Check no. heat source 2		
6215	Check no. storage tank		
6217	Check no. heating circuits		
6230	Info 1 OEM		
6231	Info 2 OEM		

Tab.53 Configuration menu: parameters for extension modules 1, 2 and 3

Parameter			Description	Factory setting
Extension module 1	Extension module 2	Extension module 3		
6020 : Funct value 2 H2 module 3	6021 : Function extension module 2	6022 : Function extension module 3	<ul style="list-style-type: none"> • None • Multifunctional : The functions that can be assigned to the inputs/outputs. • Temps / mode CH1 : Settings corresponding to the operator chapter on "Heating Circuit 1". • Temps / mode CH2 : Settings corresponding to the operator chapter on "Heating Circuit 2". • Temps / mode CH3 : Settings corresponding to the operator chapter on "Heating Circuit 3". • Return temp controller : Not used • Solar HW : Settings corresponding to the operator chapter on "Thermal Solar". • Primary contr/system pump : Not used 	Without
6024 : Funct input EX21 module 1	6026 : Funct input EX21 module 2	6028 : Funct input EX21 module 3	<ul style="list-style-type: none"> • None • Limit thermostat CH 	None
6030 : Relay output QX21 module 1	6033 : Relay output QX21 module 2	6036 : Relay output QX21 module 3	 See QX1 relay outlet	without
6031 : Relay output QX22 module 1	6034 : Relay output QX22 module 2	6037 : Relay output QX22 module 3	 See QX1 relay outlet	without
6032 : Relay output QX23 module 1	6035 : Relay output QX23 module 2	6038 : Relay output QX23 module 3	 See QX1 relay outlet	without
6040 : Sensor input BX21 module 1	6042 : Sensor input BX21 module 2	6044 : Sensor input BX21 module 3	 See BX2 sensor inlet	without
6041 : Sensor input BX22 module 1	6043 : Sensor input BX22 module 2	6045 : Sensor input BX22 module 3	 See BX2 sensor inlet	without
6046 : Function input H2 module 1	6054 : Function input H2 module 2	6062 : Function input H2 module 3	 See H5 inlet function	without
6047 : Contact type H2 module 1	6055 : Contact type H2 module 2	6063 : Contact type H2 module 3	<ul style="list-style-type: none"> • NC • NO 	NO
6049 : Voltage value 1 H2 module 1	6057 : Voltage value 1 H2 module 2	6065 : Voltage value 1 H2 module 3	Definition of parameters for collector specifications	0

Parameter			Description	Factory setting
Extension module 1	Extension module 2	Extension module 3		
6050 : Funct value 1 H2 module 1	6058 : Funct value 1 H2 module 2	6066 : Funct value 1 H2 module 3	Definition of parameters for collector specifications	0
6051 : Voltage value 2 H2 module 1	6059 : Voltage value 2 H2 module 2	6067 : Voltage value 2 H2 module 3	Definition of parameters for collector specifications	0
6052 : Funct value 2 H2 module 1	6060 : Funct value 2 H2 module 2	6068 : Funct value 2 H2 module 3	Definition of parameters for collector specifications	0

Tab.54 Error menu

Parameter number	Parameter	Description	Factory setting
6704	Display SW diagnostic code	Display of the software troubleshooting code: • No • Yes	Yes
6705	SW diagnostic code	Software troubleshooting code currently pending.	
6706	Burn ctrl phase lockout pos	Locking phase indicating the place where the error occurred.	
6710	Reset alarm relay	Alarm relay reset.	
6800	History 1	Last error that occurred.	
6805	SW diagnostic code 1	Last troubleshooting code that occurred.	
6806	Burner control phase 1	Last locking phase indicating the place where the error occurred.	
6810 – 6996	History 2 to History 20	Fault history.	

Tab.55 Service/special operation menu

Parameter number	Parameter	Description	Factory setting
7045	Time since maintenance	Resetting the boiler operating time after boiler servicing.	0 months
7130	Chimney sweep function	Chimney sweep function: • Off • On	Off
7131	Burner output	Burner output during the chimney sweep function: • Partial load • Full load • Max heating load	Full load
7140	Manual control	Manual control function: • Off • On	Off
7143	Controller stop function	Regulator shut-down function: • Off • On	Off
7145	Controller stop setpoint	Set point output during the regulator shut-down function: 0 % to 100 %.	100%
7146	Deaeration function	Venting function: • Off • On	Off

Parameter number	Parameter	Description	Factory setting
7147	Type of venting	Venting cycle operating mode: <ul style="list-style-type: none"> • None • Heating circuit continuous • Heating circuit cycled • Hot water continuous • Hot water cycled 	None
7170	Telephone customer service		
7231	Refill time current week	Value displayed	0 s
7232	Refill time to date	Value displayed	0 s
7233	Number of refills to date	Value displayed	0

Tab.56 State menu

Parameter number	Parameter	Description
8000	State central heating CH1	
8001	State central heating CH2	
8002	State central heating CH3	
8003	State hot water	
8005	State boiler	
8007	State solar	
8008	State solid fuel boiler	
8009	State burner	
8010	State buffer	
8011	State swimming pool	

Tab.57 Diagnostics heat generation menus

Parameter number	Parameter	Description
8310	• Boiler temperature • Control temp	Value displayed
8311	• Boiler setpoint • Control setpoint	
8313	Control sensor	
8314	Boiler return temp	
8315	Boiler return temp setpoint	
8316	Flue gas temp	
8321	Primary exchanger temp	
8323	Fan speed	
8326	Burner modulation	Value reset
8330	Hours run 1st stage	
8526	Solar Gain 24 Hour	
8527	Total Solar Gain	
8530	Hours run solar	
8531	Hours run collect overtemp	
8532	Hours run collector pump	

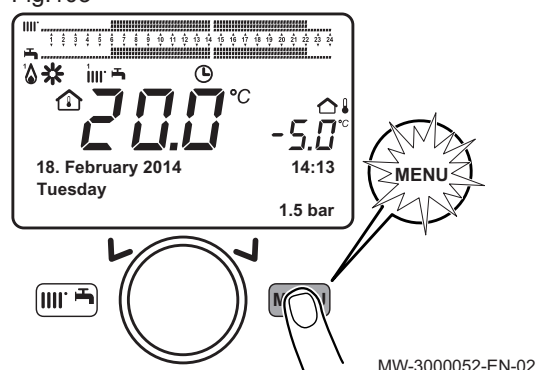
Tab.58 Burner control menus

Parameter number	Parameter	Description
9512	Required speed ignition	Ignition speed set point adjustable on the operating interface.
9524	Required speed LF	Rotation speed set point at partial load adjustable on the operating interface.
9529	Required speed HF	Rotation speed set point at nominal load adjustable on the operating interface.
6624	Manual source lock	

10.2 Setting the parameters

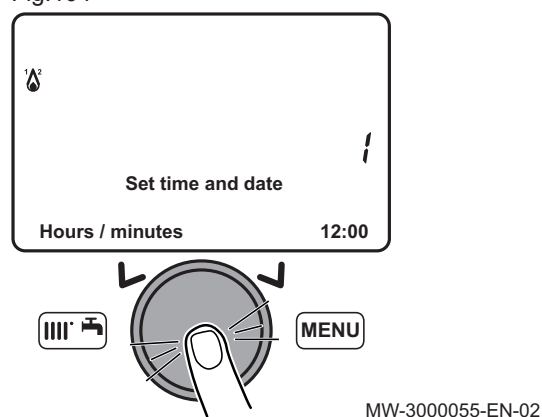
10.2.1 Setting the date and time

Fig.103



1. Press the **MENU** key to access the parameters.
2. Select the **Set time and date** menu by turning the **⌚** button.
3. Confirm the menu selection by pressing the **⏻** button.
⇒ The parameter **Hours / minutes** appears.

Fig.104



4. Confirm the parameter selection by pressing the **⏻** button.
⇒ The parameter flashes, it can be modified.
5. Modify the parameter by turning the **⌚** button.
6. Confirm the setting by pressing the **⏻** button.
7. Set the other parameters if necessary.

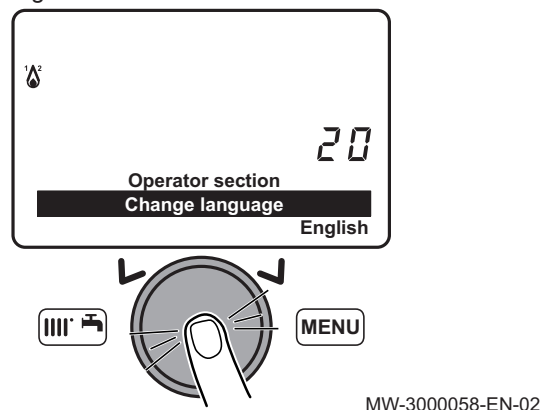


Important

Press the **MENU** key to return to the main display.

10.2.2 Selecting the language

Fig.105



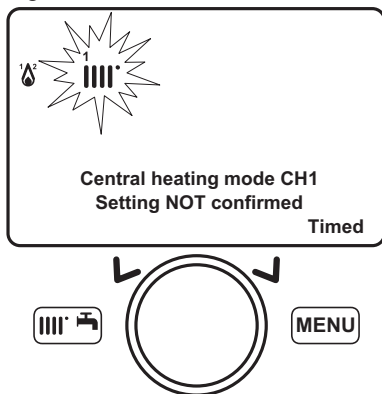
1. Press the **MENU** key to access the parameters.
2. Select the **Operator section** menu by turning the **⌚** button.
3. Confirm the menu selection by pressing the **⏻** button.
⇒ The **Change Language** parameter appears.
4. Confirm the menu selection by pressing the **⏻** button.
⇒ The language currently used flashes.
5. Modify the parameter by turning the **⌚** button.
6. Confirm the setting by pressing the **⏻** button.



Important

Press the **MENU** key to return to the main display.

Fig.106



MW-3000060-EN-02

10.2.3 Changing the operating mode

1. Press the key to access the shortcuts menu.
2. Select the parameter **Central heating mode CH1** by turning the button.
3. Press the button to confirm.
4. Select the appropriate operating mode.
5. Press the button to confirm.



Important

Press the key to return to the main display.



For more information, see

Description of the symbols, page 26

10.2.4 Forcing domestic hot water production

1. Press the key to access the shortcuts menu.
2. Select the parameter **316:Hot water boost** by turning the button.
3. Press the button to start forcing domestic hot water.



Important

Press the button a second time to stop forcing domestic hot water.

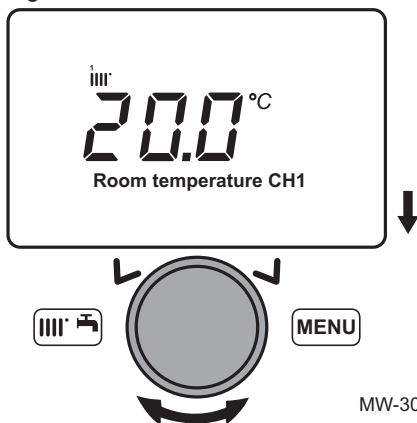


Important

Press the key to return to the main display.

10.2.5 Setting the room temperature set point (On mode)

Fig.107



MW-3000063-EN-02

1. Press the key to access the shortcuts menu.
2. Select the parameter **Room temperature CH1** by turning the button.
3. Press the button to confirm.
4. Turn the button to modify the temperature set point.
5. Press the button to confirm.



Important

Press the key to return to the main display.

10.2.6 Modifying the domestic hot water production mode

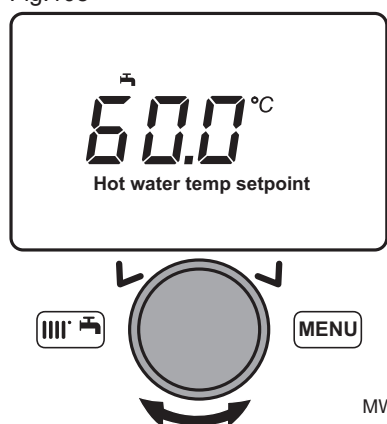
1. Press the key to access the shortcuts menu.
2. Select the parameter **Hot water heating** by turning the button.
3. Press the button to confirm.
4. Select the appropriate operating mode.
5. Press the button to confirm.



Important

Press the key to return to the main display.

Fig.108



MW-3000067-EN-03

10.2.7 Setting the domestic hot water temperature set point

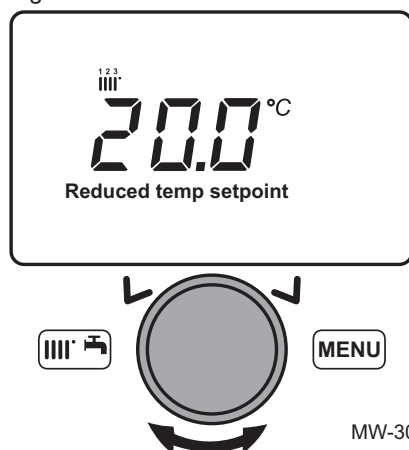
1. Press the key to access the shortcuts menu.
2. Select the parameter **Hot water temp setpoint** by turning the button.
3. Press the button to confirm.
4. Turn the button to modify the temperature set point.
5. Press the button to confirm.



Important

Press the key to return to the main display.

Fig.109



MW-3000070-EN-03

10.2.8 Setting the room temperature set point (Reduced mode)

1. Press the key to access the parameters.
2. Select the **Temps / mode CH1** menu by turning the button.
3. Confirm the menu selection by pressing the button.
⇒ The parameter **Operating mode** appears.
4. Select the **Reduced temp setpoint** menu by turning the button.
5. Confirm the menu selection by pressing the button.
⇒ The room temperature set point (Reduced mode) flashes.
6. Turn the button to modify the temperature set point.
7. Press the button to confirm.



Important

Press the key to return to the main display.

10.2.9 Programming a Holiday period

This series of functions is used to program the boiler's behaviour in holiday periods or during prolonged absences. The various parameters are used to program one of eight Holiday periods.

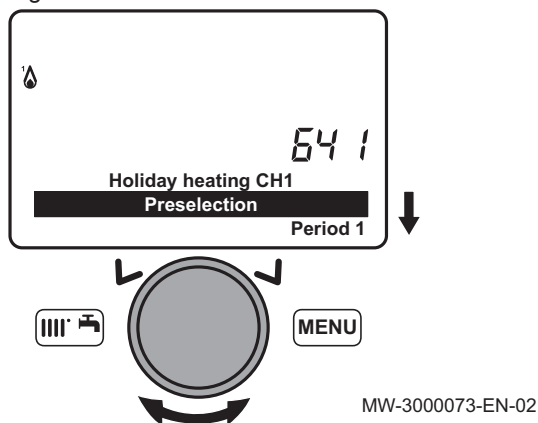


Important

When the function is activated, the symbol is displayed.

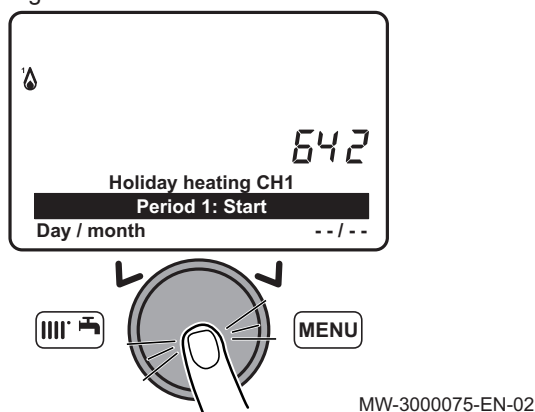
1. Press the key to access the parameters.
 2. Select the **Holiday heating CH1** menu by turning the button.
 3. Confirm the menu selection by pressing the button .
- ⇒ The **Select** parameter appears.

Fig.110



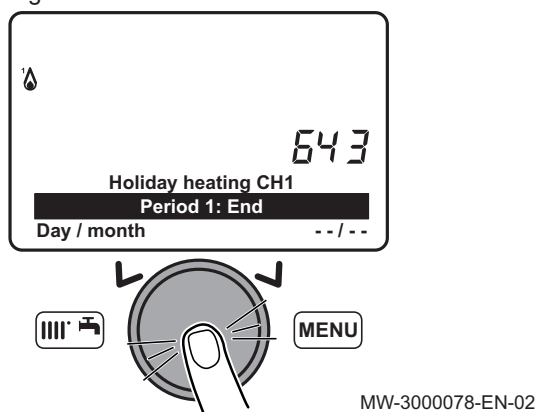
4. Select the Holiday period to be programmed by turning the button.
5. Confirm by pressing the button.

Fig.111



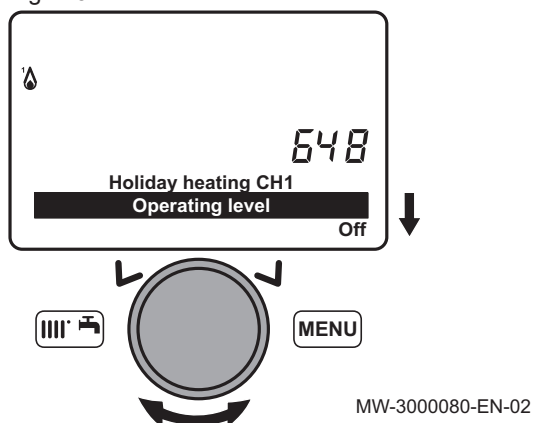
6. Select the **Start** parameter by turning the button.
7. Confirm the menu selection by pressing the button .
8. Select and confirm the start date (day/month) of the holiday period with the button.
9. Confirm by pressing the button.

Fig.112



10. Select the End parameter by turning the button.
11. Confirm the menu selection by pressing the button .
12. Select and confirm the end date (day/month) of the holiday period with the button.
13. Confirm by pressing the button.

Fig.113



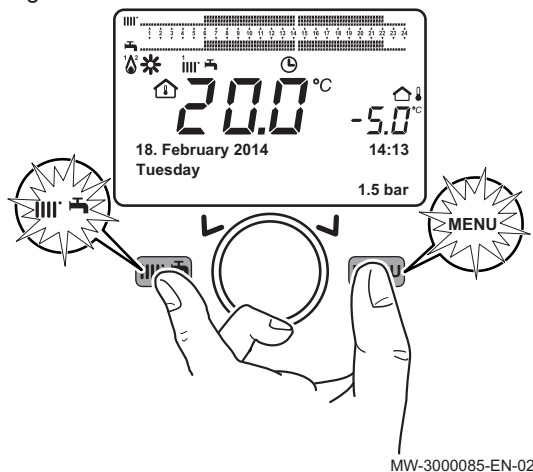
14. Select the **Operating level** parameter by turning the button.
15. Confirm the menu selection by pressing the button .
16. Select the boiler's operating mode during the holiday period by turning the button.
17. Confirm the menu selection by pressing the button .

10.2.10 Using the fixed-speed boiler

Using the boiler according to heat input makes it possible to calibrate the gas valve.

The heat input is the speed of the boiler in percentage of the nominal output.

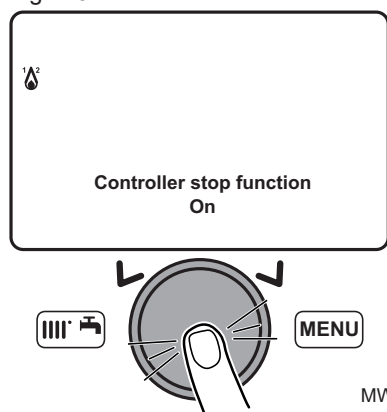
Fig.114



MW-3000085-EN-02

1. From the home screen, press the and keys simultaneously.
2. Select the parameter **Controller stop function** by turning the button.
3. Press the button to confirm.
⇒ The parameter **Controller stop function On** appears.

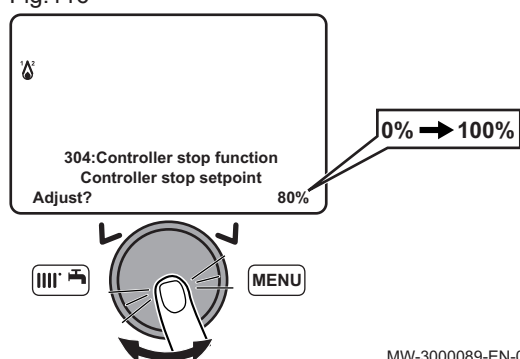
Fig.115



MW-3000088-EN-02

4. Press the button to confirm.
⇒ **304:Controller stop** appears.

Fig.116



MW-3000089-EN-02

5. Press the button to modify the heat input value from 0 to 100 % by turning the button.
6. Press the button to confirm the heat input.



Important


Press the key to return to the main display and reactivate the control system.

10.2.11 Selecting a heating circuit

The control panel can manage up to three different heating circuits.

1. From the home screen, turn the button to select one of the three heating circuits available.
2. Press the button to confirm.
3. Turn the button to temporarily modify the temperature set point on the selected heating circuit.
4. Press the button to confirm.
⇒ The selected heating circuit is active.

10.2.12 Locking/Unlocking parameter modification

It is possible to lock all functions associated with the  key to prevent unauthorised persons from modifying the parameters.

■ Locking parameter modification






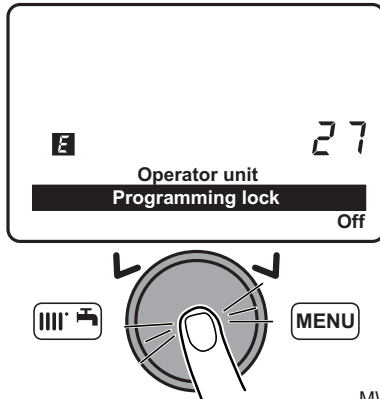
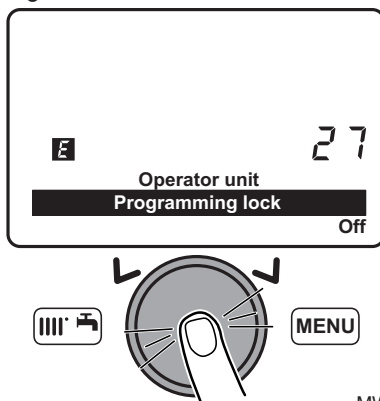
1. Press the  key to access the user parameters menu.
2. Select the **Operator unit** menu by turning the  button.
3. Confirm the menu selection by pressing the  button.
4. Select menu 27 **Programming lock** by turning the  button.
5. Confirm the menu selection by pressing the  button.

Fig.117





MW-3000091-EN-02

Fig.118






MW-3000092-EN-02

6. Select the setting **On** by turning the  button.
7. Confirm the menu selection by pressing the  button.
⇒ The parameters can be displayed but cannot be modified.

■ Unlocking parameter modification

It is necessary to enter a temporary unlocking phase to modify the parameter **Programming lock**. This parameter enables parameter modification to be locked/unlocked.

1. Press the  key to access the user parameters menu.
2. Press the  key and the  button simultaneously for around 6 seconds.



Important

Unlocking is temporary and lasts 1 minute.

⇒ **temporarily unlocked** is displayed.





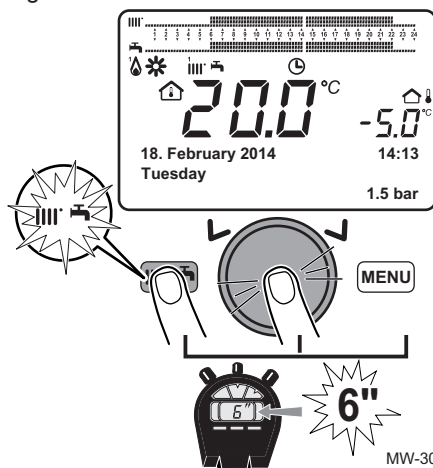
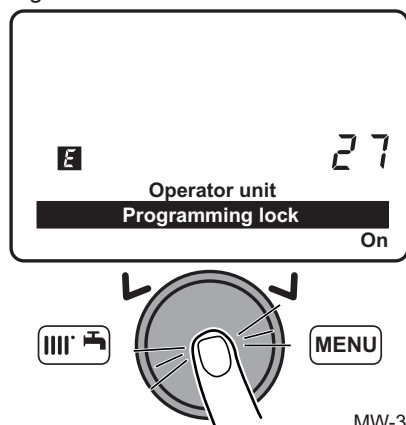
3. Press the  key to access the user parameters menu.
4. Select the **Operator unit** menu by turning the  button.
5. Confirm the menu selection by pressing the  button.
6. Select menu 27 **Programming lock** by turning the  button.

Fig.119






MW-3000093-EN-02

Fig.120



MW-3000096-EN-02

7. Confirm the menu selection by pressing the  button.
8. Select the setting On by turning the  button.
9. Confirm the menu selection by pressing the  button.
⇒ The parameters can be modified.

10.2.13 Timer program



Important

Activate the operating mode **Timed**

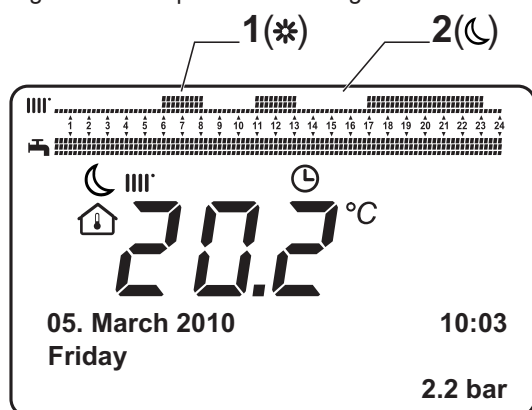
The various timer programming functions are used to program start-up and automatic shut-down of the boiler during predefined time ranges. Timer programming is done for days of the week, from Monday to Sunday. Groups of days are predefined.

Tab.59 Weekly intervals

Values of the parameters **Select days** (500, 520, 540) for heating circuits 1, 2 and 3 and the parameters **Select days** (560) for domestic hot water.

Pre-setting selected	Days programmed
Mon-Sun	Monday - Tuesday - Wednesday - Thursday - Friday - Saturday - Sunday
Mon-Fri	Monday - Tuesday - Wednesday - Thursday - Friday
Sat-Sun	Saturday - Sunday
Mon	Monday
Tue	Tuesday
Wed	Wednesday
Thu	Thursday
Fri	Friday
Sat	Saturday
Sun	Sunday

Fig.121 Example of a time range



BM-0000025-GB-03

- 1 Period of operation at the comfort temperature
- 2 Period of operation in reduced mode

Tab.60 Daily time ranges

Values of the parameters **Select default timings?** (514, 534, 554) for heating circuits 1, 2 and 3 and the parameter **Select default timings?** (574) for domestic hot water.

Pre-setting selected	Hours programmed
Time setting 1	6:00 to 23:00
Time setting 2	06:00...08:00 – 17:00...23:00
Time setting 3	06:00...08:00 – 11:00...13:00 – 17:00...23:00

■ Default time ranges

Tab.61 Time ranges according to the groups of days selected

Program line 514 (heating), 574 (domestic hot water)



Groups of days	Pre-set programs		
	On 1 - Off 1	On 2 - Off 2	On 3 - Off 3
Mon-Sun	06:00 - 08:00	11:00 - 13:00	17:00 - 23:00
Mon-Fri	06:00 - 08:00		17:00 - 23:00
Sat-Sun	06:00 - 23:00		

Tab.62 Time ranges according to the days selected

Program line 501, 502, 503, 504, 505, 506 (heating) - 561, 562, 563, 564, 565, 566 (domestic hot water)

Single days	Pre-set programs		
	On 1 - Off 1	On 2 - Off 2	On 3 - Off 3
Monday-Tuesday-Wednesday-Thursday-Friday-Saturday-Sunday	06:00 - 08:00	11:00 - 13:00	17:00 - 23:00

■ Selecting a Timer Program

1. Select a heating circuit.
2. Press the  key to access the parameters.
3. Select the **Time central heating CH1** menu by turning the  button.

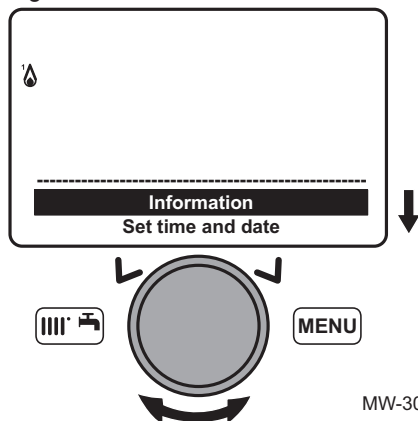


Important

- For heating circuits 2 and 3, select the parameters **Time central heating CH2** or **Time setting 3/CHP**.
- For the domestic hot water circuit, select the parameter **Time hot water**.

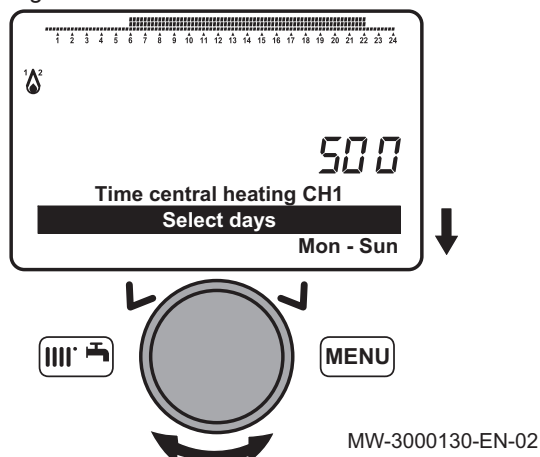
4. Confirm the menu selection by pressing the  button.
⇒ The parameter **Select days** (500, 520, 540 or 560) appears.

Fig.122



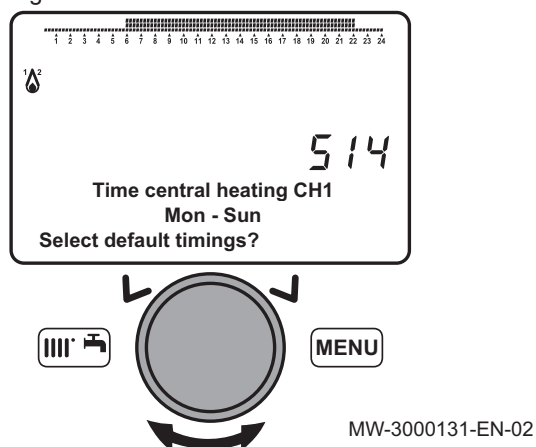
MW-3000071-EN-03

Fig.123



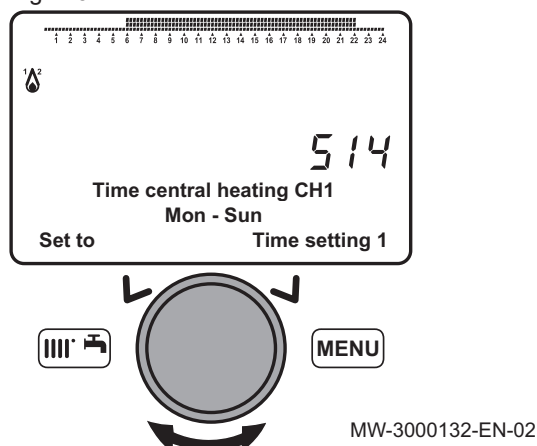
5. Confirm the parameter selection by pressing the button.
⇒ The current selection flashes.
6. Select a weekly interval by turning the button.
7. Confirm the weekly interval selection by pressing the button.

Fig.124



8. Select the parameter **Select default timings?** (514, 534, 554 or 574) by turning the button.

Fig.125



9. Confirm the parameter selection by pressing the button.
⇒ The current selection flashes.
10. Select the desired time range by turning the button.
11. Confirm the time range selection by pressing the button.

**Important**

Press the key to return to the main screen.

**For more information, see**

Copying a time range, page 101

■ Customising the time ranges

1. Select a heating circuit.
2. Press the key to access the parameters.

Fig.126

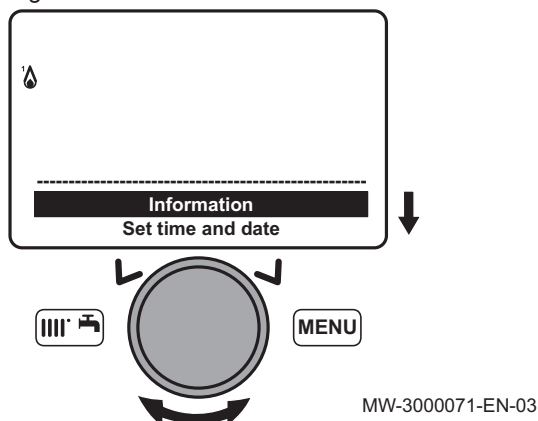


Fig.127

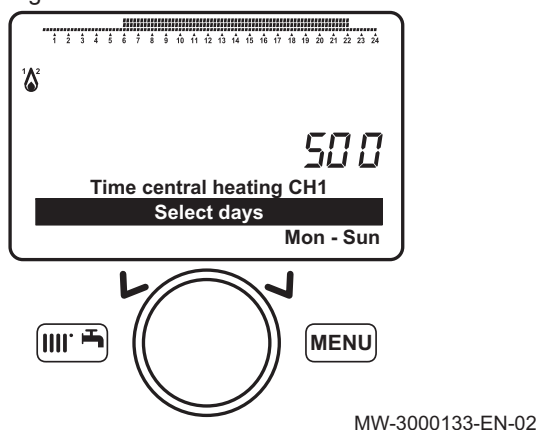


Fig.128

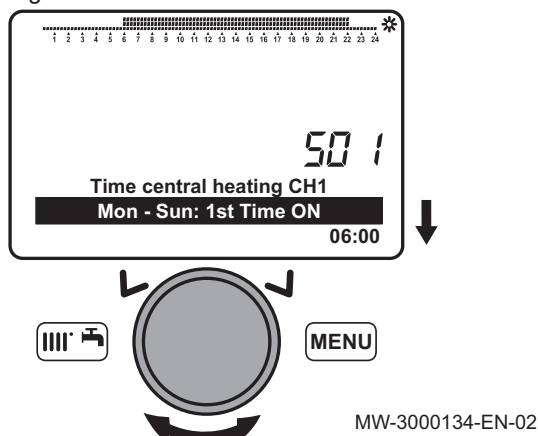
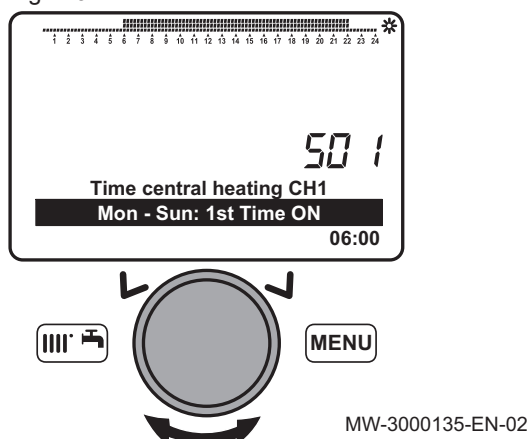


Fig.129



3. Select the **Time central heating CH1** menu by turning the button.

**Important**

- For heating circuits 2 and 3, select the parameters **Time central heating CH2** or **Time setting 3/CHP**.
- For the domestic hot water circuit, select the parameter **Time hot water**.

4. Confirm the menu selection by pressing the button.
⇒ The parameter **Select days** (500, 520, 540 or 560) appears.

5. Confirm the menu selection by pressing the button.
⇒ The current selection flashes.

6. Select a weekly interval.

7. Confirm the menu selection by pressing the button.

8. Select the parameter **1st Time ON** (501, 521, 541 or 561) by turning the button.

9. Confirm the menu selection by pressing the button.
⇒ The beginning of the first time range flashes.

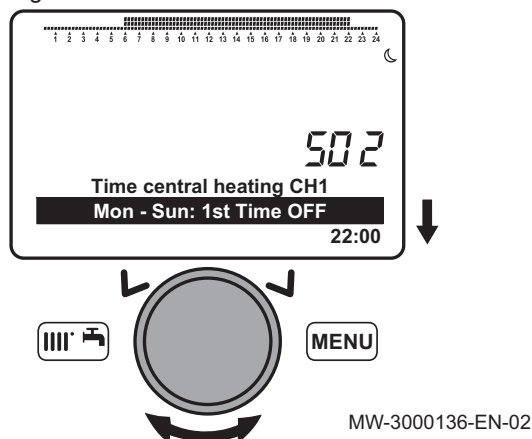
10. Select the end of the first time range by turning the button.

**Important**

- Select the value **--:--** in order not to program a first time range.

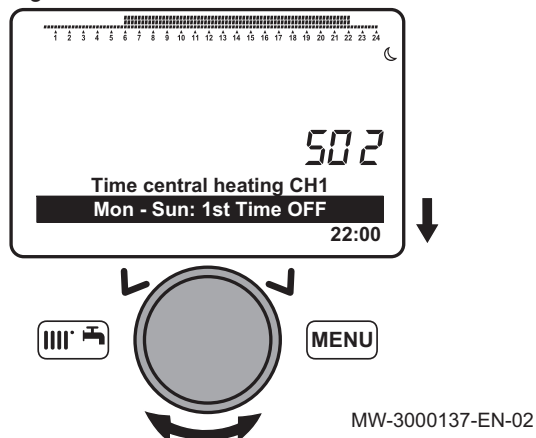
11. Confirm the value programmed by pressing the button.

Fig.130



12. Select the parameter **1st Time OFF** (502, 522, 542 or 562) by turning the button.

Fig.131



13. Confirm the menu selection by pressing the button.
 ⇒ The current selection flashes.
14. Select the beginning of the first time range by turning the button.
15. Confirm the value programmed by pressing the button.
16. Repeat the programming for the second and third time ranges.

Tab.63 Parameters of the time ranges

	First time range	Second time range	Third time range
Beginning of the time range	1st Time ON (501, 521, 541 or 561)	2nd Time ON (503, 523, 543 or 563)	3rd Time ON (505, 525, 545 or 565)
End of the time range	1st Time OFF (502, 522, 542 or 562)	2nd Time OFF (504, 524, 544 or 564)	3rd Time OFF (506, 526, 546 or 566)

**Important**

Press the key to return to the main screen.

**For more information, see**

Copying a time range, page 101

■ Copying a time range

**Important**

It is possible to copy a time range from one day to another. It is not possible to copy a time range from a period of several days.

1. Select a heating circuit.
2. Press the key to access the parameters.

Fig.132

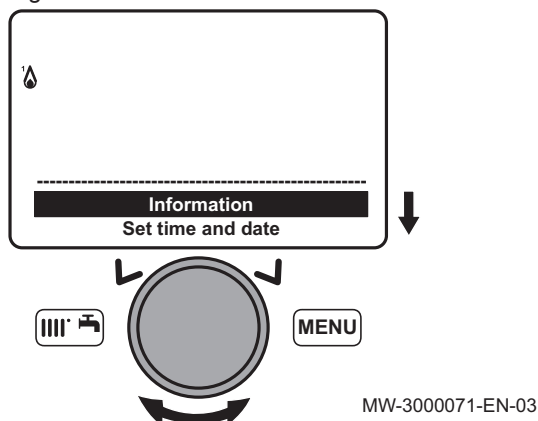


Fig.133

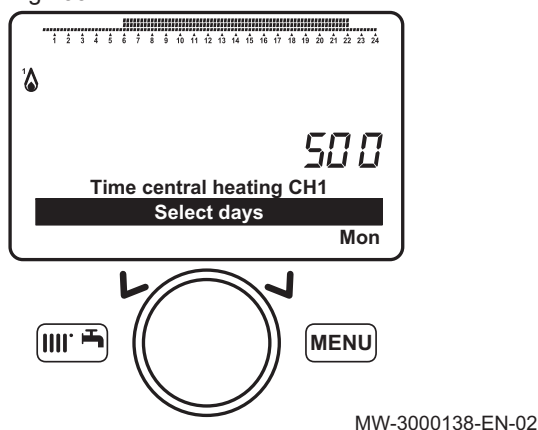


Fig.134

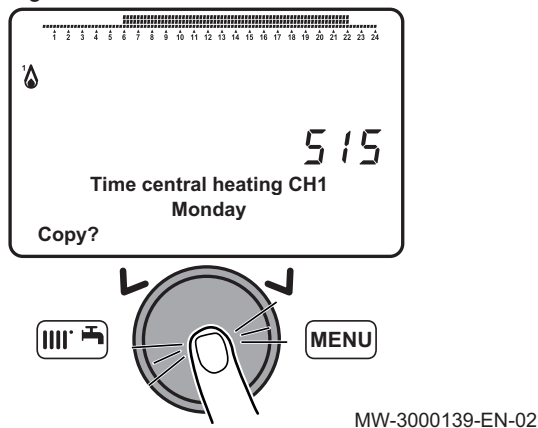
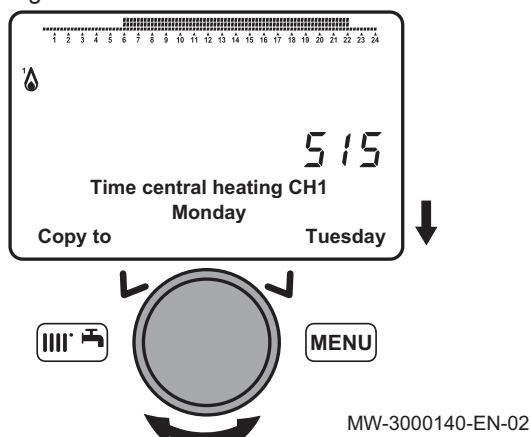


Fig.135



3. Select the **Time central heating CH1** menu by turning the button.

**Important**

- For heating circuits 2 and 3, select the parameters **Time central heating CH2** or **Time setting 3/CHP**.
- For the domestic hot water circuit, select the parameter **Time hot water**.

4. Confirm the menu selection by pressing the button.
 ⇒ The parameter **Select days** (500, 520, 540 or 560) appears.

5. Confirm the menu selection by pressing the button.
 ⇒ The current selection flashes.

6. Select a day.

7. Confirm the menu selection by pressing the button.

8. Select a predefined or customised time range.

9. Select the parameter **Copy?** (515, 535, 555 or 575) by turning the button.

10. Confirm the menu selection by pressing the button.
 ⇒ The parameter **Copy to** appears.

11. Select a target day by turning the button.

12. Confirm the menu selection by pressing the button.

**Important**

- Repeat the copy to other days if necessary.
- Press the key to return to the main screen.

**For more information, see**

- Selecting a heating circuit, page 95
- Selecting a Timer Program, page 98
- Customising the time ranges, page 99

Fig.136

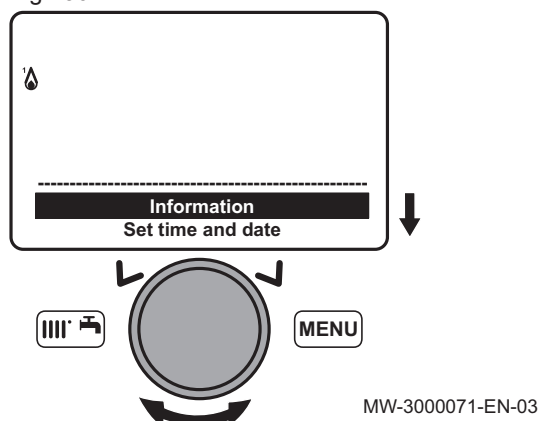


Fig.137

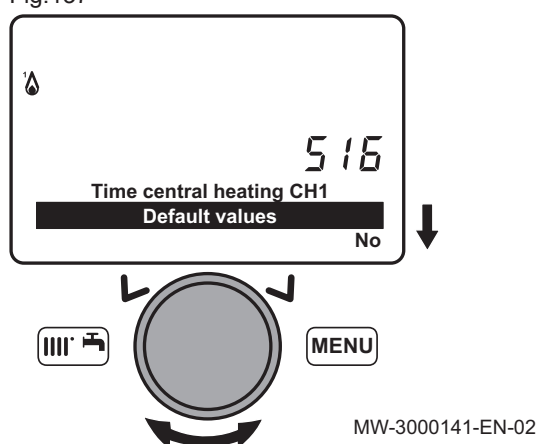
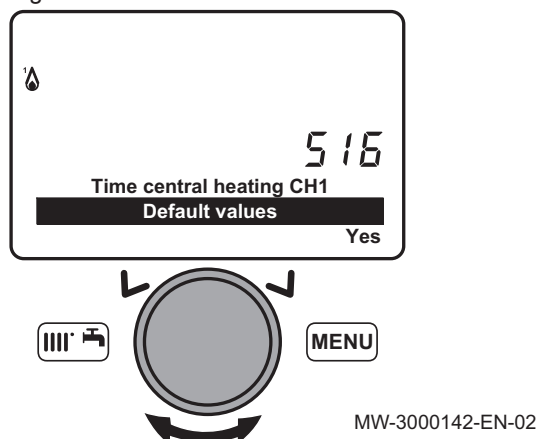


Fig.138



■ Resetting the timer programs to zero

1. Press the key to access the parameters.
2. Select the **Time central heating CH1** menu by turning the button.



Important

- For heating circuits 2 and 3, select the parameters **Time central heating CH2** or **Time setting 3/CHP**.
- For the domestic hot water circuit, select the parameter **Time hot water**.

3. Confirm the menu selection by pressing the button.
⇒ The parameter **Select days** (500, 520, 540 or 560) appears.

4. Select the parameter **Default values** (516, 536, 556 or 576) by turning the button.
5. Confirm the parameter selection by pressing the button.
⇒ The parameter **No** flashes.

6. Select the parameter **Yes** by turning the button.
7. Confirm the parameter selection by pressing the button.

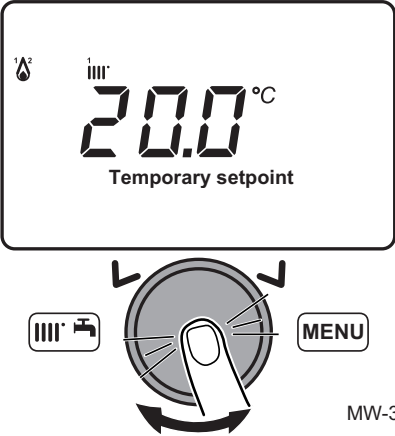


Important

Press the key to return to the main screen.

⇒ The reset to zero of the timer program is effective.

Fig.139



MW-3000143-EN-02

10.2.14 Setting a temporary heating flow temperature

1. From the control panel main screen, turn the button to increase or reduce the temperature value.
2. Confirm the menu selection by pressing the button.

10.2.15 Managing boilers in cascade

Boilers in cascade are controlled and managed by the master boiler.

1. Set the following parameters on the master boiler:

Tab.64 Configuration of the master boiler in a cascade

Parameter number	Parameter	Description	Setting
3540	Auto source seq ch'over	Operating time before the automatic change of the master boiler sequence.	Number of hours
3541	Auto source seq exclusion	Exclusion of the boiler or boilers from the periodic sequence rotation.	<ul style="list-style-type: none">• First• First and last• Last• None

10.3 Accessing the information menu

1. Go to the parameters menu by pressing the key.
2. Select the Information menu with the rotary button .
3. Confirm by pressing the rotary button .
4. Use the rotary button to scroll through the various items of information.

11 Maintenance

11.1 General

We recommend having the boiler inspected and serviced at regular intervals.



Caution

Do not neglect to service the boiler. Contact a qualified professional or take out a maintenance contract for the obligatory annual servicing of the boiler.
Failure to service the appliance voids the warranty.



Danger of electric shock

Before service work is started, the boiler has to be de-energised and secured from accidentally being switched back on.



Caution

Have an inspection carried out and the flues swept **at least once a year** or more, depending on the regulations in force in your country.



Caution

Only qualified professionals are authorised to carry out maintenance work on the boiler and the heating system.



Caution

After maintenance or repair work, check the entire heating system to ensure that there are no leaks.



Caution

Only genuine spare parts may be used.

11.2 Standard inspection and maintenance operations

11.2.1 Performing the annual service

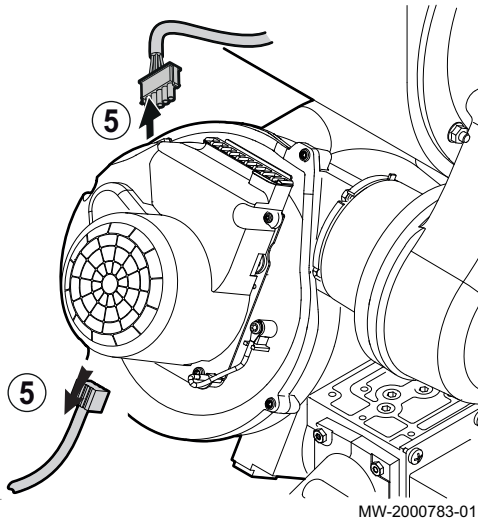
1. Check the outward appearance and tightness of the gaskets on the gas circuit and the combustion circuit.
2. Check for any impurities inside the combustion chamber. Use a vacuum cleaner for any cleaning work.
3. Check the condition of the insulation in the door and at the bottom of the combustion chamber and the condition of the gaskets on the combustion chamber door.
4. Check the condition and position of the ignition and flame detection electrodes, as well as the condition of the burner and its retaining device.
5. Check for any impurities inside the siphon.
6. Dry up as much as possible any water that may have stagnated in the bottom of the boiler as the result of a maintenance operation.
7. Check that there are no obstructions in the discharge and air intake pipes.
8. Check that the fan is working correctly.
9. Check the combustion and the correct calibration of the gas valve.
10. Check the pressure in the heating system.
11. Check the pressure in the expansion vessel.

11.2.2 Removing the burner

■ POWER HT+ 1.130 and POWER HT+ 1.150

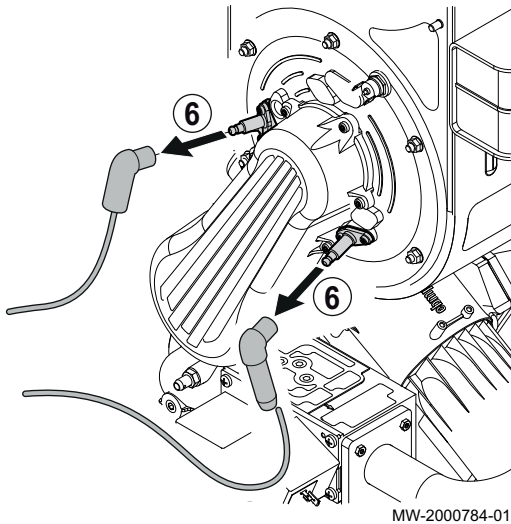
1. Switch off the mains supply to the boiler.
2. Close the gas inlet valve.
3. Close the valves on the heating circuits.

Fig.140



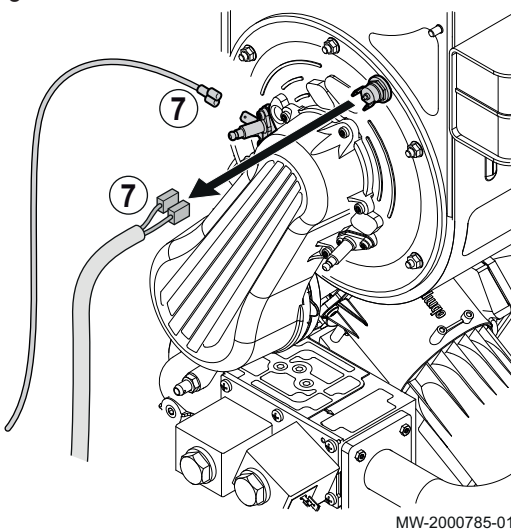
4. Access the internal boiler components.
5. Disconnect the power and command cables on the fan.

Fig.141



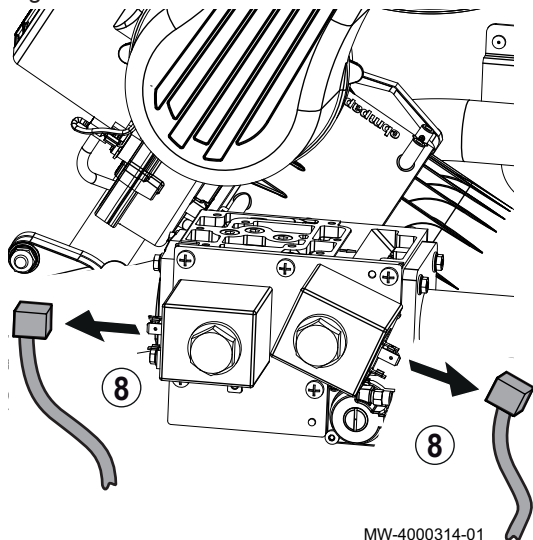
6. Disconnect the ignition electrode and the flame detection sensor.

Fig.142



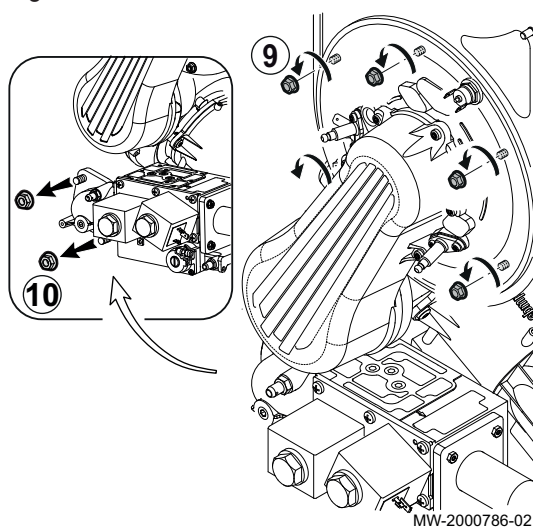
7. Disconnect the 2 wires from the safety thermostat on the combustion chamber door and the pin under the ignition electrode.

Fig.143



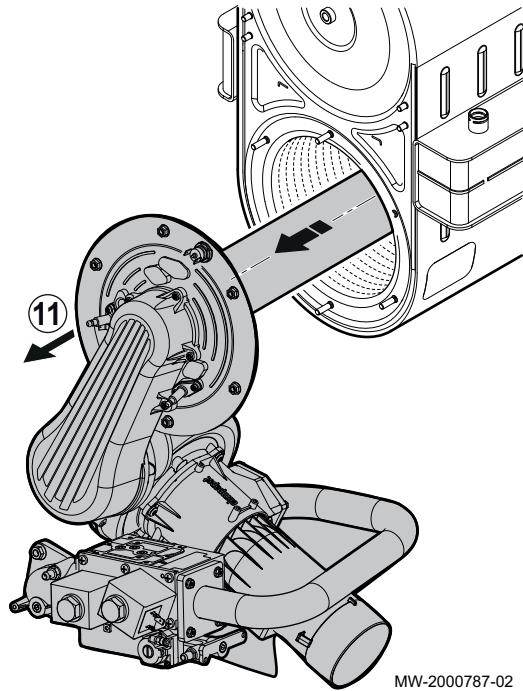
8. Remove the 2 connectors from the gas valve.

Fig.144



- 9. Remove the nuts holding the burner in place on the heat exchanger.
- 10. Remove the screws securing the gas inlet tube elbow.

Fig.145



11. Remove the assembly comprising the fan, Venturi, burner and gas valve to access the inside of the heat exchanger.

■ **POWER HT+ 1.200 and POWER HT+ 1.250**

1. Switch off the mains supply to the boiler.
2. Close the gas inlet valve.
3. Close the valves on the heating circuits.
4. Access the internal boiler components.
5. Disconnect the power and command cables on the fan.

Fig.146

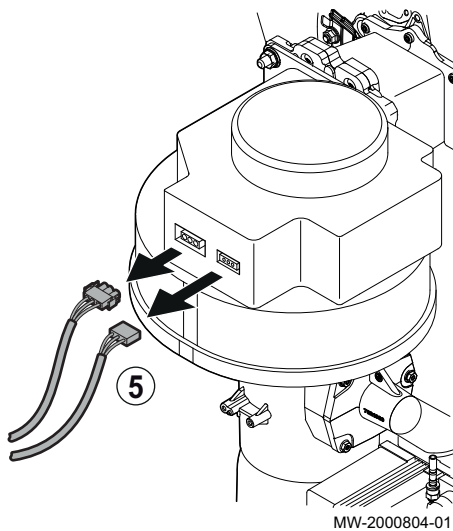
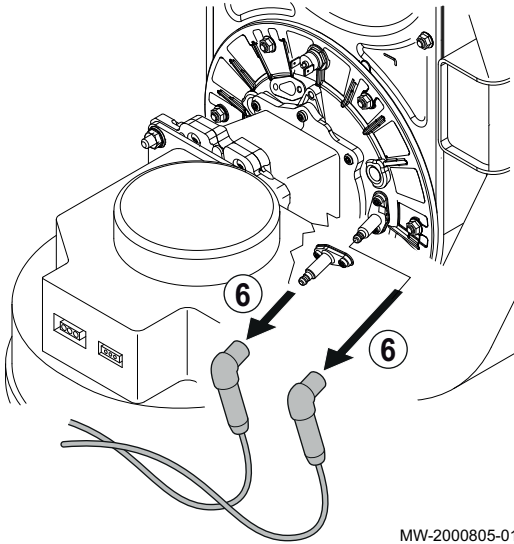


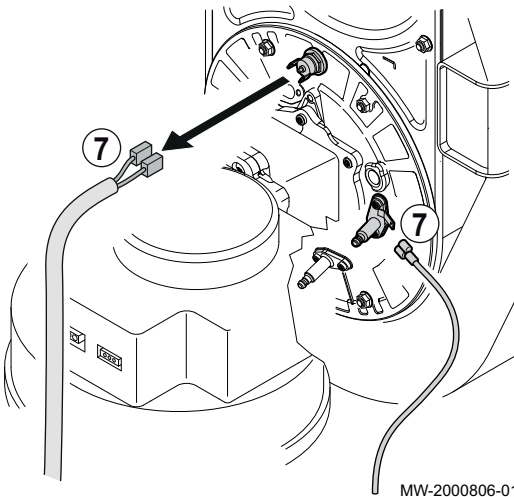
Fig.147



MW-2000805-01

6. Disconnect the ignition electrode and the flame detection sensor.

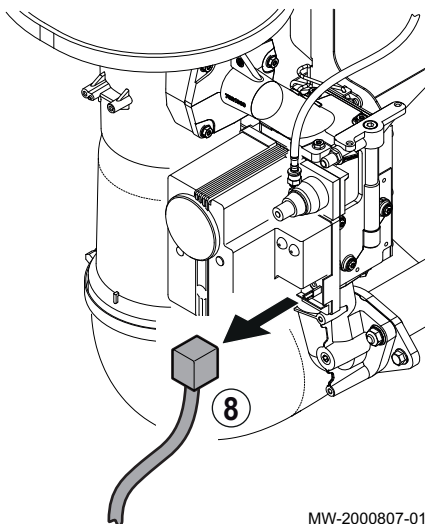
Fig.148



MW-2000806-01

7. Disconnect the 2 wires from the safety thermostat on the combustion chamber door and the pin under the ignition electrode.

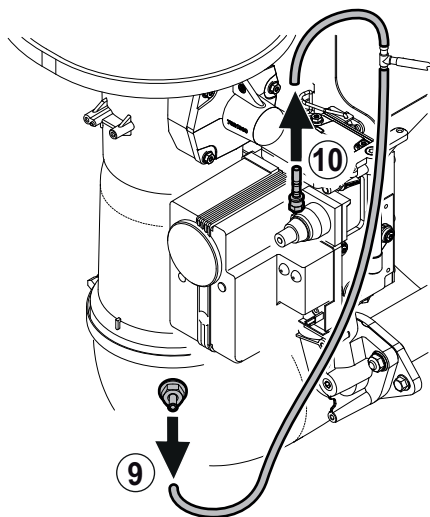
Fig.149



MW-2000807-01

8. Remove the gas valve connector.

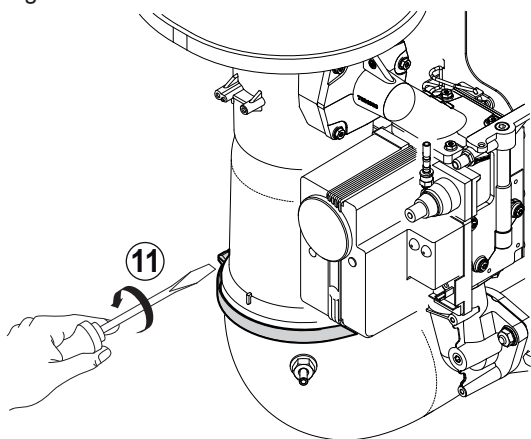
Fig.150



MW-2000808-01

- 9. Remove the hose pipe.
- 10. Remove the gas valve pipe.

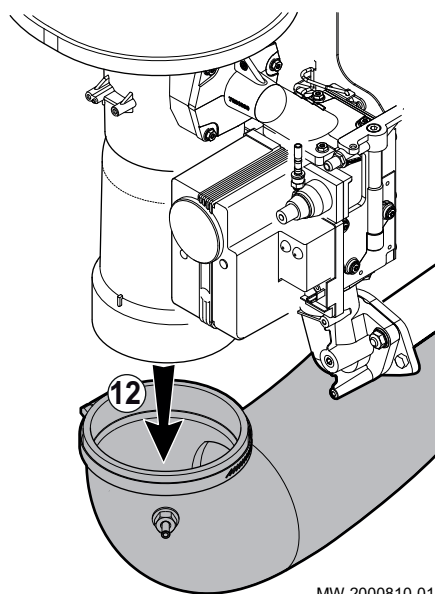
Fig.151



MW-2000809-01

- 11. Remove the hose collar.

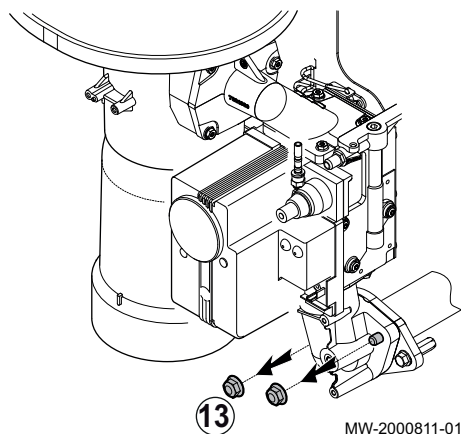
Fig.152



MW-2000810-01

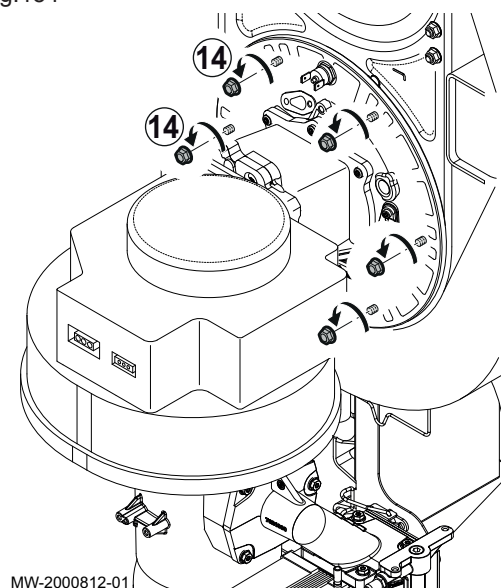
- 12. Remove the air supply.

Fig.153



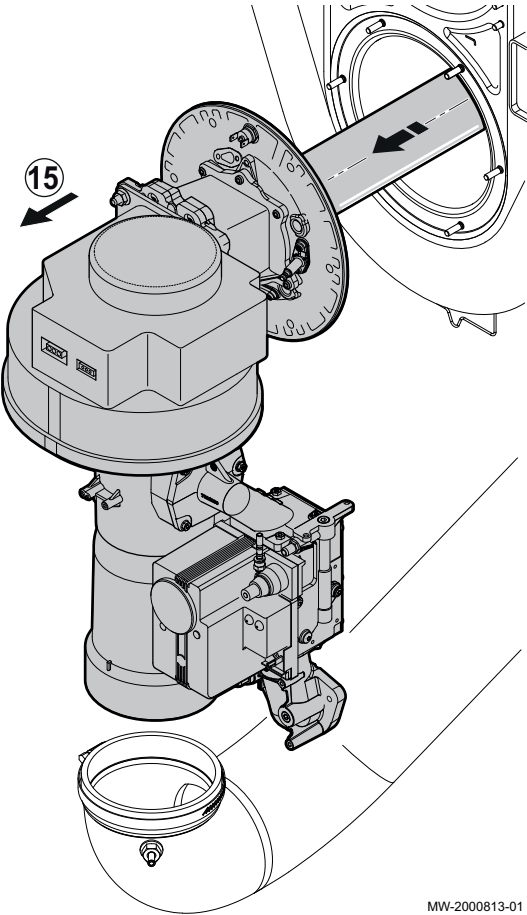
13. Remove the 2 nuts.

Fig.154



14. Remove the nuts holding the burner in place on the heat exchanger.

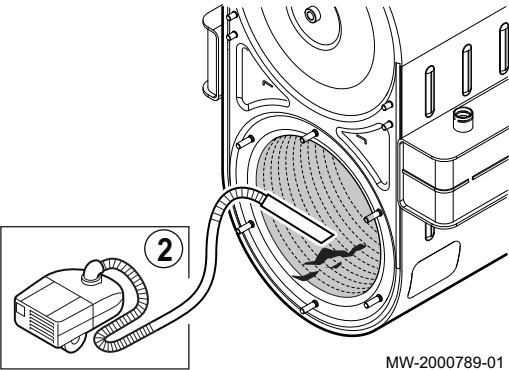
Fig.155



MW-2000813-01

15. Remove the assembly comprising the fan, Venturi, burner and gas valve to access the inside of the heat exchanger.

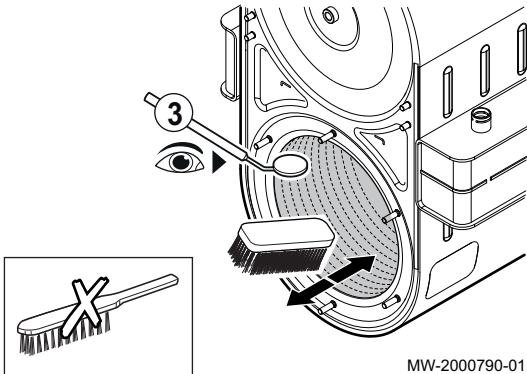
Fig.156



MW-2000789-01

1. Remove the door.
2. Vacuum up any combustion residue.

Fig.157



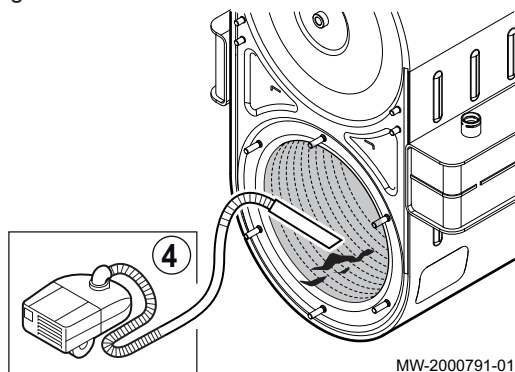
MW-2000790-01

3. Clean using a nylon brush.



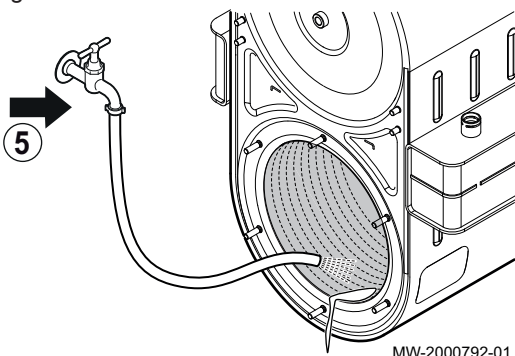
Warning
Only use a nylon brush. Do not use a metal brush. Using a metal brush will irreparably damage the heat exchanger.

Fig.158



4. Vacuum up the remaining residue.

Fig.159

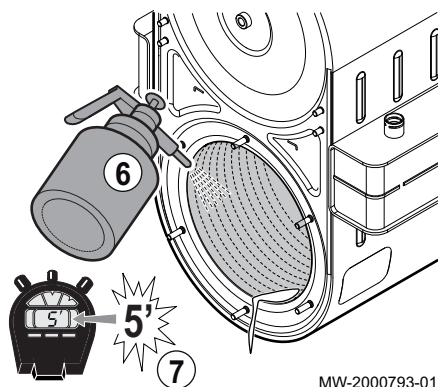


5. Rinse with clean water.

**Warning**

Do not rinse the deflector insulation.

Fig.160



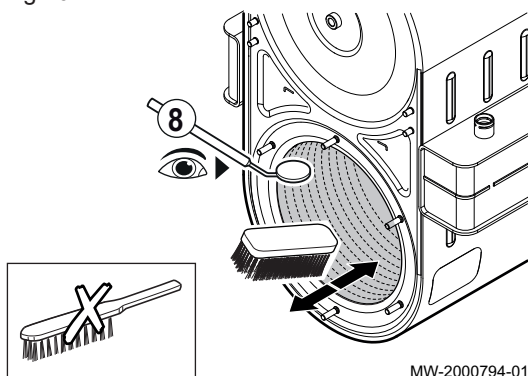
6. Spray with white vinegar or a cleaning product suitable for stainless steel.

**Warning**

This step must be carried out if there is a high level of fouling, and may be repeated several times.

7. Leave to work for 3 to 5 minutes.

Fig.161

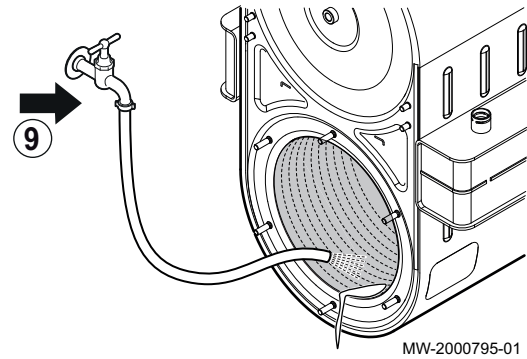


8. Clean using a nylon brush.

**Warning**

Only use a nylon brush. Do not use a metal brush. Using a metal brush will irreparably damage the heat exchanger.

Fig.162



9. Rinse with clean water.



Warning
Do not rinse the deflector insulation.

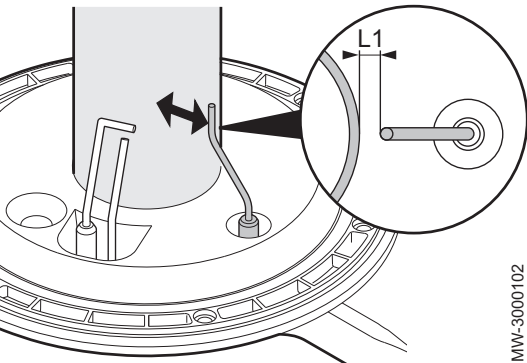
11.2.4 Checking the burner

1. Remove the burner.
2. Check whether the surface of the burner is damaged in any way.
Replace the burner and its gasket if they are damaged.
3. Check the safety thermostats.
⇒ Replace the safety thermostats if they are damaged.
4. Clean the burner with a vacuum cleaner.



Important
Do not use a brush as it may damage the burner.

Fig.163



5. Check the distance between the flame detection electrode and the burner.

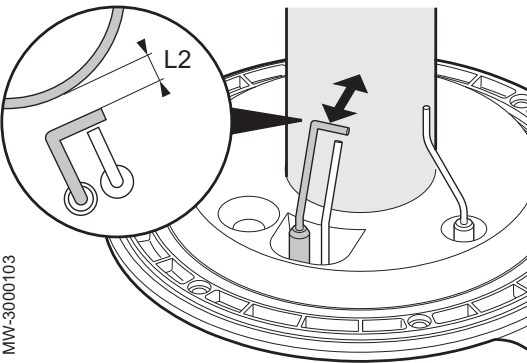
Tab.65 L1

Boiler model	Distances and tolerances to be observed for the flame detection electrode and the burner (mm)
POWER HT+ 1.130	8 +/-1
POWER HT+ 1.150	8 +/-1
POWER HT+ 1.200	10.5 +/- 2
POWER HT+ 1.250	10.5 +/- 2



Important
Replace the flame detection electrode if it is damaged.

Fig.164



6. Check the distance between the ignition electrode and the burner.

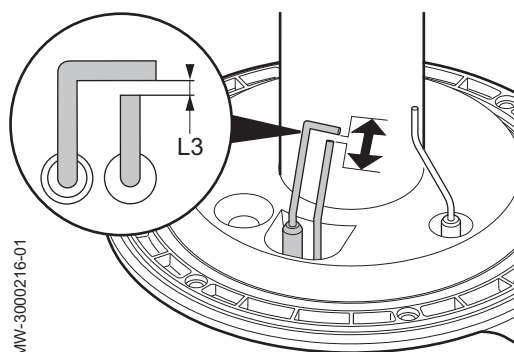
Tab.66 L2

Boiler model	Distances and tolerances to be observed for the ignition electrode and the burner (mm)
POWER HT+ 1.130	8 +/-1
POWER HT+ 1.150	8 +/-1
POWER HT+ 1.200	10.5 +/- 1
POWER HT+ 1.250	10.5 +/- 1



Important
Replace the ignition electrode if it is damaged.

Fig.165



MW-3000216-01

7. Check the distance between the ignition electrode and the ground electrode.

Tab.67 L3

Boiler model	Distances and tolerances to be observed for the ignition electrode and the ground electrode (mm)
POWER HT+ 1.130	4.5 +/-0.5
POWER HT+ 1.150	4.5 +/-0.5
POWER HT+ 1.200	4.5 +/-0.5
POWER HT+ 1.250	4.5 +/-0.5

8. Check there is no damage to the insulation on the inside surface of the burner. The surface must be clean and free of any damage.
⇒ Replace the insulation if it is damaged.
9. Remount the burner.

11.2.5 Cleaning the siphon

■ POWER HT+ 1.130 and POWER HT+ 1.150

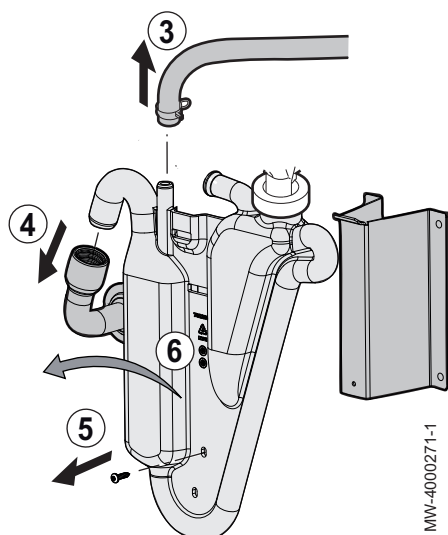
1. Remove the burner.
2. Access the siphon.
3. Disconnect the pipe leading from the rainwater holding tank.
4. Disconnect the condensate discharge pipe.
5. Remove the screw retaining the siphon.
6. Remove the siphon by pulling it towards you.
7. Clean the bottom of the siphon with water.
8. Completely fill the siphon.
9. Refit the siphon and fit the screw to hold the siphon in place.
10. Remount the burner.



Danger

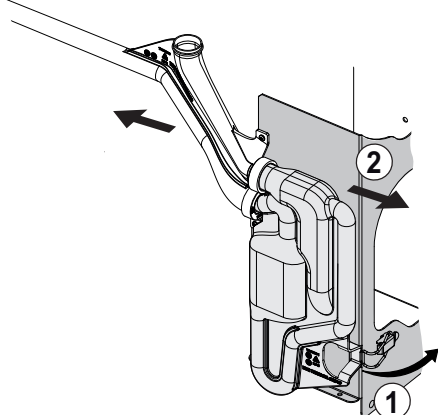
Fill the siphon to the top. If the siphon is empty, there is a danger of intoxication by exhaust gases.

Fig.166



MW-4000271-1

Fig.167



MW-4000272-2

■ POWER HT+ 1.200 and POWER HT+ 1.250

1. Open the spring clip retaining the siphon.
2. Remove the siphon by pulling it towards you.
3. Clean the bottom of the siphon with water.
4. Completely fill the siphon.
5. Refit the siphon and reattach the spring clip to hold the siphon in place.



Danger

Fill the siphon to the top. If the siphon is empty, there is a danger of intoxication by exhaust gases.

11.2.6 Refitting the burner

■ POWER HT+ 1.130 and POWER HT+ 1.150

**Important**

Replace the sealing gaskets to ensure perfect leak-tightness is maintained.

1. Refit the assembly comprising the fan, Venturi, burner and gas valve.
2. Refit the nuts holding the burner in place on the exchanger.

**Important**

Observe the tightening torque.

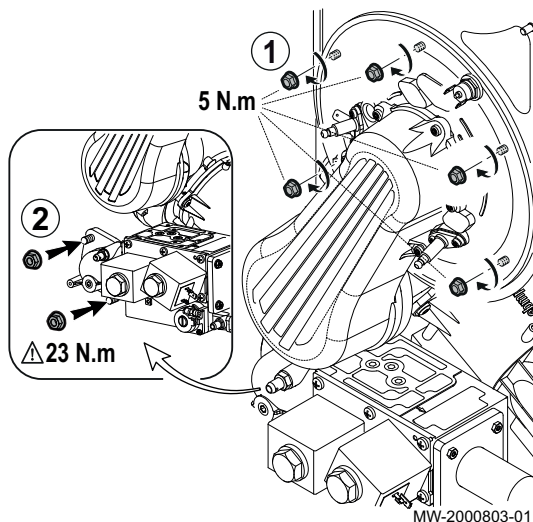
3. Refit the screws securing the gas inlet tube elbow.

**Important**

Observe the tightening torque.

4. Reconnect the 2 connectors to the gas valve.
5. Reconnect the 2 wires between the safety thermostat on the combustion chamber door and the pin under the ignition electrode.
6. Reconnect the ignition electrode and the flame detection sensor.
7. Reconnect the power supply and command cables on the fan.

Fig.168



■ POWER HT+ 1.200 and POWER HT+ 1.250

**Important**

Replace the sealing gaskets to ensure perfect leak-tightness is maintained.

1. Refit the assembly comprising the fan, Venturi, burner and gas valve.
2. Refit the nuts holding the burner in place on the exchanger.

**Important**

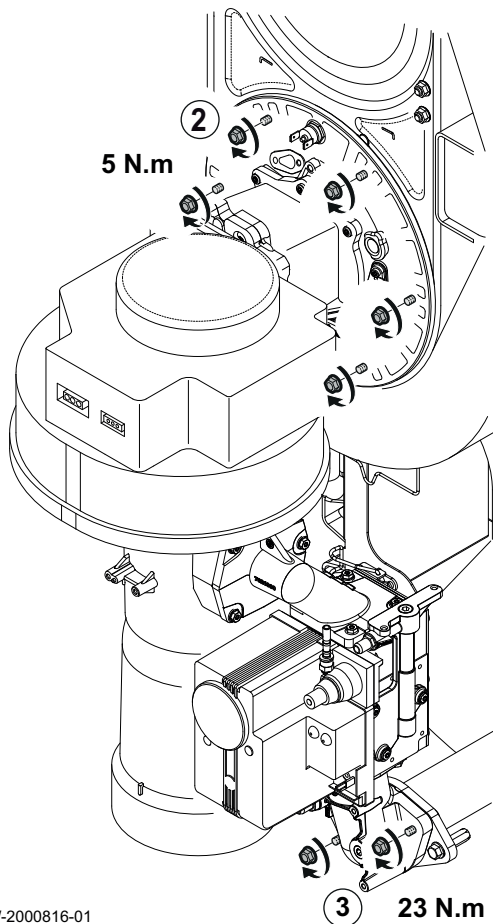
Observe the tightening torque.

3. Refit the screws securing the gas inlet tube elbow.

**Important**

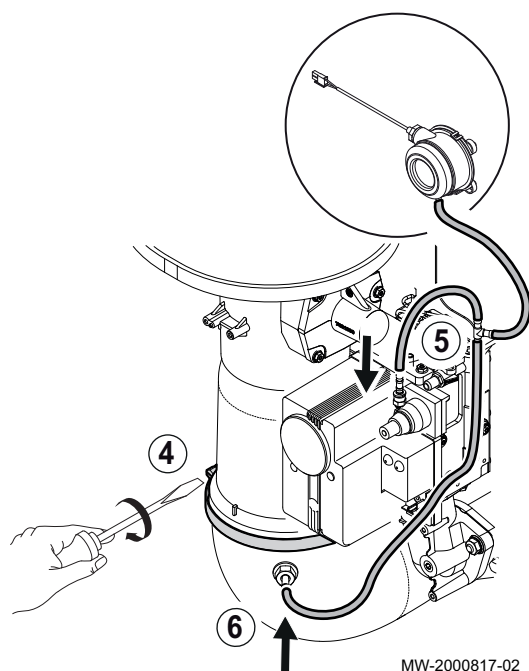
Observe the tightening torque.

Fig.169



MW-2000816-01

Fig.170



4. Reattach the elbow for the air supply tube using the collar.
5. Reconnect the gas valve pipe.
6. Reconnect the hose pipe.
7. Reconnect the connector to the gas valve.
8. Reconnect the 2 wires between the safety thermostat on the combustion chamber door and the pin under the ignition electrode.
9. Reconnect the ignition electrode and the flame detection sensor.
10. Reconnect the power supply and command cables on the fan.

11.2.7 Thermal fuse in the heat exchanger

The thermal fuse is located in the rear part of the heat exchanger and is connected in series to the safety thermostat.

The function of the thermal fuse is to ensure the protection of the heat exchanger against the danger of overheating if the insulation malfunctions.

Intervention by the device is signalled by the on-screen display of the anomaly **110:Lockout SLT**.

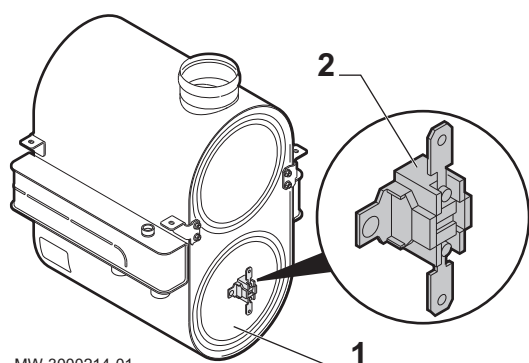
- 1 Rear of the heat exchanger
- 2 Thermal fuse



Important

When replacing the thermal fuse, also replace the insulating surface inside the heat exchanger. This insulating surface has been damaged by overheating.

Fig.171

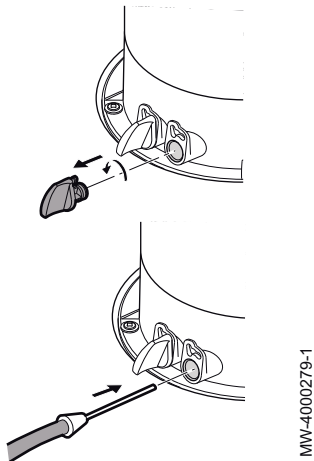


11.2.8 Check the combustion

■ Checking combustion (maximum heat input)

1. Check the combustion with the maximum heat input.

Fig.172



2. POWER HT+ 1.130 and POWER HT+ 1.150 (coaxial pipes): if necessary, check the return into circulation of any combustion products. The sensor will then be connected to the outlet connected to the combustion air intake circuit.



For more information, see

Setting the air/gas ratio (maximum heat input), page 69

■ Checking combustion (reduced heat input)

1. Check the combustion with reduced heat input.
2. POWER HT+ 1.130 and POWER HT+ 1.150 (coaxial pipes): if necessary, check the return into circulation of any combustion products. The sensor will then be connected to the outlet connected to the combustion air intake circuit.



For more information, see

Setting the air/gas ratio (reduced heat input), page 71

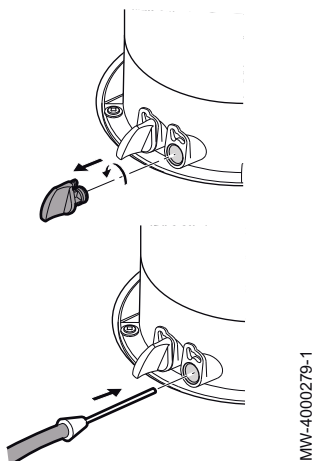


Fig.173

11.2.9 Cleaning the plate heat exchanger (optional kit)

1. Close the two valves on the secondary side.

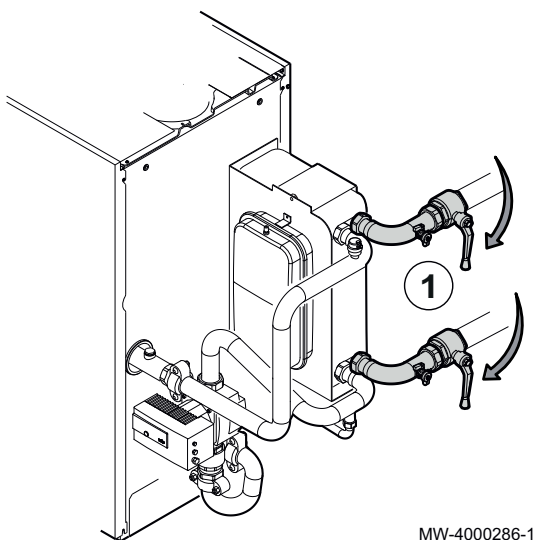
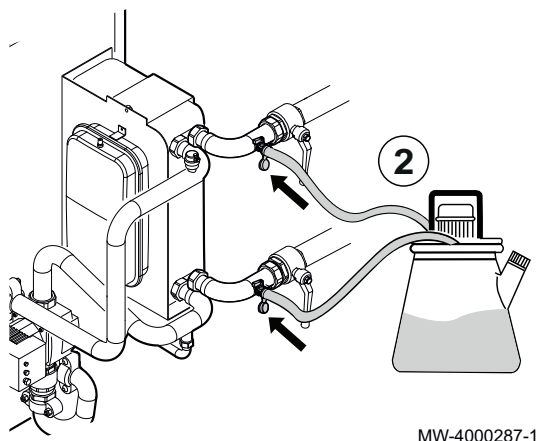
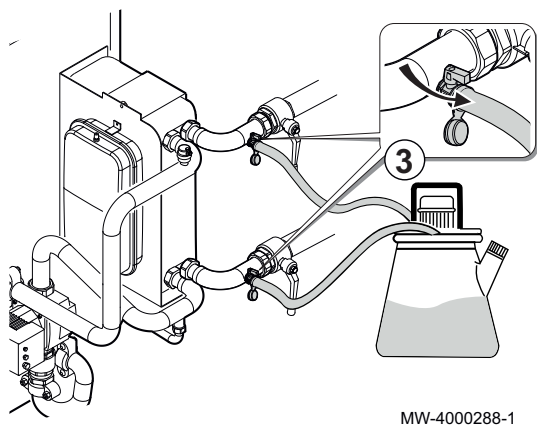


Fig.174



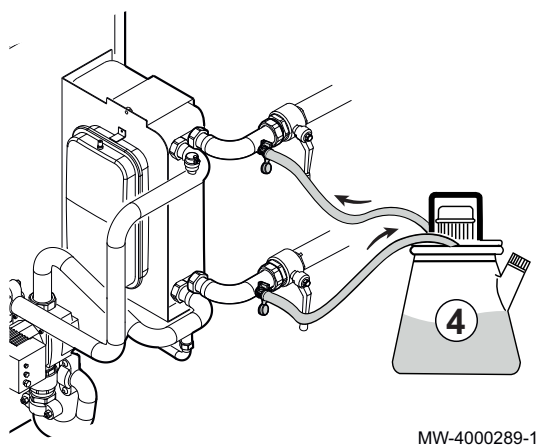
2. Connect the cleaning pump to the valves.

Fig.175



3. Open the valves.

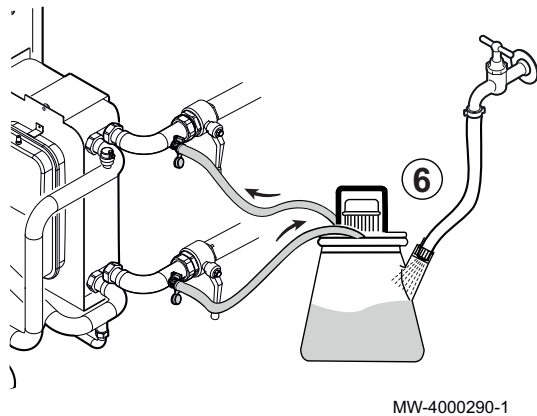
Fig.176



4. Descale using a suitable product.

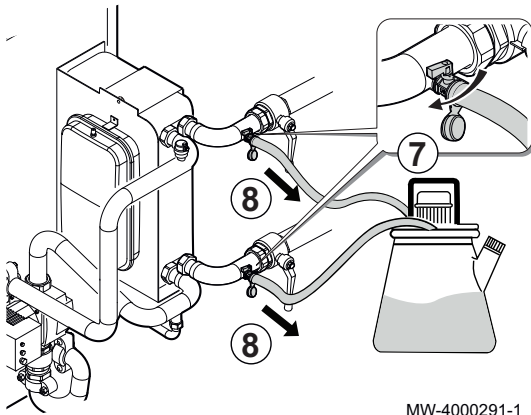
5. Flush through a neutralisation and passivation product.

Fig.177



6. Rinse the plate heat exchanger with water until a pH of between 6 and 9 is reached.

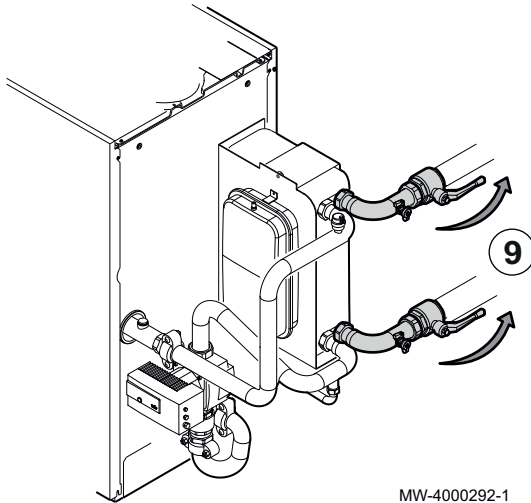
Fig.178



MW-4000291-1

7. Close the valves.
8. Disconnect the cleaning pump.

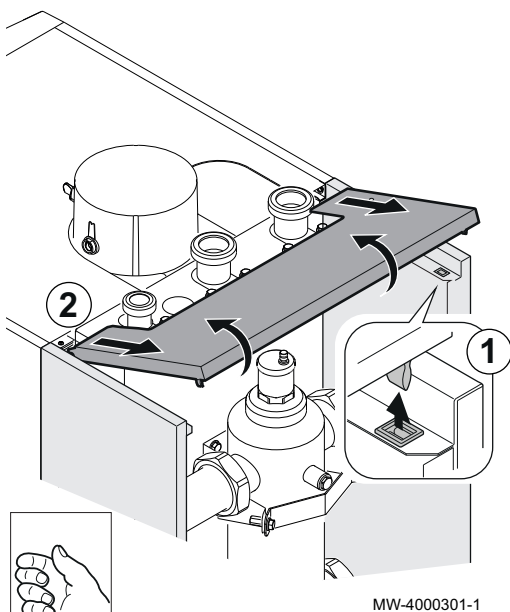
Fig.179



MW-4000292-1

9. Open the two valves on the secondary side.

Fig.180



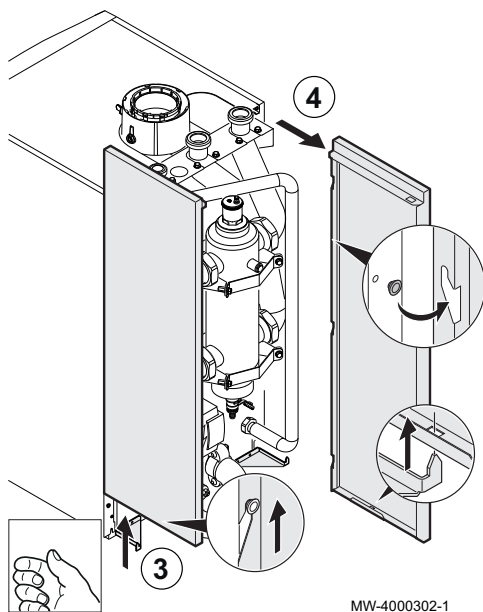
MW-4000301-1

11.2.10 Cleaning the low-loss header (optional kit)

■ POWER HT+ 1.130 and POWER HT+ 1.150

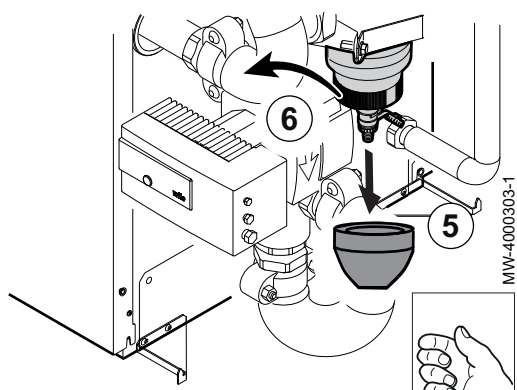
1. Lift the upper panel on the low-loss header kit.
2. Pull the upper panel on the low-loss header kit to remove it.

Fig.181



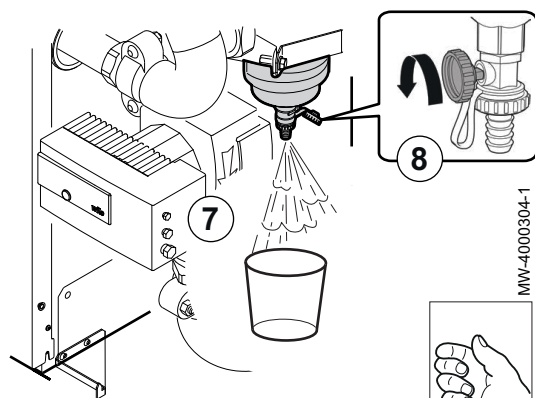
3. Lift the two side panels on the low-loss header kit.
4. Pull the two side panels on the low-loss header kit to remove them.

Fig.182



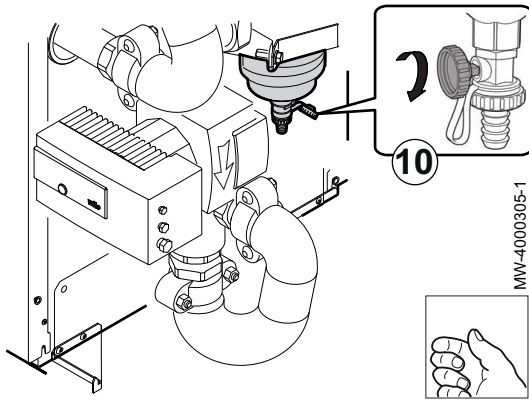
5. Remove the lower insulating shell.
6. Remove the magnetic ring.

Fig.183



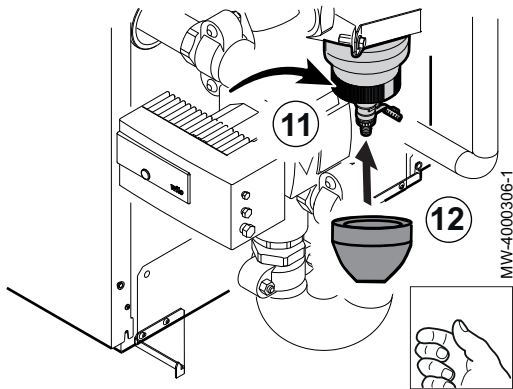
7. Place a container with sufficient capacity underneath the low-loss header vent valve.
8. Open the vent valve, using the plug.
9. Allow the flow to continue until no more dirt is present.

Fig.184



10. Close the vent valve, using the plug.

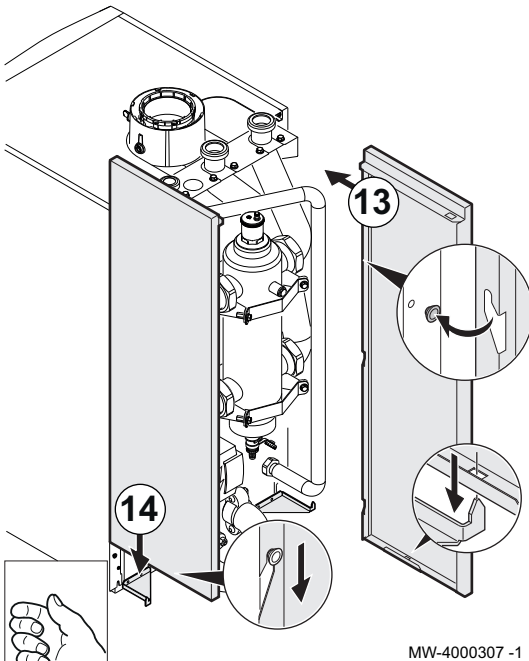
Fig.185



11. Refit the magnetic ring.

12. Refit the insulation on the low-loss header.

Fig.186

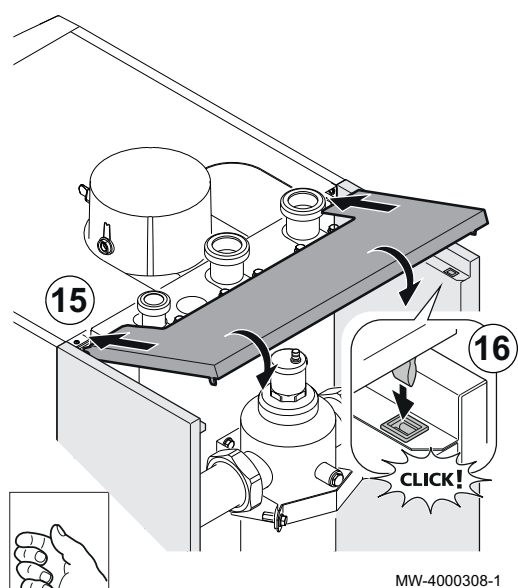


13. Refit the two side panels on the low-loss header kit.

14. Ensure the two side panels are securely seated by pressing firmly on them.

Fig.187

15. Insert the upper panel on the low-loss header kit.
16. Ensure the upper panel is securely seated by pressing firmly on it.



■ POWER HT+ 1.200 and POWER HT+ 1.250

Fig.188

1. Remove the insulating shell.

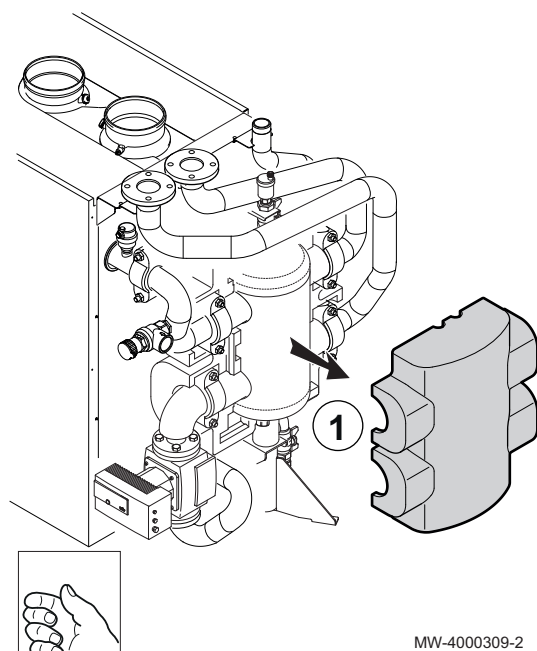
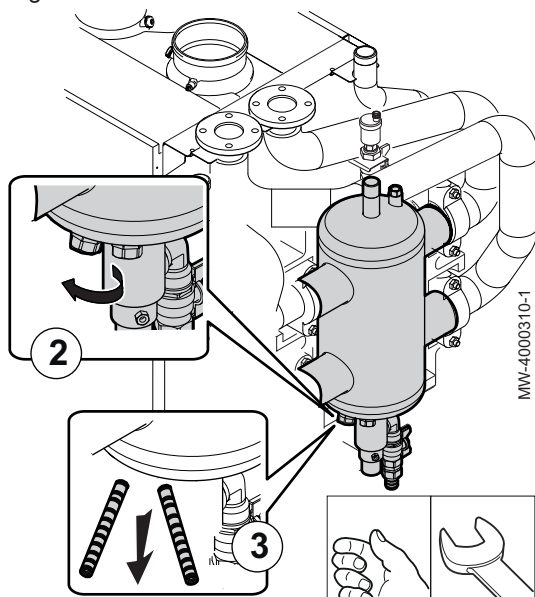
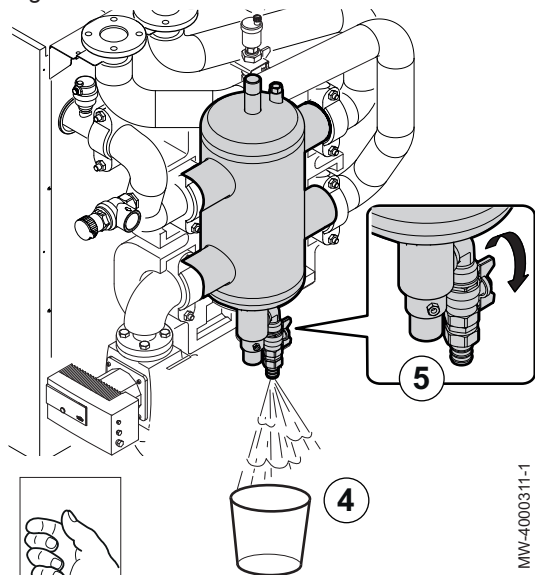


Fig.189



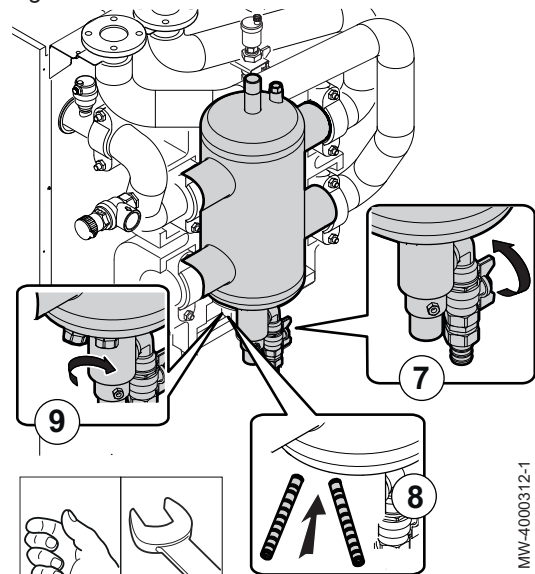
2. Remove the 2 screw plugs.
3. Remove the 2 magnetic bars from their housings.

Fig.190



4. Place a container with sufficient capacity underneath the low-loss header vent valve.
5. Open the vent valve.
6. Allow the flow to continue until no more dirt is present.

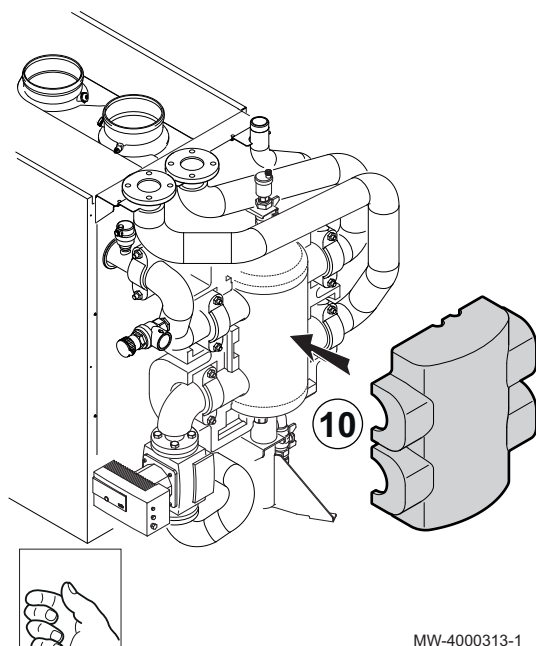
Fig.191



7. Close the vent valve.
8. Refit the 2 magnetic bars in their housings.
9. Refit the screw plugs.

Fig.192

10. Refit the insulating shell on the low-loss header.



11.3 Replacing the 6.3 A fuses on the electrical terminal blocks



Danger of electric shock

Before any work, switch off the mains supply to the boiler.

Fig.193

1. Pivot the fuse-holder socket **N** towards you.

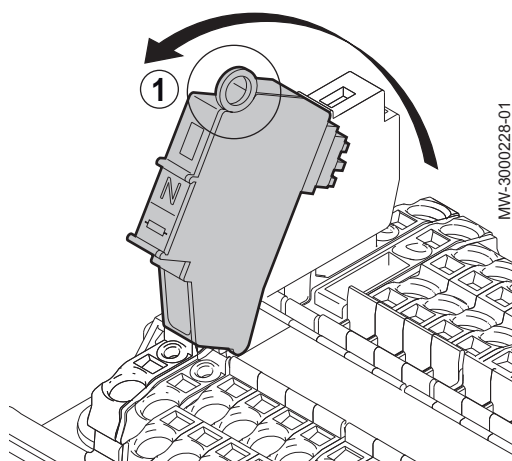
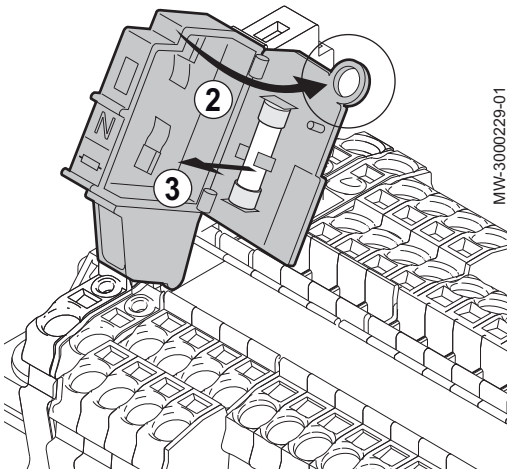


Fig.194



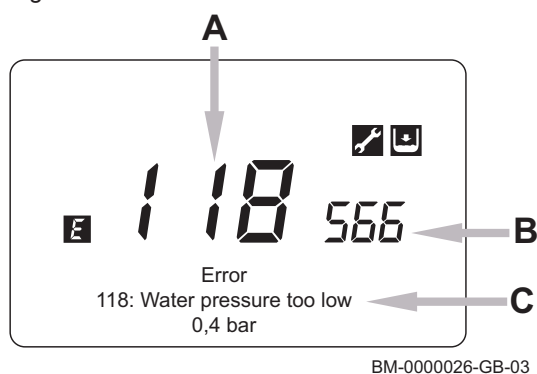
MW-3000229-01

2. Open the fuse-holder socket with the eyelet.
3. Take out the damaged fuse and replace it with an identical one (6.3 A).
4. Check the fuse L, proceeding in the same way.

12 Troubleshooting

12.1 Error codes

Fig.195



- A Error code
B Secondary error code
C Description of the error


Important

Press the key to return to the main display.

- The **E** symbol continues to be displayed on the control panel.
- If the error is not resolved after one minute, the error code is displayed on the control panel a second time.


Important

If the display of the error code persists, contact the accredited assistance service.


Important

If the error code simultaneously displays the and symbols, contact the accredited technical support service.

12.1.1 List of error codes

Tab.68 List of error codes

E	Display	Description of the error
10	10:Outside sensor	Outside temperature sensor.
20	20:Boiler sensor 1	Flow back sensor.
28	28:Flue gas temp sensor	Flue gas sensor.
40	40:Return sensor 1	Return temperature sensor.
46	46:Return sensor cascade	Cascade return temperature sensor error.
50	50:HW sensor 1	Domestic hot water sensor (only for heating only models with domestic hot water tank).
52	52:HW sensor 2	Solar domestic hot water sensor (if incorporating a solar system).
60	60:Room sensor 1	Room temperature sensor 1 error.
65	65:Room sensor 2	Room temperature sensor 2 error.
68	68:Room sensor 3	Room temperature sensor 3 error.
78	78:Water pressure sensor	Hydraulic pressure sensor error.
73	73:Collector sensor 1	Solar collector sensor (if incorporating a solar system).
83	83:BSB short-circuit	Communication problem between boiler PCB and control unit. Probable short circuit on the heating.
84	84:BSB address collision	Address conflict between several control units (internal anomaly).
91	91:Data loss in EEPROM	Loss of data in EEPROM.
98	98:Extension module 1	Extension module 1 error.
99	99:Extension module 2	Extension module 2 error.
100	100:2 clock time masters	2 master clocks
102	102:Clock without backup	Master clock with no power reserve.
103	103:Communication failure	Communication error.
109	109:Boiler temp supervision	Air present in the boiler circuit (anomaly)
110	110:Lockout SLT	Safety thermostat cut-off for overheating (pump blocked or air in the heating circuit).
111	111:Shutdown limit thermost	Safety thermostat cut-off for overheating.
117	117:Water pressure too high	Pressure in hydraulic circuit too high.
118	118:Water pressure too low	Pressure in hydraulic circuit too low.
125	125:Boiler temp too high	Safety cut-off for absence of circulation (check made by a sensor).

E	Display	Description of the error
128	128:Loss of flame in op	Flame extinguished.
130	130:Flue gas temp too high	Cut-off by flue gas sensor for overheating.
133	133:Safety time exceeded	Ignition error (4 attempts).
151	151:BMU internal	Internal error on heating PCB.
152	152:Parameterization	General parameter setting error.
153	153:Unit locked	Appliance locked manually.
160	160:Fan speed threshold	Fan operation error.
162	162:Air pressure switch	Flue gas pressure switch tripped
171	171:Alarm contact 1 active	ACI board error.
178	178:Limit thermostat CH1	Safety thermostat CH1.
179	179:Limit thermostat CH2	Safety thermostat CH2.
321	321:HW outlet sensor	Domestic hot water sensor damaged.
343	343:Solar integration missing	General parameter setting error on the solar system (if incorporating a solar system).
353	353:Casc sens B10 missing	B10 cascade sensor missing.
372	372:Limit thermostat CH3	Safety thermostat CH3.
373	373:Extension module 3	Extension module 3.
384	384:Extraneous lighth	Light incorrect (parasite flame — internal anomaly).
385	385:Mains undervoltage	Power supply voltage too low.
386	386:Fan speed tolerance	Fan threshold speed not reached.
430	430:Dyn water pres too low	Safety cut-off for absence of circulation (check made by a pressure sensor).
432	432:Function ground missing	Earthing function not connected.
E110	110:Lockout SLT	<p>The code E110 is displayed when overheating occurs due to a breach in the insulation:</p> <ul style="list-style-type: none"> • Remove the heat exchanger. • Replace the insulation behind the burner bracket. • Replace the safety thermofuse behind the heat exchanger.

**Important**

This list is not exhaustive. Other error codes may be displayed. Contact the accredited technical support service.

■ Error 110:Lockout SLT

The code **110:Lockout SLT** is displayed to signify that one of the following 3 components has been triggered:

Tab.69

Component responsible	Steps to be performed
Safety thermostat on the combustion chamber door	<ul style="list-style-type: none"> • Switch off and power off the boiler. • Use an ohmmeter to check whether the component is triggered. In normal operation, the ohmmeter displays 0 Ω (circuit normally closed) • If the safety thermostat on the combustion chamber door has been triggered: <ul style="list-style-type: none"> - Remove the burner, - Replace the insulation on the combustion chamber door, - Use the tip of a pen to perform a manual reset.
Water safety thermostat	<ul style="list-style-type: none"> • Wait for the water temperature to drop. • Clear the error using the main button.
Exchanger thermofuse	<ul style="list-style-type: none"> • Switch off and power off the boiler. • Use an ohmmeter to check whether the component is triggered. In normal operation, the ohmmeter displays 0 Ω (circuit normally closed) • If the exchanger thermofuse has been triggered: <ul style="list-style-type: none"> - Remove the heat exchanger, - Replace the insulation behind the burner bracket, - Replace the safety thermostat thermofuse behind the heat exchanger.

■ Error 162:Air pressure switch

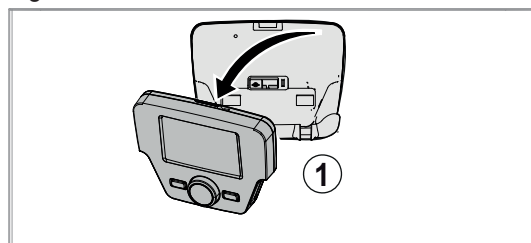
The error 162:Air pressure switch signifies that the flue gas differential pressure switch has been triggered several times over the last 24 hours.

Check that the air inlet and combustion products discharge pipes are not blocked. Unblock these if necessary.

After this procedure, proceed as follows to restart the boiler:

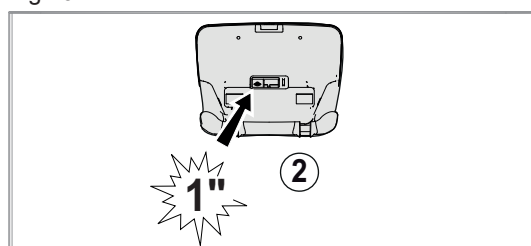
1. Unclip the HMI by hand then remove it from its support: pull firmly on the slots at the bottom of the HMI.

Fig.196



MW-4000273-2

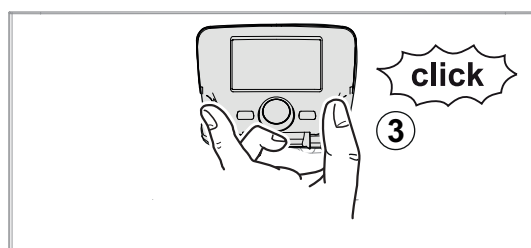
Fig.197



MW-4000274-2

2. Press the red button RESET on the boiler for 1 second using a pointed object.

Fig.198

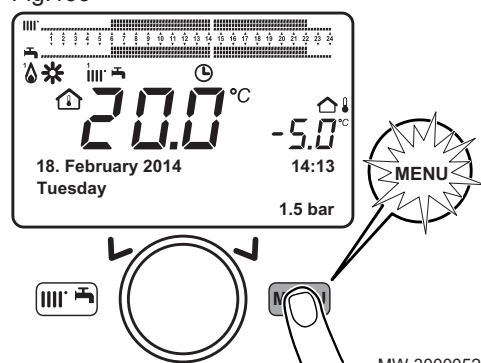


MW-4000275-2

3. Clip the HMI back onto its support.

12.2 Accessing the error memory

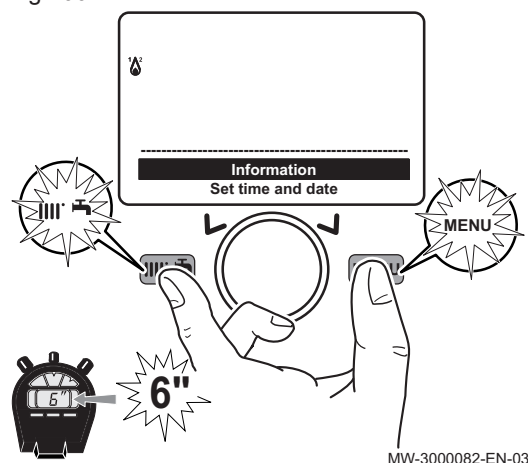
Fig.199



MW-3000052-EN-02

1. Press the  key to access the parameters.

Fig.200



MW-3000082-EN-03

2. Press the and keys simultaneously for at least 6 seconds.
3. Select the **Commissioning** menu by turning the button.
4. Confirm the menu selection by pressing the button.

**Important**

Press the key to return to the main display.

⇒ The list of parameters for the **Error** mode can now be accessed.
Use the button to consult them.

5. Select the **Error** menu by turning the button.
6. Confirm the menu selection by pressing the button.

**Important**

Press the key to return to the main display.

**For more information, see**

List of installer parameters, page 80

12.3 Automatic error code clearing

If the symbol is displayed at the same time as the error code, the error code is automatically cleared when the cause that prompted it stops.

A flow or return temperature in excess of the critical value prompts an error code. The error code is automatically cleared when the temperature drops below the critical value.

12.4 Clearing error codes

If the probable cause of an error code is resolved but the error code continues to be displayed, proceed as follows to clear the error code:

1. Press the button.
⇒ The command **Reset? Yes** is displayed on the control panel.
2. Confirm by pressing the button.
⇒ The error code disappears after a few seconds.

13 Decommissioning

13.1 Decommissioning procedure

**Caution**

Only qualified professionals are authorised to carry out maintenance work on the boiler and the heating system.

To switch off the boiler temporarily or permanently, proceed as follows:

1. Switch the boiler off.
2. Cut the electrical power to the boiler.
3. Close the gas valve on the boiler.
4. Drain the central heating system or ensure frost protection.
5. Close the door of the boiler to prevent air circulating inside it.
6. Remove the pipe connecting the boiler to the chimney and close the nozzle with a plug.

13.2 Recommissioning procedure

**Caution**

Only qualified professionals are authorised to carry out maintenance work on the boiler and the heating system.

Should it prove necessary to carry out the recommissioning of the boiler, proceed as follows:

1. Re-establish electrical power to the boiler.
2. Remove the siphon.
3. Fill the siphon with water.
⇒ The siphon must be completely full.
4. Put the siphon back in place.
5. Fill the central heating system.
6. Open the boiler gas valve.
7. Start up the boiler.

14 Environmental

14.1 Energy savings

Tips on saving energy:

- Keep the room in which the boiler is installed well ventilated.
- Do not block ventilation outlets.
- Do not cover the radiators. Do not hang curtains in front of the radiators.
- Install reflective panels behind the radiators to prevent heat losses.
- Insulate the pipes in rooms that are not heated (cellars and lofts).
- Turn off the radiators in rooms not being used.
- Do not run hot (or cold) water pointlessly.
- Install a water-saving shower head to save up to 40% energy.
- Take showers rather than baths. A bath consumes twice as much water and energy.

14.2 Room thermostat and settings

Various models of room thermostat are available. The type of thermostat used and the parameter selected impact total energy consumption.

- A modulating regulator, which may be combined with thermostatic valves, is eco-friendly in terms of energy and offers an excellent level of comfort. This combination allows you to set the temperature separately for each room. However, do not install thermostatic radiator valves in the room in which the room thermostat is located.
- Complete opening and closing of the thermostatic radiator valves causes undesirable variations in temperature. Therefore, these must be opened/closed progressively.
- Set the room thermostat to a temperature of approximately 20°C to reduce heating costs and energy consumption.
- Lower the thermostat setting to approximately 16°C at night or when you are not at home. This reduces heating costs and energy consumption.
- Lower the thermostat setting well before airing the rooms.
- Set the water temperature to a lower level in summer than in winter (e.g. 60°C and 80°C respectively) when an ON/OFF thermostat is used.
- When clock thermostats and programmable thermostats are to be set, do not forget to take any holidays and days when no one is at home into account.

15 Disposal and recycling

Fig.201

**Caution**

Only qualified professionals are permitted to remove and dispose of the boiler, in accordance with local and national regulations.

If you need to remove the boiler, proceed as follows:

1. Switch off the boiler.
2. Cut the power supply to the boiler.
3. Close the main gas valve.
4. Close the water mains.
5. Close the gas valve on the boiler.
6. Drain the installation.
7. Remove the air/flue gas pipes.
8. Disconnect all pipes.
9. Dismantle the boiler.

16 Warranty

16.1 General

We would like to thank you for buying one of our appliances and for your trust in our product.

In order to ensure continued safe and efficient operation, we recommend that the product is regularly inspected and maintained.

Your installer and our service department can assist with this.

16.2 Terms of warranty

The following provisions do not affect the application, in favour of the buyer, of the legal provisions with regard to hidden defects that are applicable in the buyer's country.

This appliance comes with a warranty that covers all manufacturing faults; the warranty period will commence on the date of purchase stated on the installer's invoice.

The duration of our warranty is shown on the certificate delivered with the appliance.

The warranty period is stated in our price list.

As a manufacturer, we can by no means be held liable if the appliance is used incorrectly, is poorly maintained or not maintained at all, or is not installed correctly (it is your responsibility to ensure that installation is carried out by a qualified installer).

In particular, we cannot be held liable for material damage, intangible losses or physical injury resulting from an installation that does not comply with:

- Legal or regulatory requirements or provisions laid down by the local authorities.
- National or local regulations and special provisions relating to the installation.
- Our manuals and installation instructions, in particular in terms of regular maintenance of the appliances.

Our warranty is limited to the replacement or repair of the parts found to be defective by our technical services team, excluding labour, transfer and transport costs.

Our warranty does not cover replacement or repair costs for parts that may become defective due to normal wear, incorrect usage, the intervention of unqualified third parties, inadequate or insufficient supervision or maintenance, a mains supply that is not appropriate or the use of unsuitable or poor quality fuel.

Smaller parts, such as motors, pumps, electrical valves etc., are guaranteed only if these parts have never been dismantled.

The rights established in European Directive 99/44/EEC, implemented by legal decree No. 24 of 2 February 2002 and published in Official Journal No. 57 of 8 March 2002, remain in force.

The foregoing provisions in no way affect the rights of the consumer, which are guaranteed by the legislation of the Russian Federation as regards hidden defects.

The terms and conditions of warranty and the terms and conditions of application of the warranty are indicated on the warranty form.

The warranty shall not apply as regards the replacement or repair of wearing parts under normal use. Such parts include thermocouples, injection nozzles, flame control and ignition systems, fuses and gaskets.

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