

Domusa Fitting KITS

HPFIT16D



HPFIT12D



The **HPFIT16D**, **HPFIT12D** fitting kit is specific to the Domusa Dual Clima 16HT and 12HT heat pump. This kit is intended to make connection of primary feed pipes as simple and compact as possible and still retain key components for isolation, filtration and filling/flushing.

The components included allow for fitment of the 1" Far Deaerator, included with the Heat Pump (HPDDC16, HPDDC12), into the flow assembly.



See list of included components that make up HPFIT16D and HPFIT12D:

HPFIT16D

1 x VB1MF

1 x VBALLFTVL114

2 x DRAINTAP15

2 x 11/4" SS Tee (STT32)

2 x 11/4" – 1/2" SS Reducing Bush

(STREDS3215)

1 x 11/4" SS MF Elbow (STE32MF)

1 x 1 1/4" SS Hex Nipple (STREDS3225)

 $1 \times 1 \frac{1}{4}$ " – 1" SS Reducing Hex Nipple

(STREDS3225)

Flow assembly

Return assembly

HPFIT12D

1 x VB1MF

1 x VBALLFTVL1

2 x DRAINTAP15

2 x 1" SS Tee (STT25)

2 x 1" – ½" SS Reducing Bush

(STREDS2515)

1 x 1" SS MF Elbow (STE25MF)

2 x 1" SS Hex Nipple (STHEXS25)

(excluded items)

HPFIT16D

HPFIT12D

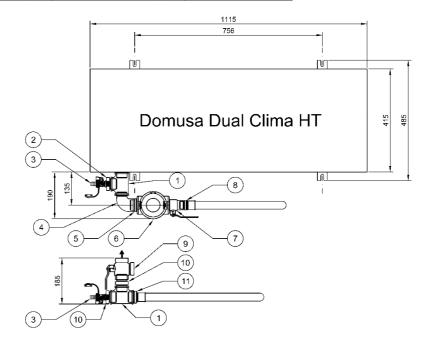
MT321MT

MT321MT

MT32114MT

MT321MT

| Fittings List Per branch | | | | | | | |
|--------------------------|---------------------------|------------------|----------------------|------------------|---------------------------|------------------|--------------------------|
| 12kW | | | | 16kW | | | |
| Fitting Index | Flow Branch | Fitting Index | Return Branch | Fitting Index | Flow Branch | Fitting Index | Return Branch |
| 1 | 1" Tee | 9 | 1" Filter Ball Valve | 1 | 1 ½" Tee | 9 | 1 ½" Filter Ball Valve |
| 2 | 1" To ½" Bush | 10 | 1" Nipple | 2 | 1 ½" To ½" Bush | 10 | 1 ½" Nipple |
| 3 | ½" Drain Fill Valve | 1 | 1" Tee | 3 | ½" Drain Fill Valve | 1 | 1 1/4" Tee |
| 4 | 1" MT- FT Elbow | 2 | 1" To 1" Bush | 4 | 1 ¼" MT- FT Elbow | 2 | 1 ¼" To ½" Bush |
| 5 | 1" Nipple | 3 | 1" Drain Fill Valve | 5 | 1 4 To 1" Nipple Reducing | 3 | ½" Drain Fill Valve |
| 6 | 1" FAR Deaerator (2251 1) | 11 | MT32 1" MT | 6 | 1" FAR Deaerator (2251 1) | 11 | MT32 1 ¹ " MT |
| 7 | 1" Ball Valve (MT-FT) | | MT32 Pipe As Feeds | 7 | 1" Ball Valve (MT-FT) | | MT32 Pipe As Feeds |
| 8 | MT32 1" MT | | | 8 | MT32 1" MT | | |
| | MT32 Pipe As Feeds | | | | MT32 Pipe As Feeds | | |





To achieve the dimensions stated above it is recommended that all fittings are threaded to the bottom threads where possible. CHNZ recommend using Loctite 55 thread cord, Hemp and Hawk White or other thread sealing products for these joints.

Insulation of the fitting kit is required.



HPFIT12D

